Post Office Box 30 14-3860 Kapoho Pahoa Rd. Pahoa, Hawaii 96778 Telephone (808) 965-6233 Facsimile (808) 965-7254

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Puna Geothermal Venture

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DEPT. OF LAND & NATURAL RESOURCES STATE OF HAWAII

May 15, 2003

Mr. Peter Young Department of Land and Natural Resources P. O. Box 621 Honolulu, HI 96809

**RE: KS-11 COMPLETION REPORT** 

Dear Mr. Young:

Pursuant to the Department of Land and Natural Resources (DLNR) Plan Of Operation, Puna Geothermal Venture (PGV) hereby submits the final completion report for Kapoho State 5 (KS-5) production well.

Should there be any questions, please do not hesitate to call me at (808) 965-6233.

Sincerely,

Barry T. Mizuno

Owner's Representative

Enclosure: KS-5 Completion Report 2003

C: Eric Tanaka, DLNR (w/attachment)

Bill Wiebe, PGV

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We certify that this document and all the attachments are true, accurate, and complete, pursuant to HAR11-60.1-4

TELEPHONE: (510) 527-9876 FAX: (510) 527-8164 E-MAIL: mw@geothermex.com

# WELL KS-5 COMPLETION REPORT

for

#### **PUNA GEOTHERMAL VENTURE**

**Resource Recovery Project** 

Puna, Hawaii

by

Richmond Energy Services, Inc.
Richmond, California, USA

May, 2003

# Richmond Energy Services, Inc. 5221 CENTRAL AVENUE, SUITE 201 RICHMOND, CALIFORNIA 94804-5829

TELEPHONE: (510) 527-9876 FAX: (510) 527-8164 E-MAIL: mw@geothermex.com

1. Well Summary Report

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Operator:

Puna Geothermal Venture

Field:

API No:

Working Interest:

Spud Date:

23-Aug-02

Location:

14-3860 Kapoho-Pahoa Rd

Reports for 06:00 on date shown

17-Aug-02

Current Depth: 88

Hole Drilled: 88

Ave ROP: 14.7

Current Ops: open hole t/20"

**Operations Summary:** 

Drill Pilot Hole T/88' (Cavitys @ 19' & 32') (6 hrs)

Open Hole T/ 20 " F/ 0 '- T/88 ft (4 hrs)

Mud Data: None Surveys: None

Daily Costs: \$40,000

Well Costs:

\$40,000

Drilling Days: 1

**Completion Days:** 

18-Aug-02

**Current Depth:** 

Hole Drilled:

Ave ROP:

Current Ops: P/u Tools & Drill Rat Hole

**Operations Summary:** 

P/u Tools & Drill Rat Hole (10 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$40,000

Well Costs: \$80,000

Drilling Days: 2

**Completion Days:** 

19-Aug-02

Current Depth: 88

Hole Drilled: 88

Ave ROP:

Current Ops: Open Hole T/36"

**Operations Summary:** 

P/U 36" hole Opener & strap Bit (3 hrs)

Open Hole t/36" T/21' (8 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$40,000

Well Costs: \$120,000

Drilling Days:

**Completion Days:** 

20-Aug-02

Current Depth:

Hole Drilled: 88

Ave ROP:

Current Ops: Open Hole T/36"

**Operations Summary:** 

Work On Hole Opener (2.383333 hrs) Open Hole T/ 36" From 21' T/26' (2.5 hrs)

88

Work Stuck Hole Opener (2.5 hrs)

Clean Out Hole (1.5 hrs)

OPen Hole T/36' From26' t/29' (1 hrs)

Mud Data: None Surveys: None

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Daily Costs:

\$40,000

Well Costs: \$160.000

Drilling Days: 3

**Completion Days:** 

21-Aug-02

Current Depth:

Hole Drilled:

Ave ROP:

Current Ons

Current Ops: Open Hole T/36"

**Operations Summary:** 

Open Hole t/36" F/29' T88' (11.5 hrs)

Clean Hole (0.5 hrs)

Lay DN BHA & Hole Opener (1 hrs) Rig Floor T/ Run Conductor (1.5 hrs)

Run 30 " Conductor (0.5 hrs)

Center 30 " Conductor W/ Rotary Table (0.5 hrs)

Cmt 30" Conductor (1.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$40,000

Well Costs: \$200,000

**Completion Days:** 

22-Aug-02

Current Depth: 88

Drilling Days: 4

Hole Drilled:

Ave ROP:

Current Ops: Drig Cmt
Operations Summary:

Nipple Up Conductor (11 hrs)

Measure BHA (1 hrs)

Pick Up & Make Up 26" Bit & BHA (3 hrs)

Repack Swivel (1.5 hrs)
Drill Cmt F/83' (0.5 hrs)
Mud Data: None
Surveys: None

Daily Costs: \$40,000

Well Costs: \$240,000

**Drilling Days:** 5

**Completion Days:** 

23-Aug-02

Current Depth: 163

Hole Drilled: 75

**Ave ROP:** 6.3

Current Ops: Drilling 26" hole

**Operations Summary:** 

Drlg. 26" Hole F/85' T/99' [lost full returns @ 95', tight hole @ 95 ft. pump high vis sweeps as

needed (3 hrs)

Pick Up 10" monel (1.5 hrs)

Rig Maintaince & housekeeping While Addressing Rig Operating Safety (7.5 hrs)

Drill F/99' T/124' (7 hrs)
P/U 10" DC. & 26' Stb. (2.5 hrs)
Drill F/124' T/163' (2 hrs)
Service Rig (0.5 hrs)

Mud Data: MW: 8.5 Viscosity: 65 Filtrate: 20

Surveys: None

**Daily Costs:** \$45,000

Well Costs: \$285,000

Drilling Days: 6

**Completion Days:** 

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

**24-Aug-02** Current Depth: 273 Hole Drilled: 110 Ave ROP: 13.8

**Current Ops:** Drilling **Operations Summary:** 

Drlg. 26" Hole f/ 163' T/230' (4.5 hrs)

Work Tight Hole (1.5 hrs) Work On Swivel (4 hrs)

Wash & ream T/Bottom @230' (1 hrs)

Drlg. F/230" T/239' (1.5 hrs) Work Tight Hole (2 hrs)

Trip Out (1 hrs)

Change Bit & Strap Weld, Change Out BHA. (5.5 hrs)

Trip In Hole (1 hrs)
Drlg. F /238 T/273 (2 hrs)

Mud Data: MW: 8.5 Viscosity: 65 Filtrate: 20

Surveys: None

Daily Costs:\$39,053Well Costs:\$324,053Drilling Days:7Completion Days:

**25-Aug-02** Current Depth: 422 Hole Drilled: 149 Ave ROP: 20.6

Current Ops: Wait On Water

**Operations Summary:** 

Drlg. 26" Hole F/273" T/343' (4.25 hrs)

Trip Out Wait On Water [layed dn. 1 jt. hw. drill pipe (2.75 hrs)

Wait On Water [tie into city/county fire hydrant ] (5 hrs)

Trip In 50' Fill [bridge@ 263 ] (0.5 hrs) Wash & Ream t/ Bottom@343' (2 hrs) Drill F/343' T/392' [no returns] (2.5 hrs)

Clean Hole F/ Survey [bridge or ledge @ 263'] (2 hrs)

Drill f/ 392' T 422' (0.5 hrs)

Pull 2 Stands Wait On Water (4.5 hrs)

Mud Data: None Surveys: None

Daily Costs:\$40,561Well Costs:\$364,613Drilling Days:8Completion Days:

**26-Aug-02** Current Depth: 599 Hole Drilled: 177 Ave ROP: 14.2

Current Ops: Working Stuck Pipe.

Operations Summary: Wait On Water (4 hrs) Trip In Hole (0.5 hrs)

Wash & Ream T/422' (1.5 hrs)

Drill F/422'T/510' [no returns ] (7.5 hrs) Survey @ 390' [ 1 Deg. ] (0.5 hrs)

Drill T/599' (5 hrs)

Work Stuck Pipe @ 599' (5 hrs)

Mud Data: None

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Surveys: None

Daily Costs:\$43,137Well Costs:\$407,751Drilling Days:9Completion Days:

27-Aug-02 Current Depth: 599 Hole Drilled: 0 Ave ROP:

Current Ops: Jar & Pump Sweeps Attempting To Unstick Bha.

**Operations Summary:** 

Work Stuck Pipe. [worked & moved string up hole 5' to593'] (24 hrs)

Mud Data: None Surveys: None

Daily Costs:\$47,198Well Costs:\$454,949Drilling Days:10Completion Days:

28-Aug-02 Current Depth: 599 Hole Drilled: 0 Ave ROP:

Current Ops: Prepare To Fish Drill String Using BH- Inteq Fishing Hand,

**Operations Summary:** 

Work Stuck Pipe [Jarred pipe up hole t/536'] (24 hrs)

Mud Data: None Surveys: None

Daily Costs:\$52,596Well Costs:\$507,545Drilling Days:11Completion Days:

29-Aug-02 Current Depth: 599 Hole Drilled: 0 Ave ROP:

Current Ops: Work Stuck Pipe

Operations Summary: Work Stuck Pipe (15 hrs)

Rig&Run Free Point (string free t/1st stb.] (2 hrs)
Mix High Vis. Pill & Pump Down Back Side (2 hrs)

Visualy Inspect Derrick, Replace Bolts On Standpipe & Ladder (3 hrs)

Prepair F/Backoff Shot (2 hrs)

Mud Data: None Surveys: None

Daily Costs:\$38,903Well Costs:\$546,448Drilling Days:12Completion Days:

30-Aug-02 Current Depth: 599 Hole Drilled: 0 Ave ROP:

Current Ops: Working Stuck Pipe, Waiting F/Arrival Of Explosives T/Back Off Drill String

**Operations Summary:** 

Wait On Explosives T/Back Off Drill String (7 hrs)

Safety Meeting On Freepoint & Back Off W/ Explosives (1 hrs)

Freepoint & Backoff @ 403' (2.5 hrs)

Trip Out Lay Dn Bha (2 hrs)

P/U Fishing Bha {magnaflux jars,collers,subs ] (10 hrs)

Jar & Work Fish (1.5 hrs)

Mud Data: None

Surveys: None

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

**Daily Costs:** \$40,984

Well Costs:

\$587,432

Drilling Days: 13

**Completion Days:** 

31-Aug-02

Current Depth: 599

Hole Drilled: 0

Ave ROP:

31-Aug-02

urrent Deptn: 599

Current Ops: Jarring on fish

Operations Summary: Jar on fish (7 hrs)

Safety meeting on removeing goose neck from kelly. (0.5 hrs)

Remove kelly hose and goose neck (1 hrs) Run Free Point Back Off @ 483' (4.5 hrs)

Trip Out Lay Dn. Fish (3.5 hrs)

Magnaflux Kelly, Saversub, Cross-over subs. (1 hrs)

Install Kelly Hose & Gooseneck (1 hrs)
Pick Up Fishing Tools & 9" drill collers (4 hrs)

Jar On Fish [top of fish @483' 49' of fish in hole ] (1.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$40,754

Well Costs: \$628,186

**Completion Days:** 

Drilling Days: 14

01-Sep-02

Current Depth: 599

Hole Drilled: 0

Ave ROP:

Current Ops: Jarring On Fish

**Operations Summary:** Jar On Fish (7 hrs)

Pick Up Trimmie Pipe Run In T/482' (3 hrs)

Mix mud (0.5 hrs)

Pump 30 Bbl Hi-Vis Mud Down Back Side, Pump Down Jetting String While Reciprocating Trim

Pipe (4.5 hrs)

Lay Down Trim Pipe (0.5 hrs)

Rig Up And Run Back Off Shot ,Couldn't Reach Back Off Depth,Pull And Lay Down Shot Tools

(1 hrs)

Run 1" Trimmie Pipe Inside Drill String And Jet Down To Top Of Mud-motor Lay Down Trim

Pipe. (4.5 hrs)

Safety Meeting, Run Backoff Shot And Attemt To Back Off, Shot Failed (3 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$40,575

Well Costs: \$668,761

Drilling Days: 15

**Completion Days:** 

02-Sep-02

Current Depth:

Hole Drilled: 0

Ave ROP:

Current Ops: Running Free Point To Back Off

599

**Operations Summary:** 

Pick Up And Run Trim Pipe Down Back Side (3 hrs)
Circ. Trim Pipe Down BacksideOf Drill String F/487' T522'

Pump High Vis. Pill. (4.5 hrs) Lay Down Trim Pipe (0.5 hrs)

Pick Up Kelly Try To Pump Through Drillstring, Set Back Kelly

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Pick Up Kelly Try To Pump Down Drillstring Set Back Kelly (1 hrs)

Jar On Fish. (2.5 hrs)

Pick Up Trim Pipe Pump Down BacksideTo 522' Lay Down Trim Pipe (2 hrs)

Jar On Fish (1 hrs)

Inspect Crown, Derrick, Ect, After Jarring (1 hrs)

Pick Up Trim Pipe Work Trim Pipe Down To 488' Lay Down Trim Pipe (5.5 hrs)

Rig And Run Back Off Shot (1.5 hrs) Pick Up Kelly Try To Circ. (0.5 hrs) Run Free Point Tools (1 hrs)

Mud Data: None Surveys: None

Daily Costs: \$47,316

Well Costs: \$716,077

Drilling Days: 16

**Completion Days:** 

03-Sep-02

Current Depth: 599

Hole Drilled: 0

Ave ROP:

Current Ops: Jarring On Fish

Operations Summary: Back Off Fish. (1.5 hrs)

Trip Out Lay Down Acelerators And 20" Stb. (2.5 hrs)

Wait On Orders (3 hrs)
Make Up Over Shot (1 hrs)

Slip And Cut 110' Drilling Line (2 hrs)

Trip In Hole (2.5 hrs)

Safety Meeting, Rig Up And Run Backoff Shot. [1st shot failed,run 2nd shot. (3 hrs)

Trip Out Lay Down Fish And Tools. (2 hrs) Trip In P/U New Jars And Acc. (2.5 hrs)

Jar On Fish. (4 hrs)
Mud Data: None
Surveys: None

**Daily Costs:** \$47,141

Well Costs: \$763.219

Drilling Days: 17

**Completion Days:** 

04-Sep-02

Current Depth: 599

Hole Drilled: 0

Ave ROP:

Current Ops: Washing And Foaming Down Backside

Operations Summary: Jar On Fish (2 hrs) Wait on Orders (8 hrs)

Rig Up Air Compressor And Lines (4.5 hrs)

Wash And Cir. With Foam F/512' T/527' [foam returns to surface @ 1830 Hrs. (5.5 hrs)

Jar On Fish [ up and down strokes ] (1 hrs)

Wash And Foam Down Back side F491' T/522' [foam to surface @ 2345 (3 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$41,660

Well Costs: \$804,878

Drilling Days: 18

**Completion Days:** 

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

05-Sep-02 Current Depth: 599 Hole Drilled: 0 Ave ROP:

Current Ops: Foaming Down Backside

Operations Summary: Jar On Fish (1 hrs)

Wash And Foam Down Backside (2 hrs)

Jar On Fish (1.5 hrs)

Wash And Foam F/522' T/527' (2 hrs)

Jar On Fish (0.5 hrs) Pull 2 3/8 Tubing (1 hrs) Jar On Fish (1.5 hrs)

Run In free Point Tools ( stopped @ 480') (0.5 hrs)

Work Stuck Pipe (2 hrs)

Run 1 1/8" Tubing Inside Drillpipe Circ 10' T/ Top Of Fish (2 hrs)

Lay Down 1 1/8" Tubing (1 hrs) Run In Freepoint Tools (1 hrs)

Jar On Fish (4 hrs)

Rig Pump Truck Attempt To Circ. (1 hrs)

Pick Up Tubing (2 hrs) Foam Down Backside (1 hrs)

Mud Data: None Surveys: None

Daily Costs: \$41,782 Well Costs: \$846,661
Drilling Days: 19 Completion Days:

06-Sep-02 Current Depth: 599 Hole Drilled: 0 Ave ROP:

Current Ops: Wait On Cement

**Operations Summary:** Wash And Foam (5.5 hrs) Jar On Fish (2.5 hrs)

Mix Pipe Lax Rig Haliburton And Pump Down Back Side (2.5 hrs)

Stand Back Tubing (1 hrs) Wait On Pipe Lax (4 hrs) Jar On Fish And Rotate (1.5 hrs)

Run In Tubing (0.5 hrs)
Wait On Cementers (1.5 hrs)
Pump Cement Plug @ 521' (1 hrs)

Wait On Cement (2 hrs)

R.I. Tag Cement @ 506' (0.5 hrs)

Wait on Cement (1.5 hrs)

Mud Data: None

Surveys: None

Daily Costs:\$40,874Well Costs:\$887,534Drilling Days:20Completion Days:

07-Sep-02 Current Depth: 599 Hole Drilled: 0 Ave ROP:

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Current Ops: Waiting On Orders

Operations Summary: Wait On Cement (12 hrs)

Run Freepoint Back Off Fishing String (2 hrs) Lay Down Fishing Tools, Drill Collers, HWDP. (9 hrs)

Wait On Orders (1 hrs)

Mud Data: None

Surveys: None

Daily Costs:\$43,762Well Costs:\$931,296Drilling Days:21Completion Days:

08-Sep-02 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Working On Wash Pipe

Operations Summary: Wait On Orders (9 hrs)

Pick Up Overshot And Fishing String (5 hrs) Try To Work Over Top Of Fish (2 hrs) Trip Out Change Overshot Trip In (5.5 hrs)

Work Over Fish (0.5 hrs) Jar On Fish (2 hrs) Mud Data: None Surveys: None

Daily Costs: \$40,575 Well Costs: \$971,871
Drilling Days: 22 Completion Days:

09-Sep-02 Current Depth: 599 Hole Drilled: Ave ROP:

Current Ops: Washing Over Fish

**Operations Summary:** 

Trip Out Lay Down Fishing Tools (3.5 hrs)

Work On Washpipe (3.5 hrs) Trip In With Wash Pipe (3 hrs) Wash Over Fish T/527' (6 hrs) Trip Out With Wash Pipe (2 hrs)

Weld Ears On Wash Pipe & Lay Down (1 hrs)

Safety Meeting (0.5 hrs) Trip In Hole (2.5 hrs) Jar On Fish (1.5 hrs) Trip Out (0.5 hrs)

Mud Data: MW: 8.4 Viscosity: 27 Filtrate:

Surveys: None

**Daily Costs:** \$40,575 **Well Costs:** \$1,012,446

Drilling Days: 23 Completion Days:

10-Sep-02 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Washing Over Fish

**Operations Summary:** 

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Trip Out Lay Dn Tools (2 hrs)

Pick Up Washover Pipe And Trip In Hole (3.5 hrs)

Wash Over Fish (3 hrs)

Trip Out With Washover Pipe Weld Same Trip In (9.5 hrs)

Mill On Stab @527' (6 hrs)

Mud Data: None Surveys: None

Daily Costs: \$42,155 Well Costs: \$1,054,601

Drilling Days: 24

**Completion Days:** 

11-Sep-02

Current Depth: 599

Hole Drilled: 599

Ave ROP:

Current Ops: Milling Off Stab Blades And washing over to bit.

**Operations Summary:** Mill on stab. blade (1.5 hrs)

Trip (1.5 hrs)

Wait on welder, weld ears on wash pipe and lay downpipe, weld on guide shoe. (6 hrs)

Trip in hole (2 hrs)

Screw in fish, Jar on fish (3 hrs) Trip out lay dn. guide shoe. (2 hrs) Weld on washover mill (8 hrs)

Mud Data: MW: 8.5 Viscosity: 55 Filtrate:

Surveys: None

Daily Costs: \$46,799 Well Costs: \$1,101,400

Drilling Days: 25

**Completion Days:** 

12-Sep-02

**Current Depth:** 

Hole Drilled:

Ave ROP:

Current Ops: Jarring on fish

**Operations Summary:** Weld on washover mill (2 hrs)

Pick up washover pipe, Trip in hole (2 hrs)

Mill on stab. (3 hrs)

Trip out with washover pipe [ washover pipe left in hole ] (1 hrs)

Wait on orders (2.5 hrs)

Pick up 16 jts. hwdp. stand back in derrick (1.5 hrs)

Weld on spear for washover pipe (6 hrs)

Trip in with spear (0.5 hrs)

Stab in washover pipe @479', Work stuck pipe free (3.5 hrs)

Trip out, Lay down washover pipe (2 hrs)

Mud Data: MW: 8.5 Viscosity: 50 Filtrate: 20

Surveys: None

Daily Costs: \$42,825 Well Costs: \$1,144,226

Drilling Days: 26

**Completion Days:** 

13-Sep-02

Current Depth: 599

Hole Drilled: 599

Ave ROP:

Current Ops: Welding On Washover Pipe

**Operations Summary:** 

#### **Puna Geothermal Venture**

Ave ROP:

Ave ROP:

Ave ROP:

Well ID: KS-05 Well Name: Production Well KS-05

Lay down washover pipe (0.5 hrs)

Pick up jars trip in hole (2 hrs)

Jar on fish (7.5 hrs)

Rig up run free point (3.5 hrs) trip out with fishing tools (1.5 hrs)

Weld on washover pipe, Let welds cool (9 hrs)

Mud Data: None Surveys: None

Daily Costs: \$41,082

Well Costs: \$1,185,308

Drilling Days: 27 Completion Days:

**14-Sep-02** Current Depth: 599 Hole Drilled: 0

**Current Ops:** Fishing For bit,motor,stab **Operations Summary:** 

Wait on mill tooth shoe to cool (Carbide matrix) (0.5 hrs)

Pick up and make up wash over pipe. RIH to 526' (1.5 hrs)

Attempt to mill on fish, Pulled threads on 9" DC.Lost all but 1 DC in hole, pooh (1 hrs)

Make up over shot on one stand of HWDP Acquire fish, pooh lay down fishing tools, pooh with

wash over pipe,Lay down same for repairs. (4 hrs)

Rebuild mill tooth shoe on wash over pipe. wait on crushed carbide and nickle silver matrix. (17

hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$40,575

Well Costs: \$1,225,883

Drilling Days: 28

**Completion Days:** 

15-Sep-02 Current Depth:

Current Ops: Fishing f/ bit, motor stab

**Operations Summary:** 

Redress mill tooth wash over shoe. Wait on mill tooth shoe to cool (6.5 hrs)

Pick up and make up wash over pipe, RIH (2.5 hrs)

Wash over and tag at 529' (4 hrs)

Pooh, Lay down mill tooth wash over pipe. Rebuild mill tooth shoe on wash over pipe. (2 hrs) RIH with screw in sub, Acquire and jar on fish. Low drum clutch spider broke. Perform manual

Hole Drilled: 599

Hole Drilled:

back off at screw in sub, pooh. (7.5 hrs)

Work on drawworks, Remove low clutch spider. (1.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$39,538

Well Costs: \$1,265,421

Drilling Days: 29 Completion Days:

16-Sep-02 Current Depth: 599

Current Ops: Fishing for BHA

**Operations Summary:** 

Remove low drum clutch spider (1.5 hrs)

Pick up and make up wash over pipe. RIH to 528' (2 hrs)

Mill on stabilizer blades from 528' to 531' (5 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Pooh with wash over pipe. Left 10.49' of 24" wash over pipe in hole. Lay down wash over pipe.

(2.5 hrs)

Wait on orders. (2 hrs)

Pick up and make up screw in fishing assembly. (1 hrs)

Jar on fish (10 hrs) Mud Data: None Surveys: None

**Daily Costs:** \$38,575

Well Costs: \$1,303,996

Drilling Days: 30

**Completion Days:** 

Hole Drilled: 0

17-Sep-02 Current Depth: 599

Current Ops: Fishing for BHA

**Operations Summary:** 

Jar on fish. Wait on low drum clutch soider. (24 hrs)

Mud Data: None Surveys: None

Daily Costs: \$38,575 Well Costs: \$1,342,571

**Drilling Days: 31** 

**Completion Days:** 

18-Sep-02

Current Depth:

Hole Drilled: 0

Ave ROP:

Ave ROP:

Current Ops: Fishing for BHA.

**Operations Summary:** 

Install new spider on low drum clutch. (3 hrs)

599

Jar on fish, Fabricate spear out of 20" casing to retrieve 24" mill tooth wash over pipe (7 hrs)

Perform manual back off at screw in sub, Pooh (1.5 hrs)

Fabricate spear (9 hrs)

Pick up and make up 20" spear, Rih to top of 24" wash pipee (1 hrs)

Attempt to spear 24" wash over pipe ( no good ) (1 hrs) Pooh, Reshape spear, RIH to top of 24" wash pipe (1 hrs)

Attempt to spear 24" wash pipe. (0.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$38,575 Well Costs: \$1,381,146

Drilling Days: 32

**Completion Days:** 

19-Sep-02

Current Depth: 599

Hole Drilled: 0

Ave ROP:

Current Ops: Fishing for BHA

**Operations Summary:** Pooh with 20" spear (0.5 hrs) Reshape cut outs on spear (1.5 hrs)

RIH with 20" spear, Attempt to spear fish.(no good) pooh,Lay down spear (3 hrs)

Reshape cut outs on spear. (3 hrs)

Pick up and make up 20" spear, RIH with 20" spear, Spear fish. Pooh lay down fish, (24" mill

shoe) Lay down spear. (3 hrs)

Make up screw in sub RIH Screw in fish. (5 hrs)

HSM with Baker Atlas and all personnel on location, Perform shot in hole. (1 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Jar on fish (3 hrs)

Perform shot in hole (1 hrs)

Jar on fish. (1 hrs)

Perform shot in hole (1 hrs)

Jar on fish (0.5 hrs)

Perform shot in hole (0.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$38,575 Well Costs: \$1,419,721

Drilling Days: 33

**Completion Days:** 

Hole Drilled: 0

20-Sep-02 Current Depth: 599

Current Ops: Fishing for BHA

Ave ROP:

**Operations Summary:** 

Jar on fish (6 hrs)

Pooh. Lay down HWDP,9"DCs,10"DCs and Kelly. (6 hrs)

Prepair to skid rig. Placed 20 cu. yards, ready mix cement on top of fish. (6 hrs)

Rig idle. (6 hrs) Mud Data: None Surveys: None

Daily Costs: \$38,575 Well Costs: \$1,458,296

Drilling Days: 34

**Completion Days:** 

21-Sep-02 **Current Depth:** 

Current Ops: Prepairing to skid rig

**Operations Summary:** 

Rig idle (6 hrs)

Skid rig (note: Tagged top of cementplug at 412', 77' CEMENT on top of plug. (12 hrs)

**Hole Drilled:** 

Mud Data: None Surveys: None

Daily Costs: \$38,575

\$1,496,871 Well Costs:

Drilling Days: 35

**Completion Days:** 

22-Sep-02

**Current Depth:** 

Hole Drilled:

Ave ROP:

Ave ROP:

Current Ops: P/U & strap BHA

**Operations Summary:** 

Rig Idle (6 hrs)

Rig up on ks-5 surface side track. (15 hrs)

\$38,575

Cover celler, Secure 30" conductor to sub bases (1.5 hrs)

Pick up, make up and strap 26" BHA (1.5 hrs)

Mud Data:

None

Surveys: None Daily Costs:

Well Costs: \$1,535,446

**Drilling Days: 36** 

**Completion Days:** 

23-Sep-02

Current Depth: 136

Hole Drilled: 136

Ave ROP: 10.5

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Current Ops: Drilling 26" hole

**Operations Summary:** 

Pick up, make up and strap 26" BHA (5 hrs)

Drill out cement from 77' to 85'. Drilling 26" hole on KS-5 surface side track from 85' to 97' (5.5

hrs)

Lay Down rotary BHA, Pick up and make up 14.5" bit and mud motor. (1.5 hrs)

Drill rat hole for kelly shuck. (4.5 hrs)
Drilling 26" hole from 97' to 136' (7.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$42,003 Well Costs: \$1,577,449

Drilling Days: 37 Completion Days:

24-Sep-02 Current Depth: 240 Hole Drilled: 104 Ave ROP: 8.3

Current Ops: Drilling26" hole

**Operations Summary:** 

Drill 26" hole from 136' to 216' (8.5 hrs)

Circulate hole. Pump 30 bbl high vis, gel sweep (0.5 hrs) Pooh. Pick up jars, single in with 9" drill collars (2.5 hrs)

Wash and ream from 200' to 216' (1.25 hrs) Survey at 167' ( .5 degree) (0.25 hrs)

Drill from 216' to 240' Pooh to shoe (4 hrs)

Work on mud pumps (3.5 hrs)

Pooh, Lay down jars and drill collar, Wait on cross over sub. (2 hrs) Pick up 26' string stabilizer, RIH to 119'. Ream from 119' to 196' (1.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$83,903 **Well Costs:** \$1,661,351

Drilling Days: 38 Completion Days:

**25-Sep-02** Current Depth: 341 Hole Drilled: 101 Ave ROP: 9.2

Current Ops: Drilling 26" hole

Operations Summary: Ream from 196' to 240' (4 hrs) Drill 26" hole from 240' to 341' (11 hrs)

Pooh, Remove Kelly bushings. (1 hrs)
Load out kelly bushings, Repair rig. (1 hrs)
Slip and cut drilling line (120') Repair rig. (1 hrs)

HSM with PGV and daylight? afternoon crews. Repair rig. (0.5 hrs)

Repair rig (5.5 hrs) **Mud Data:** None **Surveys:** None

**Daily Costs:** \$39,476 **Well Costs:** \$1,700,828

Drilling Days: 39 Completion Days:

**26-Sep-02** Current Depth: 365 Hole Drilled: 24 Ave ROP: 8.0

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

> Current Ops: Drill 26" hole **Operations Summary:** Repair rig (5 hrs)

Install Kelly drive bushings (1 hrs) Wait on 10" drill collers (4 hrs)

Pick up and make up new 26" BHA (5 hrs)

Ream from 85' to 341' (5 hrs) Drill from 341' to 365' (3 hrs)

Pooh to shoe. (1 hrs) Mud Data: None Surveys: None

**Daily Costs:** Well Costs: \$1,739,403 \$38,575

\$1,778,828

Drilling Days: 40 **Completion Days:** 

27-Sep-02 Current Depth: 400 Hole Drilled: 35 **Ave ROP: 5.8** 

Current Ops: Wait on welder

**Operations Summary:** 

Work on mud pumps (1.5 hrs)

RIH to 344' (0.5 hrs)

Ream from 34' to 365' (1.5 hrs) Drill from 365' to 373' (1.5 hrs)

Back ream from from 373' to 313' ream from 313' to 373' (3 hrs)

Drill 26" hole from 373' to 382' (1 hrs)

Pooh to shoe, Repair Kelly Drive bushings, RIH to 352' (5 hrs)

Ream from 352' to 382' (0.5 hrs)

Drill 26" hole from 382' to 400', Lost 500 PSI. (3.5 hrs)

Pooh look for wash out, Check mud pumps, Rih to 374' (2.5 hrs) Wash and reamfrom 374' to 383', Losing pump pressure (1 hrs)

Work through tight spot at 383' (1 hrs)

Pooh check for wash out, center jet washed out (1 hrs)

Wait on welder to un strap bit. (0.5 hrs)

Mud Data: None Surveys: None

Well Costs: Daily Costs: \$39,425

Drilling Days: 41 **Completion Days:** 

28-Sep-02 Current Depth: 496 Hole Drilled: 96 Ave ROP: 5.5

> Current Ops: Drill 26" hole **Operations Summary:**

Wait on welder, Strap BHA. (4 hrs)

RIH to 373' (1 hrs)

Ream from 373' to 400' (1 hrs) Drill 26" hole from 400' to 403' (1 hrs) Circ and survey at 358' (1 degree) (0.5 hrs) Drill 26" hole from 403' to 496' (16.5 hrs)

Mud Data: None

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Surveys: None

Daily Costs: \$40,153 Well Costs: \$1,818,981

Drilling Days: 42

**Completion Days:** 

29-Sep-02 **Current Depth:**  Hole Drilled:

Ave ROP:

Current Ops: @ 06:00: Rig up to bail for water sample

**Operations Summary:** 

Drill 26" hole from 496 to 504' (3 hrs)

Pooh to 411', Tighten Kelly, RIH to 504' (1.5 hrs) Drilling 26" hole from 504' 690' (19.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$44,474 Well Costs: \$1,863,454

Drilling Days: 43 **Completion Days:** 

30-Sep-02 Current Depth: 769 Hole Drilled:

Ave ROP:

Current Ops: Drilling 26" hole

**Operations Summary:** 

Drill 26" hole from 690' to700' (2 hrs) Wipe hole, Pooh to shoe. Rih to 620' (2 hrs) Wash and ream from 620' to 700'. (1 hrs) Pooh. Lay down bit, shock sub. (2 hrs)

Rig and run bailer, Bail well for water sample, Rig down bailer. (3.5 hrs)

RIH to 556'. (1.5 hrs)

Wash and ream from 556' to700'. (3 hrs) Drill 26' hole from 700' to 769'. (9 hrs)

Mud Data: None Surveys: None

Daily Costs: \$41,124 Well Costs: \$1,904,579

Drilling Days: 44 **Completion Days:** 

01-Oct-02

Hole Drilled: 121

Ave ROP: 6.9

Current Depth: 890

Current Ops: Drillilg 26" hole

**Operations Summary:** 

Drill 26" hole from 769' to 805'. (13.5 hrs)

Pooh to shoe. (1 hrs) Repair mud pump. (0.5 hrs) Change out stab. RIH to 550' (1 hrs)

Wash and ream from 550' to 858' (4 hrs) Drill 26" hole from 858 to 890'. (4 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$47,883 Well Costs: \$1,952,462

**Drilling Days: 45** 

Completion Days:

02-Oct-02

Current Depth: 1005

Hole Drilled: 115

**Ave ROP: 8.8** 

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Current Ops: Reaming 26" hole

**Operations Summary:** 

Drill 26" hole from 890' to1,005' (13 hrs)
Circulate and work pipe for survey (0.5 hrs)
Run survey at 958' - no good (0.5 hrs)
Pooh for reaming assembly. (1 hrs)

Hold safety meeting with PGV supervisor. (1 hrs)

Cut straps on drilling assembly, Lay down shock sub, Pick up and make up bit,n/b stab,shock sub and strap reaming BHA, let cool I/d 3x10" dc. (7 hrs)

Wash and ream from 138'. (1 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$40,892 **Well Costs:** \$1,993,354

Drilling Days: 46 Completion Days:

03-Oct-02 Current Depth: 1005 Hole Drilled: 0 Ave ROP:

Current Ops: Reaming 26" hole to 1005' for 22' casing

Operations Summary:

Wash and ream from 138' to442'. (6 hrs)

Pooh (0.5 hrs)

Repair Kelly bushing drive pins (2 hrs)

RIH to 442'. (0.5 hrs)

Wash and ream from 442' to 1005'. (15 hrs)

Mud Data: MW: 8.4 Viscosity: 27 Filtrate:

Surveys: None

**Daily Costs:** \$41,356 **Well Costs:** \$2,034,711

Drilling Days: 47 Completion Days:

**04-Oct-02** Current Depth: 1005 Hole Drilled: 0 Ave ROP:

Current Ops: Rigging to run 22" casing.

**Operations Summary:** 

Circulate and sweep hole (0.5 hrs)

Pooh (0.5 hrs)

Kelly up. Work tight hole from 486' to 463'. Lay down 3 jts. drill pipe (4 hrs)

Pooh. Inspect BHA. (1.5 hrs)

RIH. to 845' (1 hrs)

Wash and ream from 845' to 1,005'. Pump sweep and LCM pill at 1,005'. (3 hrs)

Pooh. Lay down 26" tools. (2 hrs)

Pick up and stand back 27 jts. 5" drill pipe (2 hrs)

HSM with crews, Rig up and run 22" Butt weld casing. (9.5 hrs)

Mud Data: MW: 8.4 Viscosity: 27 Filtrate:

Surveys: None

Daily Costs: \$39,636 Well Costs: \$2,074,347

Drilling Days: 48 Completion Days:

05-Oct-02 Current Depth: 1005 Hole Drilled: 0 Ave ROP:

#### Puna Geothermal Venture

Well ID: KS-05 Well Name: Production Well KS-05

> Current Ops: Rigging to cement top job on 22" casing

**Operations Summary:** 

Run 22" butt weld casing to 900'. (7 hrs)

Weld casing supports, Land casing at 900' (1.5 hrs)

RIH with stab in sub on 5" drill pipe (1 hrs)

Rig up Halliburton, Circulate casing with no returns, Hold safety meeting. (3.5 hrs)

Test lines to 2,500 psi.. Pump 20 bbls fresh water-20 bbls 10% CaCl2 water-2 bbls fresh water-20 bbls Flo-Check-2 bbls fresh water-20 bbls 10% CaCl2 water-2 bbls fresh water-20 bbls neat Flo-check-2 bbls fresh water. Mix & pump 148 bbls (831 cu.ft) Portland type1-2 Lead cement slurry @ 12.5 ppg, 2.77 yield, mix water 13.65 gals./sk-Pump 43.3 bbls ( 243 cu.ft.) Portland type 1-2 tail slurry @ 15.6 ppg, yield point 1.62 mix water 6.69 gals/sk. Drop latch down plug, Displace drill pipe with 16 bbls fresh water. Unsting stab in sub. C>I>P> @ 14:30 HRS 10-5-02 (1.5 hrs)

Pooh with cementing string. Wait on cement. (0.5 hrs)

Wait on cement (7 hrs)

Run trimmie pipe to tag cement, Would not go below 90'. Attemt to tag cement with wire line, no good. (2 hrs)

Mud Data: None Surveys: None

Daily Costs: \$38,575 Well Costs: \$2,112,922

Drilling Days: 49

**Completion Days:** 

06-Oct-02

Current Depth: 1005

Hole Drilled: 0

Ave ROP:

Current Ops: Wait on cement

**Operations Summary:** 

Rig up pipe for top job. (9.5 hrs)

Run 1" pipe down annulas. Tag cement at 500' (2 hrs)

HSM. Rig up Halliburton for top job. Pump 224 cu.ft. Type I-II cement down annulus at 15.6 ppg with 25% neet Flo-Check down 1" pipe. (2.5 hrs)

Wait on cement. (2 hrs)

Run 1" pipe and tag cement @ 460'. Pull 1" pipe to 186' for second top job. (1.5 hrs)

Rig Halliburton, Pump 224 cu. ft. Type I-II cement at 15.6 ppg with 25% neat Flo-Check (0.5 hrs)

Wait on cement (4 hrs)

Run 1" pipe tag cement @ 186'. Pull 1" pipe to 126'. Rig Haliburton, Pump 390 cu.ft. Type I-II cement @ 15.6 Ppg with 25% Neat Flo-Check. (0.5 hrs)

Wait on cement. (1.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$139,575 Well Costs: \$2,252,497

Drilling Days: 50

**Completion Days:** 

07-Oct-02 Current Depth: 1005 Hole Drilled: 0

Ave ROP:

Current Ops: Test 21.25 B.O.P.E.

Operations Summary:

Run 1" pipe tag cement @ 186', Pull pipe to 76', Rig Haliburton Pump 106 cu.ft. Type I-II cement

@ 15.6 ppg wit 25% Flo-Check. Cement to surface. C.I.P. @ 0030Hrs. (0.5 hrs)

Wait on cement (8 hrs)

Cut off conductorAnd 22" casing. Weld on Flange & Nipple up 21.25" BOPE. (15.5 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Mud Data: None Surveys: None

**Daily Costs:** \$53,650 **Well Costs:** \$2,306,147

Drilling Days: 51 Completion Days:

08-Oct-02 Current Depth: 1005 Hole Drilled: 0 Ave ROP:

Current Ops: RIH wit open ended drill pipe to shoe for cement plug.

Operations Summary: Nipple up BOPE. (4 hrs) Pick up BHA. (1.5 hrs) Test Hydril. (0.5 hrs)

Work on Koomey. Charge Nitrogen Bottles. (6 hrs)

Test BOPE to 300 psi for 15 min-600 psi for 15 min.and 1000 psi for 30 min. Witnesed and

approved by Eric Tanaka- DLNR. (1 hrs)

RIH tag cement @ 894' (1 hrs)

Clean out cement and shoe at 900'. Clean out to 1005'.( lost 125 Bbls mud.) (3 hrs)

Pull to 965' Run wire line survey-.75 Deg. (1 hrs)

Pooh. (1 hrs)

Run in and lay down 8" drill collers (1 hrs) RIH wit open end drill pipe to 979' (1 hrs)

Rig up Haliburton, Pump 440 cu.ft. Type I-II cement @ 15.6 ppg. CIP @ 2200 Hr. (1 hrs)

Pull 5 stands, Squeeze 30 bbls away over a 2 hr. period. (2 hrs)

Mud Data: None Surveys: None

Daily Costs: \$69,620

Well Costs: \$2,375,767

Drilling Days: 52 Completion Days:

09-Oct-02 Current Depth: 1005 Hole Drilled: 0 Ave ROP:

Current Ops: RIH wit open end drill pipe to shoe to set cement plug.

Operations Summary: Wait on cement (3.5 hrs)

RIH wit open end drill pipe tag cement @ 964' (0.5 hrs)

Circ. and check for mud loss. (0.5 hrs) Pooh make up BHA, Service rig. (2 hrs)

RIH to 604', Pooh, RIH with open end drill pipe to 852 (1 hrs)

Wait on Haliburton to load bulk truck (3 hrs)

RIH to 946' Rig haliburton, Pump 251 cu.ft. Type I-II cement @ 15.6 ppg. CIP @ 1100 Hrs. Pooh

5 Stands. (0.5 hrs) Wait on cement (1 hrs)

Squeeze 7.5 bbls cement away over a 3 hour period (3 hrs) RIH tag cement @ 941' Pooh to 852' Circ hole clean (1 hrs)

Wait on haliburton to load cement (2 hrs)

RIH tagged hard cement @ 910' Rigged Haliburton, pumped 300 cu.ft. Type I-II cement @ 15.6

ppg C.I.P. @ 1830 hrs. Pull 5 Stands (0.5 hrs)

Wait on cement. (5.5 hrs)

Mud Data: MW: 8.6 Viscosity: 50 Filtrate:

Surveys: None

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

**Daily Costs:** \$72,575 **Well Costs:** \$2,448,342

Drilling Days: 53 Completion Days:

10-Oct-02 Current Depth: 1005 Hole Drilled: 0 Ave ROP:

Current Ops: RIH open ended for cement plug

**Operations Summary:** 

Wait on cement, Rih to 745, Circ. (2 hrs)

RIH Tag cement @ 775' (0.5 hrs)

Clean out cement from 775 to 810 (2 hrs) Circ. out contaminated mud. (1.5 hrs)

Clean out cement from 810' to 905' (4 hrs)

Test shoe to 130 psi. Shoe would not test. (1 hrs)

Pooh stand back BHA, RIH open ended to 900', clean out fill to 905' (2 hrs)

Rig up Haliburton, Pump 301 cu.ft. Type I-II cement, Displaced with 10 bbls water, Pulled 300',

clear drill pipe (1 hrs)

Squeezed 10 bbls cement away over a 2 hour period (2 hrs)

Wait on cement. Pooh with open ended drill pipe, RIH with clean out BHA ( Note: Retest casing

and BOPE to 1000 psi ) (6 hrs)

Clean out cement from 809' to 867' (2 hrs)

Mud Data: MW: 8.6 Viscosity: 56 Filtrate:

Surveys: None

**Daily Costs:** \$75,382 **Well Costs:** \$2,523,724

Drilling Days: 54 Completion Days:

11-Oct-02 Current Depth: 1005 Hole Drilled: 0 Ave ROP:

Current Ops: RIH with 20" drilling Assembley

**Operations Summary:** 

Clean out cement from 867' to 903'. Test shoe to 130 psi. test no good. (2 hrs)

Clean out cement from 903' to 905. (1 hrs) Pull to shoe, work on #1 pump (2 hrs)

Clean out cement from 905' to 915' Circ clean (1.5 hrs)

Isolate mud pumps, test lap, no good (0.5 hrs)

Pooh stand back BHA, RIH open ended to 913' (1 hrs)

Mix and spot 35# per bbl lcm pill at 913', Squeeze LCM into formation. (3 hrs)

Rig Haliburton and pump 258 cu.ft. Type I-II cement displaced with 14 bbls water, Pull 190".

Squeeze away 5 bbls cement over 1 hour at 440 psi. (1 hrs)

Wait on cement, Pooh, Make up and strap 20" bit to mud motor (6 hrs)

RIH tag cement @ 813' (0.5 hrs)

Clean out cement from 813' to 903', Circ hole clean (3 hrs)

Test shoe to 120 psi (11.1 mud wt. eqv.) For 15 min, Test passed on verbal ok from Eric

Tanaka-DLNR (0.5 hrs)

Pooh, Lay down clean out assembly (0.5 hrs)

Pick up and make up 20" drilling assembley (1.5 hrs)

Mud Data: MW: 8.6 Viscosity: 45 Filtrate:

Surveys: None

**Daily Costs:** \$184,173 **Well Costs:** \$2,707,897

Drilling Days: 55 Completion Days:

# **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

**12-Oct-02** Current Depth: 1196 Hole Drilled: 191 Ave ROP: 19.1

Current Ops: Repair wash out on #1 pump module

**Operations Summary:** 

Make up 20" BHA, Rih wit 5" drill pipe & lay down same, Pick up 9" drill collers RIH to 903' (10.5

hrs)

Clean out cement from 903' to 1005' (3 hrs) Circ out cement, check for mud losses. (0.5 hrs)

Drill 20" hole from 1005 to 1196' (10 hrs)

Mud Data: None Surveys: None

Daily Costs: \$55,129 Well Costs: \$2,763,026

**Drilling Days:** 56 **Completion Days:** 

**13-Oct-02** Current Depth: 1303 Hole Drilled: 107 Ave ROP: 7.6

Current Ops: Drilling 20" Hole

**Operations Summary:** 

Drilling 20" hole from 1,196 to 1206 (3.5 hrs)

Pooh to shoe (0.5 hrs)

Work on #1 mud pump (3 hrs)

Pooh lay down mudmotor, Strap bit to bit sub (4.5 hrs) RIH to 1176' Ream from 1176 to 1206 (1.5 hrs)

Drill 20" hole from 1206 to 1236' (3.5 hrs)

Survey @ 1171' (0.5 hrs) Drill from 1236' to 1303' (7 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,034 **Well Costs:** \$2,819,060

Drilling Days: 57 Completion Days:

**14-Oct-02** Current Depth: 1467 Hole Drilled: 164 Ave ROP: 8.4

Current Ops: RIH with magnent to retrieve stabolizer blade

**Operations Summary:** 

Drill 20" hole from 1303 to 1394 (11.5 hrs) Circ and survey at 1329'. 2.25 Deg. (0.5 hrs) Drill 20" hole from 1394 to 1460' (6.5 hrs)

Pooh to 900' (0.5 hrs)

Work on #2 Mud pump. (3 hrs)
RIH to 1445,Wash to 1460 (0.5 hrs)
Drill 20" hole from 1460' to 1467'. (1.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,883 **Well Costs:** \$2,875,943

Drilling Days: 58 Completion Days:

15-Oct-02 Current Depth: 1480 Hole Drilled: 13 Ave ROP: 2.0

#### **Puna Geothermal Venture**

Ave ROP: 5.0

Well ID: KS-05 Well Name: Production Well KS-05

Current Ops: Pooh for drilling ass.

**Operations Summary:** 

Drill 20" hole fro 1467 to 1474'. (2 hrs)

Work tight hole (1.5 hrs)

Pooh, cut straps, Lay down bit, Monel and shock sub. (lost 1 blade off 20" stabolizer) (3.5 hrs)

Make 4 round trips with 12" magnent to 1457' (10 hrs) Make up and strap BHA, RIH to 1457' (3.5 hrs) Wash and ream from 1457 to 1474 (0.5 hrs)

Drill 20" hole from 1474 to 1480 (3 hrs)

Mud Data: None Survevs: None

Daily Costs: \$61,282 Well Costs: \$2,937,225

Drilling Days: 59

Completion Days:

Hole Drilled: 35

16-Oct-02 Current Depth: 1515 Current Ops: Drilling 20" hole

**Operations Summary:** 

(3.5 hrs)

Circ and sweep hole (0.5 hrs)

Pooh, Lay down 21 its drill pipe (2 hrs)

Make up and strap BHA, RIH to 1312' (4.5 hrs)

Ream from 1312 to 1491 (9 hrs)

Drill 20" hole from 1491 to 1497 (0.5 hrs)

Clean trash out of pump (1 hrs)

Drill 20" hole from 1497 to 1515 (3 hrs)

Mud Data: None Surveys: None

17-Oct-02

Daily Costs: \$56,696 Well Costs: \$2,993,921

**Drilling Days: 60** 

**Completion Days:** 

Current Depth: 1595 Hole Drilled: 80 Current Ops: Drilling

**Operations Summary:** 

Drill 20" hole from 1515 to 1552 (3.5 hrs)

Survey @ 1547 (1 hrs)

Drill 20" hole from 1552 to 1567 (3 hrs)

Pooh, check BHA, Lay down 10" shock sub, Make up mudmotor strap bit rih to 900' (9.5 hrs)

Work on #1 mud pump (3 hrs)

Rih to 1543, wash and ream to 1567' (0.5 hrs) Drill 20" hole from 1567 to 1595 (3.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$58,053 Well Costs: \$3,051,974

Drilling Days: 61

Completion Days:

18-Oct-02 Current Depth: 1841 Hole Drilled: 246 **Ave ROP:** 13.7

Ave ROP: 8.0

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Current Ops: Makeing magnent run to check for junk

**Operations Summary:** 

Drill 20" hole from 1595 to 1808 (16.5 hrs)

Work on mud pump #1 (0.5 hrs)

Drill 20" hole from 1808 to 1841 (1.5 hrs)

Survey at 1730' (0.5 hrs)

Kelly up, twisted off when on bottom (1 hrs)

POOH, Lay down drilling tools, Make up fishing tools. (4 hrs)

Mud Data: None Surveys: None

Daily Costs: \$62,037 Well Costs: \$3,114,011

Drilling Days: 62

**Completion Days:** 

19-Oct-02 Hole Drilled: 155 Ave ROP: 12.9 Current Depth: 1996

Current Ops: Pooh to check BHA

**Operations Summary:** RIH with grapple (1 hrs)

Chain out hole with fish (3.5 hrs)

RIH with 12" magnet, Work magnet @ 1841' Pooh lay down magnet. (5 hrs)

Make up BHA, RIH to 900' check mud-motor, RI to 1801, Wash from 1801 to 1841 (2 hrs)

Drill 20" hole from 1841 to 1996' (Held BOP drill ) (12 hrs)

Circ for survey. (0.5 hrs) Mud Data: None

Survevs: None

Daily Costs: \$59,401 Well Costs: \$3,173,412

Drilling Days: 63

**Completion Days:** 

Hole Drilled: 68

20-Oct-02 Current Depth: 2064

**Ave ROP:** 7.2

Current Ops: Run in hole to 2,064'

Operations Summary:

Run wire line survey at 1,886'. (0.5 hrs) Drilling 20" hole from 1,886' to 2,011'. (3.5 hrs)

Pull out of hole and check BHA, Run in hole to 1,961'. (4.5 hrs)

Wash and ream from 1,961' to 2,011'. (0.5 hrs)

Drilling 20" hole from 2,011' to 2,064'. (Twisted off, lost 26K in weight). (6 hrs)

Pull out of hole. Twisted box off 10" DC. (1 hrs)

Make up overshot, Run in hole to top of fish at 2,064'. Work over fish. Circ with fish. Pull fish

free. POOH, chain out of hole with fish. Lay down fish and fishing tools. (7 hrs)

Pick up and make up two new 10" DC's. Start running in hole. (1 hrs)

Mud Data: None Surveys: None

Daily Costs: \$65,267 Well Costs: \$3,238,679

**Drilling Days:** 64

Completion Days:

21-Oct-02

**Current Depth:** 2232

Hole Drilled: 168

Ave ROP:

168.0

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Current Ops: Reaming 20" hole for 16" casing.

**Operations Summary:** 

Ran in the hole to 2064'. Plugged bit. (2 hrs)
Pulled out of the hole and unplugged bit. (3 hrs)

Ran in the hole to 2014'. Washed from 2014' to 2064'. (2 hrs)

Drilled 20" hole from 2064' to 2089'. (1 hrs) Serviced rig. (Held BOP drill) (0.5 hrs)

Circulated and cleaned hole fro survey. (11.5 hrs)

Surveyed at 2137'. (0.5 hrs)

Pulled out of the hole and laid down mud motor, monel, shock sub. Strapped bit. (3.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$58,535 Well Costs: \$3,297,214

Drilling Days: 65 Completion Days:

22-Oct-02 Current Depth: 2232 Hole Drilled: 0 Ave ROP:

Current Ops: Reaming 20" hole for 16" casing.

Operations Summary: Strap bit & bit sub (3 hrs) RIH to 900' (2.5 hrs)

Ream 20" hole from 900' (0.5 hrs)

Ream 20" hole from 900' to 2232 (16 hrs)

Circ hole clean. (1.5 hrs)

Pooh (0.5 hrs)

Mud Data: None

Surveys: None

**Daily Costs:** \$52,443 Well Costs: \$3,349,657

Drilling Days: 66 Completion Days:

23-Oct-02 Current Depth: 2232 Hole Drilled: 0 Ave ROP:

Current Ops: Nipple down 20" Hydril and diverter.

**Operations Summary:** 

Pull out of hole. Lay down 20" Rotary tools for reaming. (2.5 hrs)

Rig up Bill's pick up machine. Ran 51 joints ( 2,205,29' ) 16", 97#,L-80,SLB threads. Float @ 2,154.', Shoe @ 2,205.29'. Rig down Bill's casing tongs and lay down machine. (8.5 hrs)

Run in hole with stab-in-sub on drill pipe to stab-in float collar. (2 hrs)

Rig up Halliburton surface lines. Circ and cond hole for 16" casing at 2,205'. (2 hrs)

Held safety meeting with all personnel on location. Test Halliburton surface lines to 2,000 psi. (Ok) Mixed and pumped 20 bbls water+10 bbls Superflush. Lead: 389 bbls Hawaiian type II+35% SSA-1+5% Silicate+10 lbs/skSpherelite+.75% Halad-9+.2% FWCA+.5%USC. Slurry wt. 12.5ppg, yield, 2,66. Tail: 90 bbls Hawaiian type II+35% SSA-1+5%Silicate+.65% CFR-3+.5% Halad-9+.5% USC. Slurry wt 15.5ppg, Yield 1.64. Dropped ball and displace drill pipe with 35 bbls fresh water. Float held. Unsting C.I.P. @ 16:44 hrs. Had 90 bbls cement slurry returns to surface. Rig down Halliburton. (3 hrs)

Pull out of hole. Chain out of hole. (1.5 hrs)

WOC (4.5 hrs)

Comments: Had very good cement returns to surface.

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

> Mud Data: None Surveys: None

Daily Costs: \$209,451

Well Costs: \$3,559,108

**Drilling Days:** 67

**Completion Days:** 

24-Oct-02

Current Depth: 2232

Hole Drilled: 0

Ave ROP:

Current Ops: WOC. **Operations Summary:** 

WOC. Dumped and clean all mud tanks while standing cement. (6 hrs)

Cut 22" cond and land the 16" casing. (5 hrs)

Install and weld 16" well head to 16" L-80 casing. Test welds on well head. No test. Welds all

cracked. (10 hrs)

Reweld 16" well head. (3 hrs)

Comments: Welders did not preheat and keep hot wellhead.

Mud Data: None Surveys: None

Daily Costs: \$92,300 Well Costs: \$3,651,407

**Drilling Days:** 68

**Completion Days:** 

25-Oct-02

Current Depth: 2232

Hole Drilled: 0

Ave ROP:

Current Ops: Rewelding and Stress relieving 16" well head.

**Operations Summary:** 

Rig up welders to head and maintain 450 deg on well head. (3 hrs) Weld stressed weld on 16" well head. Stress test well head. (21 hrs)

Comments: Nee to keep a good eye on welders.

Mud Data: None Surveys: None

Daily Costs: \$49,500 Well Costs: \$3,700,908

Drilling Days: 69

Completion Days:

26-Oct-02

Current Depth: 2232

Hole Drilled: 0

Ave ROP:

Current Ops: Nippling up 16" BOPE.

**Operations Summary:** 

Stress relieve 16" well head. (15.5 hrs)

Pressure test 16" well head weld. Tested tp 1,500 psi. Test witnessed and approved by DLNR

Inspector Eric Tanaka. (2.5 hrs)

Set in 16" BOPE. Nipple up BOPE. (6 hrs)

Comments: Two welders would be better next time.

Mud Data: None Surveys: None

Daily Costs: \$51,200 Well Costs:

\$3,752,108

**Drilling Days:** 70

**Completion Days:** 

27-Oct-02

Current Depth: 2233

Hole Drilled: 1

Ave ROP:

Current Ops: Working on #1 mud pump.

**Operations Summary:** 

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Cont nipple up BOPE. Weld on 6" blooie line and nipple up same. (7 hrs)

Run in hole with 10" DC's and Jars. Lay down 10" DC's and jars. (2.5 hrs)

Test 16" casing and BOPE. Test Casing, CSO rams (upper) HCR valve and surface valves to 2,100 psi/30 mins. Lower CSO rams to 2,000 psi/30 mins. Tested Pipe and Hydril to 1,000 psi/30 mins. Test witnessed and approved by Eric Tanaka D.L.N.R. (7.5 hrs)

Run in hole to TOC (Top of Cement) at 2,155'. (1.5 hrs)

Clean out cement from 2,155' to 2,233'. Drilled 1' of new hole. (3 hrs)

Circ hole clean at 2,233'. (0.5 hrs)

Repair Rig. (Work on mud pump). (1.5 hrs)

Circ hole clean at 2,233'. (0.5 hrs)

Comments: Need to go through both pumps and replace all liners, swabs, valves and valve

Mud Data: None Survevs: None

Daily Costs: \$45,500 Well Costs: \$3,797,608

Drilling Days: 71

**Completion Days:** 

28-Oct-02

Current Depth: 2333

Hole Drilled: 100

Ave ROP: 33.3

Current Ops: Run in hole and inspect BHA with Bill's Pipe Service.

**Operations Summary:** 

Perform Equivalent mud leak off test. Well bore would not hold 11.5# mud. Pumped several

attempts, well bore would not hold 11.5# mud. (0.5 hrs) Pull out of hole and inspect BHA. (Drill collars) (5.5 hrs)

Run in hole to 2.148'. (1 hrs)

Safety ream from 2,148' 2,233'. (0.5 hrs)

Service Rig. (0.5 hrs)

Rotary drilling 14.75" hole from 2,233' to 2,333'. (3 hrs)

Circ hole clean at 2,333' (0.25 hrs)

Perform leak off test. Well bore wil not hold 11.5ppg mud weight. (0.25 hrs)

Pull out of hole to 400'. (0.5 hrs)

BOP and H2S drill with all personnel on location. (0.5 hrs)

Cont pulling out of hole, stand back BHA. (2 hrs)

Run in hole with open ended dill pipe to 2,329'. (2 hrs)

Circ and cool well down at 2,329' for cement job. (0.5 hrs)

Rig up Halliburton. Test surface lines to 2,000 psi. Ok. Mixed and pumped 200', 243c/f, 150 sk Hawaijan cement+40%SSA+.65%CFR+.5% U.C.S. at 15.5ppg, Yield: 1.62 c/f, water: 6.8 gal/sk.

CIP @ 17:35 hrs. Pull up 500'. Squeezed 18 bbls away @ max 540 psi. (1.5 hrs)

Pull out of hole to wait on cement and inspect BHA. (1 hrs)

Make up BHA and inspect 9" DC's on way in hole. (4.5 hrs)

Comments: Well bore not wanting to support 11.5ppg mud.

Mud Data: Surveys: None

**Daily Costs:** \$41,500 Well Costs:

\$3,839,108

Drilling Days: 72

Completion Days:

29-Oct-02

**Current Depth:** 2333 Hole Drilled: 0

Ave ROP:

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Current Ops: Circ and cond hole clean at 2.333'.

**Operations Summary:** 

Run in hole to TOC at 2,225', twenty foot below the shoe. (1 hrs)

Circ hole clean at 2,225'. (0.5 hrs)

Perform equivalent mud wt leak off test. Well bore would not hold 11.5# mud. (0.5 hrs)

Clean out cement from 2,225 to 2,260'. (0.5 hrs)

Circ hole clean at 2,260'. (1 hrs)

Pull out of hole and stand back BHA. (1.5 hrs)

Run in hole with open ended 5" drill pipe to 2,249'. (1 hrs)

Rig up Howco. Test lines to 2,000 psi. Mixed and pumped 200', 243c/f, 150 sks Hawaiian cement+40% SSA+.65% CFR+.5%U.C.S. at 15.6ppg, Yield: 1.62 c/f, water: 6.8 gal/sk. Displace with 35 bbls fresh water. POOH 500'. Squeeze 8 bbls cement away at 800 psi. CIP @ 07:00

hrs. (2 hrs)

Pull out of hole. (1.25 hrs)

Make up Rotary BHA and run in hole to 2,132' TOC. (1.25 hrs)

Wait on Cement at 2,132'. (3.5 hrs)

Clean out cement from 2,132' to 2,206'. (2 hrs)

Perform Equivalent mud wt leak off test. Well bore held to 10ppg mud weight. Test had a verbal

Ok by Eric Tanaka, DLNR. (3 hrs)

Clean out firm cement from 2,206' to 2,333 (5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$53,500

Well Costs: \$3,892,608

Drilling Days: 73

Completion Days:

30-Oct-02

Current Depth: 2485

Hole Drilled: 152

Ave ROP: 15.2

Current Ops: Directionally drilling 14.75" hole to 2,485 at Report time.

**Operations Summary:** 

Circ hole clean at 2,333'. (0.5 hrs)

Pull out of hole and lay down rotary BHA. (1.5 hrs)

Pick up and make up 14.75" Directional BHA. Orient MWD. Shallow test MWD. (6.5 hrs)

Run in hole to 2,210'. (1 hrs)

Install rotating head and rubber. (1.5 hrs) Safety ream from 2,110' to 2,333'. (2.5 hrs)

Directionally drilling 14.75" hole from 2,333' to 2,380'. (3 hrs)

Service Rig. (0.5 hrs)

Directionally drilling 14.75" hole from 2,380' to 2,485' at Report time. (7 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$57,885

Well Costs: \$3,950,493

Drilling Days: 74

**Completion Days:** 

31-Oct-02 Current Depth

Current Depth: 2832 Hole Drilled: 347

**Ave ROP:** 14.6

**Current Ops:** Directionally drilling 14.75" hole to 2,832' at Report time. **Operations Summary:** 

Directionally drilling 14.75" hole from 2,485' to 2,631'. (8 hrs)

Service Rig. (0.25 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Directionally drilling 14.75" hole from 2,631' to 2,832' at Report Time. (15.75 hrs)

Comments: Day went real well.

Mud Data: None Surveys: None

Daily Costs: \$44,850 Well Costs: \$3,995,343

Drilling Days: 75 Completion Days:

01-Nov-02 Current Depth: 3067 Hole Drilled: 235 Ave ROP:

Current Ops: Running in hole with new 14.75" bit at Report Time.

**Operations Summary:** 

Directionally drilling 14.75" hole from 2,832' to 2,948'. (7 hrs)

Service Rig. (0.5 hrs)

Directionally drilling 14.75" hole from 2,948' to 3,019'. (4 hrs)

Safety drill: BOP and H2S Drill. (0.5 hrs)

Directionally drilling 14.75" hole from 3,019' to 3,067'. (4 hrs)

Pull out of hole. Lay down bad jars, bad shock sub. Pick up new 14.75" bit and up fishing jars..

(7.5 hrs)

Run in hole to shoe. Shallow test MWD at Report Time. (0.5 hrs) **Comments:** Lost Daily jars and Bowen shock sub. Both bad.

Mud Data: None Surveys: None

Daily Costs: \$47,941 Well Costs: \$4,043,284

Drilling Days: 76 Completion Days:

**02-Nov-02** Current Depth: 3448 Hole Drilled: 381 Ave ROP: 17.3

**Current Ops:** Directionally drilling 14.75" hole to 3448'

Operations Summary: RIH to 2995' (0.5 hrs)

Safety ream from 2995' to 3,067' (1 hrs)

Directionally drilling 14.75" hole from 3,067 to 3,253 (13.5 hrs)

Service Rig (0.5 hrs)

Directionally drilling 14.75" hole from 3,250' to 3448' (8.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$60,609 Well Costs: \$4,103,893

Drilling Days: 77 Completion Days:

**03-Nov-02** Current Depth: 4018 Hole Drilled: 570 Ave ROP: 24.3

Current Ops: Directionally drilling 14.75" hole to 4,018 at report time

**Operations Summary:** 

Directionally drill 14.75" hole from 3,448 to 3,733' (13 hrs)

Service rig (0.5 hrs)

Directionally drill 14.75" hole from 3,733 to 4,018 at report time (10.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,784 **Well Costs:** \$4,160,677

#### **Puna Geothermal Venture**

\$4,217,700

Well ID: KS-05 Well Name: Production Well KS-05

Drilling Days: 78 Completion Days:

**04-Nov-02 Current Depth:** 4500 **Hole Drilled:** 482 **Ave ROP:** 20.5

**Current Ops:** Directionally drilling 14.75" hole to 4,500' at report time

**Operations Summary:** 

Directionally drilling 14.75" hole from 4,018 to 4,359' (16.5 hrs)

Service rig. (0.5 hrs)

Directionally Drill 14.75" hole from 4,359' to 4,500' at report time (7 hrs)

Mud Data: None Surveys: None

Daily Costs: \$57,022 Well Costs:

Drilling Days: 79 Completion Days:

05-Nov-02 Current Depth: 4958 Hole Drilled: 458 Ave ROP:

Current Ops: Directionally drilling 14.75" hole to 4,958' at Report Time.

Operations Summary:

Directionally drilling 14.75" hole from 4,500' to 4,736'. (9 hrs)

Service Rig. (0.5 hrs)

Directionally drilling 14.75" hole from 4,736 to 4,832'. (4.5 hrs)

Circ bottoms up at 4.832'. Management decision to drill 30' and circ bottoms up to check on

formation and temp for casing point. (1 hrs)

Directionally drilling 14.75" hole from 4,832' to 4,847'. (1.5 hrs)

Circ bottoms up at 4,847'. (1 hrs)

Directionally drilling 14.75" hole from 4,847' to 4,896'. (1.5 hrs)

Circ bottoms up at 4,896'. (1 hrs)

Directionally drilling 14.75" hole from 4,896' to 4,928'. (1 hrs)

Cicr bottoms up at 4,928'. (1 hrs)

Directionally drilling 14.75" hole from 4,928' to 4,958'. (1 hrs)

Circ bottoms up at 4,958' at Report Time. (1 hrs)

Comments: Had no rig repairs this day.

Mud Data: None Surveys: None

Daily Costs: \$54,740 Well Costs: \$4,272,440

Drilling Days: 80 Completion Days:

**06-Nov-02** Current Depth: 5100 Hole Drilled: 142 Ave ROP: 23.7

Current Ops: Reaming 14.75" hole

**Operations Summary:** 

Drictional drill 14.75" hole from 4958' to 4,990' (1.5 hrs)

Circ. bottoms up (1 hrs)

Directional drill 14.75" hole from 4,990 to 5,022 (1 hrs)

Circ. bottoms up. (1 hrs)

Directional drill 14.75" hole from 5,022 to 5,054" (1.5 hrs)

Circ. bottoms up (1 hrs)

Directional drill 14.75" hole from 5,054' to 5,086' (1.5 hrs)

Circ. bottoms up. (1 hrs)

Directional drill 14.75" hole from 5,086 to 5,100' casing depth. (0.5 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Circ. hole clean at 5,100' (2 hrs)

POOH lay down directional tools, Pick up reaming BHA, RIH to 2,337' (8.5 hrs)

Ream 14.75" hole from 2,337' to 2,602' at report time (3.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$51,400 Well Costs: \$4,323,839

Drilling Days: 81

**Completion Days:** 

07-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: Wipe hole to shoe.

**Operations Summary:** 

Ream 14.75" hole from 2,620' to 5,100', Had 32' fill on bottom (17 hrs)

Circ and cond. mud for 11.75" casing (5 hrs)

Wipe hole to shoe at 2,205' (2 hrs)

Mud Data: None

Surveys: None

\$55,500

Well Costs: \$4,379,340

Daily Costs: Drilling Days: 82

**Completion Days:** 

08-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: Circ. and cool wellbore for casing.

**Operations Summary:** 

Circ. and cond. wellbore for 14.75" casing at 5,100' (15.5 hrs)

Wipe hole to shoe at 2205'. (2 hrs) Circ and cond. hole at 5,100' (6.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$58,891 Well Costs: \$4,438,231

**Drilling Days: 83** 

**Completion Days:** 

09-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: Circ. and cond. mud for casing

**Operations Summary:** 

Cir. and cond. well for 11.75" casing (24 hrs)

Mud Data: None Surveys: None

Daily Costs: \$39,035 Well Costs: \$4,477,266

Drilling Days: 84

**Completion Days:** 

10-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: Start running 11.75" casing to 1,000' at Report Time.

**Operations Summary:** 

Circ and cond hole for 11.75" casing at 5,100'. Waiting for Halliburton shoe and float collar. (13

hrs)

Pull out of hole. (4 hrs)

Rig up Bill's casing tongs and lay down machine. Lay down 14.75" BHA. (2.5 hrs)

#### Puna Geothermal Venture

Well ID: KS-05 Well Name: Production Well KS-05

Running 11.75", 65# T-95, SLHC thread casing to 1,000' at Report Time. (4.5 hrs)

Comments: Had to wait on Halliburton Shoe and float collar that missed the boat in California.

( Weatherford).

Mud Data: None Surveys: None

Daily Costs: \$59,400

Well Costs: \$4.536.666

Drilling Davs: 85

**Completion Days:** 

11-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: Circ, cond and cool mud down after first stage cement job on 11.75" casing job,

shoe @ 5,077'.

**Operations Summary:** 

Ran 124 its. (5.077') 11.75", 65#, T-95, SLHC threads with shoe at 5.077'. ACP @ Top 1.956'

bottom 1,996', ACP landing collar at 4,948'. Port collar at 1,954'. (6 hrs)

Circ and cool hole down for 11.75" casing cement job. (12.5 hrs)

Held safety meeting with all personnel on location. (0.5 hrs)

Test Howco surface lines to 5,000 psi. (Good). Pumped 100 bbls fresh water ahead. Mixed and pumped 430 bbls lead slurry mixed at 13.84 ppg. Tail 59 bbls 15.5#. Dropped wiper plug with 5 bbls tail cement @ 15.5ppg of top of plug. Displace with 311 bbls fresh wate, mixed and pumped 30 bbls packer slurry cement at 15.5 ppg follow with 196 bbls frsh wate. Landed wiper plug with 1,500 psi. Inflated packer to 1,900 psi with 4,5 bbls of cement. Bleed pressure to 1,000 psi. pressured up to 2,900 psi and opwned circ ports in packer. Pumped 40 bbls fresh water.

Circ 150 bbls cement slurry to surface. CIP 22:00 hrs. Great job! (3 hrs)

Circ and cond mud through port collar at 1,954'. Will have to circ and give cement time to set up

due to low well bore temp. (2 hrs)

Comments: Cement job and casing went very well.

Mud Data: Survevs: None

Daily Costs: \$790,950 Well Costs: \$5,327,616

**Drilling Days:** 

**Completion Days:** 

12-Nov-02

Current Depth: 5100

Hole Drilled:

Ave ROP:

Current Ops: Wait on Cement

**Operations Summary:** 

Circ and cond hole clean at 1,950' through ACE circ ports. (8 hrs)

Wait on Cement. (16 hrs)

Comments: Rigs running pretty good.

Mud Data: None Surveys: None

Daily Costs: \$52,300 Well Costs: \$5,379,916

**Drilling Days: 87 Completion Days:** 

13-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: WOC

**Operations Summary:** 

WOC. (13.5 hrs)

Slack off 11.75" casing, Lift BOP's. Install Expansion spool and packoff. Reset BOP's (4 hrs)

Safety meeting with all personal (0.5 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Mixed and pumped 214 bbls Hawaiian cement at 15.5 ppg, Dropped plug pumped 8 bbls cement on top of plug. Displaced cement with 210 bbls fresh water, Landed plug with 1,750 psi. Closed DV. ports. Bleed pressure to 0 psi. CIP @ 19:15 hrs. (1.5 hrs)

WOC (4.5 hrs)

Mud Data: None

Surveys: None

**Daily Costs:** \$52,875 **Well Costs:** \$5,432,791

Drilling Days: 88 Completion Days:

14-Nov-02 Current Depth: 5100 Hole Drilled: 0 Ave ROP:

Current Ops: Nipple Up 13.375" BOP's

**Operations Summary:** 

WOC. (3 hrs)

Slack off 11.75" casing, Remove Howco cement head. Nipple down 16" BOPE. Set out rotating head, Hydril, Cameron Double gate, Flow tee, Cameron double gate, Mud cross (6 hrs) Land 11.75" casing. Make final cut, Per Cameron. Instal Cameron expansion spool, Test expansion spool, Will not test. Repack Expansion spool pack off, Retest expansion spool to

5,000 psi/15 min. Good test. (13 hrs)

Set in 12"x1500 WKM valve and DSA, Torque bolts up at report time (2 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$152,875

Well Costs: \$5,585,666

Drilling Days: 89 Completion Days:

15-Nov-02 Current Depth: 5100 Hole Drilled: 0 Ave ROP:

Current Ops: Nipple up BOPE

**Operations Summary:** 

Set in and nipple up 13.625" BOPE (24 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$42,875

Well Costs: \$5,628,541

Drilling Days: 90 Completion Days:

**16-Nov-02** Current Depth: 5100 Hole Drilled: 0 Ave ROP:

Current Ops: Run in hole to 4,788', cleaning out strings fro 2,458' to 4,788'.

**Operations Summary:** 

Cont nipple up BOPE. Install flow line, 6" blooie line and 2" kill line. (3.5 hrs) Test 11.75" casing and upper Blind rams to 2,000 psi for 15 min. (0.5 hrs)

Slip and cut 120' drilling line. (1 hrs)

Make up 10.625" with bit on HWDP and RIH to 1,700'. POOH and pick up 3-8" DC's. Run in

hole to 1,200'. Pull out of hole to retest BOP's (4.5 hrs)

Test 11.75" casing, lower steel blind and upper blind rams to 2,500 psi. Test witnessed and

approved by DLNR Engineer Eric Tanaka. (1.5 hrs)

Cont run in hole to TOC at 1,885'. (1 hrs)

Test Hydril to 1,000 spi 30 min, upper and lower pipe rams to 2,500 spi. 30 min each. Test upper and lower Kelly valves to 1,000 psi. 30 min. Test check vakve. Ok. BOP test witnessed and approved by DLNR Engineer Eric Tanaka. (4 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Clean our cement from 1,855', (drill out Weatherford stage collar at 1,954') to 2,015'. (5 hrs) Test Weatherford's port collar to 2,500 psi. Test witnessed and approved by DLNR Engineer

Eric Tanaka. (1 hrs)

Run in hole to 4,788'. Having to clean out cement stringers at 2,458' and 4,788' at Report Time.

(2 hrs)

Comments: Had to test casing and blind rams two times. Mr Tanaka did not witnessed first

test.

Mud Data: None Surveys: None

**Daily Costs:** \$61,350

Well Costs: \$5,689,891

Drilling Days: 91

**Completion Days:** 

17-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: Wait on choke manifold

**Operations Summary:** 

Clean out cement stringers from 4,788' to 5,075'. (9 hrs)

Circ hole clean (1 hrs)

Pooh. (2 hrs)

Service rig. (0.5 hrs)

Install rotating heah. (6.5 hrs)

RIH to 5,075' (1.5 hrs)

Wait on choke manifold. (3.5 hrs)

Comments: Choke manifold got lost on non union barge for two weeks!!!

Mud Data: None Surveys: None

**Daily Costs:** \$61,350

Well Costs: \$5,751,241

Drilling Days: 92

Completion Days:

18-Nov-02

Current Depth: 5100

Hole Drilled: 0

Ave ROP:

Current Ops: Waiting on choke manifold.

**Operations Summary:** 

Wait on choke manifold. (24 hrs)

Mud Data: None Surveys: None

Daily Costs: \$49,805

Well Costs: \$5,801,046

Drilling Days: 93

**Completion Days:** 

19-Nov-02

Current Depth: 5128

Hole Drilled: 28

**Ave ROP:** 9.3

Current Ops: POOH Operations Summary:

Wait on choke manifold. (6 hrs)

Nipple up 15,000 psi choke, Hard line into 6" blooie line. (2 hrs)

Stage out of hole to 3,184'. Stage in hole to 5,075', Circ and cool down wellbore (5.5 hrs)

Test choke manifold to 2,500 psi. Test witnessed and approved by Eric Tanaka of DLNR. (1 hrs)

Circ and cool well bore at 5,075', Cont. to hard line choke into 6" blooie line. (2.5 hrs)

Clean out cement and shoe at 5,077' (0.5 hrs)

#### Puna Geothermal Venture

Well ID: KS-05 Well Name: Production Well KS-05

Test shoe to 10.3# mud wt. equivalent. Test good. Test witnessed and approved by Eric Tanaka

of DLNR. (0.5 hrs)

Clean out cement from 5,077' to 5,100' (0.5 hrs) Drill 10.625" hole from 5,100' to 5,128' (3 hrs)

Circ hole clean at 5,128' (0.5 hrs) POOH for directional tools. (2 hrs)

Mud Data: None Surveys: None

Daily Costs: \$49,805 Well Costs: \$5,850,851

Drilling Days: 94

**Completion Days:** 

20-Nov-02

Current Depth: 5386

Hole Drilled: 258

Ave ROP:

**Current Ops:** Directionally drilling ahead to 5,386' at Report Time.

**Operations Summary:** 

Cont pull of of hole for Baker Directional tool failure. (0.05 hrs)

Install new rotating housing on mud motor. Install new rupture plate in 6" blooie line. (1.45 hrs) Pick up and make up 10.625" Directional BHA. Orient MWD. Surface test MWD. Good Test. (6.5 hrs)

Run in hole staging at 2,077', 2,300', 4,150' and 5,128'. (3.5 hrs)

Directionally drilling 10.625" Production hole from 5,128' to 5,185'. Dropped MWD probe @ 5,140'. (2.5 hrs)

Attempting to communicate with MWD. Tool not wanting to talk. Not asking the right questions. Will have to pull to shoe to retrieve MWD Probe. (0.5 hrs)

Pull out of hole to shoe. Retrieve MWD probe with slick line. Work on probe. Dropped probe. Probe is taking to operator. (3 hrs)

Directionally drilling from 5,217' to 5,386' at Report Time. (6.5 hrs)

Comments: Baker MWD not working very good.

Mud Data: None Surveys: None

Daily Costs: \$49,654 Well Costs: \$5,900,506

Drilling Days: 95

**Completion Days:** 

21-Nov-02

Current Depth: 5943

Hole Drilled: 557

Ave ROP:

Current Ops: Directional drilling 10.625" hole at report time

**Operations Summary:** 

Directional drill 10.625" hole from 5,386' to 5,868' (18 hrs) Circ. with pump #1, Change out head on pump #2. (1 hrs)

Directional drill from 5,868' to 5,943' (5 hrs)

Comments: Mud pumps wore out, need repairs very bad.

Mud Data: None Surveys: None

Daily Costs:

Well Costs: \$5,952,448

**Drilling Days: 96** 

\$51,943

Completion Days:

22-Nov-02

Current Depth: 6375

Hole Drilled: 432

Ave ROP: 29.8

Current Ops: POOH for flow test.

**Operations Summary:** 

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#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Directional drill from 5,943' to 5,152' (8.5 hrs)

Service rig. (0.5 hrs)

Directional drill from 5,152' to 6,230' (Some small loss of mud. 5 bbls.) (2.5 hrs)

Circ and work on mud pumps. (3 hrs)

Directional drill from 6,230' to 6,279' (1.5 hrs)

Circ and work on mud pumps (3.5 hrs)

Directional drill from 6,279' to 6,310'. (0.5 hrs)

Circ and repair 6" water line to rig. (0.5 hrs)

Directional drill from 6,310' to 6,375', Lost circ at 6,356', Drilled into fracture at 6,363' to 6,375',

Didn't touch bottom of fracture. (1.5 hrs)

Circ, pump 10 bbl min. down back side with Haliburton. (0.5 hrs)

POOH to shoe, Retrieve MWD probe (0.5 hrs)

POOH for flow test. (1 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$47,652 **Well Costs:** \$6,000,100

**Drilling Days:** 97 Completion Days:

23-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Nipple up flow equipment.

**Operations Summary:** 

POOH lay down directional tools. (2.5 hrs)

Install .50" vent lines between 16" and 20" casing and filling with .75" gravel. (5.5 hrs)

Nipple down BOPE control lines, Move Accumulator house, Cat walk and V-Door. Nipple down

BOPE and set out, Nipple up flow equipment. (16 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$37,037 **Well Costs:** \$6,037,137

**Drilling Days:** 98 Completion Days:

24-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Nipple up flow equipment

**Operations Summary:** 

Nipple up flow equipment, Install vent lines, Rigged Haliburton surface lines to wellhead and pumped 66 bbls water at 5 bbl/ min to fill casing, Pumped 100 bbls water at 10 bbls min with no

pressure, Shut down pumping and let well heat up. (24 hrs)

Mud Data: None Surveys: None

Daily Costs: \$34,037 Well Costs: \$6,071,174

Drilling Days: 99 Completion Days:

25-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Run Haliburton Temperature and pressure survey

**Operations Summary:** 

Nipple up flow equipment. (9 hrs)

Flowed 14,000 gal hot water down well. (1 hrs)

Cont. rigging up for flow test, Working on muffler and blooie line. (8 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Rig and run temperature and pressure survey. (6 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$39,037 **Well Costs:** \$6,110,211

**Drilling Days:** 100 Completion Days:

26-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Rig up to flow test.

**Operations Summary:** 

Run temp/psi. survey #2 (5 hrs) Cont. rig up to flow test well. (19 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$38,825 **Well Costs:** \$6,149,036

**Drilling Days:** 101 Completion Days:

27-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Rig up to flow test.

**Operations Summary:** 

Cont. rigging up for flow test, Run Haliburton temp/psi. survey. Bottom hole temp. 634 Deg./1983

Psi., Rig up and pressure well with Nitrogen. (24 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$38,825 **Well Costs:** \$6,187,861

Drilling Days: 102 Completion Days:

28-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Rig up to flow test.

**Operations Summary:** 

Rigging up for flow test. Run t/p survey, Bottom hole temp 638.8 Deg/2,022 psi. (24 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$38,825 **Well Costs:** \$6,226,686

Drilling Days: 103 Completion Days:

29-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Let well bore heat up for flow test.

**Operations Summary:** 

Ran T&P survey #5. Hole temp at 3,000' 322 Deg. ? 913 psi., Flowed well, After 3.5 hrs. wellhead psi. down to 190 psi. temp 395 Deg., Ran T/P log #6 Tagged up at 1,946', Rig up mud pits to

take on water. (24 hrs)

Mud Data: None

Surveys: None

Daily Costs: \$38,825 Well Costs: \$6,265,511

Drilling Days: 104 Completion Days:

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

30-Nov-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Nipple up BOPE to clean out well bore.

Operations Summary: Monitor shut in well. (8 hrs)

Nipple down and remove flow testing valves and blooie line. (3 hrs)

Set in all BOPE, set cat walk and accumulator house, nipple up BOPE. (13 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$38,825 **Well Costs:** \$6,304,336

Drilling Days: 105 Completion Days:

01-Dec-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: POOH Operations Summary:

Nipple up all BOPE and function test. (14.5 hrs)

Make up Haliburton RTTS test packer and RIH to 500', Set packer to test BOP. (1 hrs)

Test Hydrill to 1,000 psi, Both sets of pipe rams and choke manifold to 2,500 psi. Test witnesed

and approved by Eric Tanaka DLNR. (3.5 hrs)

Pooh, Lay down packer. (1 hrs)

Make up BHA, RIH to 1,975' tag up on obstruction in well bore, Can't drill out with bit. (2.5 hrs)

POOH. (1.5 hrs)

Mud Data: None

Surveys: None

**Daily Costs:** \$54,925 **Well Costs:** \$6,359,261

**Drilling Days:** 106 Completion Days:

02-Dec-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Waiting on Mills and fishing tool hand.

**Operations Summary:** 

POOH, Measure drill pipe out of hole. (1 hrs)
Monitor well, Pumping 7 bbls Water a min. (11 hrs)

Rig up Wai'eli's down hole camera, RIH to 1,981' observed collapsed casing, Rig down camera.

(5.5 hrs)

Monitor well while pumping 7 bbls min of water. (6.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$54,925 **Well Costs:** \$6,414,186

Drilling Days: 107 Completion Days:

03-Dec-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Waiting on mills and fishing tool hand.

**Operations Summary:** 

Monitor well, Waiting on milling tools and fishing tool hand. (24 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$54,925 **Well Costs:** \$6,469,111

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Drilling Days: 108 Completion Days:

**04-Dec-02** Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Waiting on Baker skirted Mills.

**Operations Summary:** 

Monitor well, Waiting on skirted milling tools from Baker Oil Tools. (24 hrs)

Mud Data: None Surveys: None

Daily Costs: \$50,575

Well Costs: \$6,519,686

**Drilling Days:** 109 **Completion Days:** 

**05-Dec-02** Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Waiting on skirted mill.

Operations Summary: Monitor well. (11 hrs)

Make up concaved mill, RIH to 1,960', Milled 6" on casing, POOH. (4.5 hrs) Rig up and run downhole camera, Evaluate milling operation. (3.5 hrs)

Monitor well, Waiting on skirted mill. (5 hrs)

Mud Data: None Survevs: None

Drilling Days: 110

Daily Costs: \$50,575

Well Costs: \$6,570,261

Completion Days:

06-Dec-02 Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Milling on colapsed casing at 1,960'.

Operations Summary: Monitor well. (11 hrs)

Make up skirted mill, RIH to 1,960', Milled 9", POOH I/D skirted mill. (5.5 hrs)

Rig and run downhole camera to evaluate milling Operation. (3 hrs)

Make up round nose mill, RIH to 1,960' (1.5 hrs) Mill on casing from 1,960' to 1,963' (3 hrs)

Mud Data: None Surveys: None

Daily Costs: \$60,575

Well Costs: \$6,630,836

Ave ROP:

Drilling Days: 111 Completion Days:

**07-Dec-02** Current Depth: 6375 Hole Drilled: 0

**Current Ops:** POOH with string mills.

**Operations Summary:** 

POOH lay down mills. (1.5 hrs)

Rig and run down hole camera, evaluate milling. (3.5 hrs)

RIH to 1'962' wit round nose mill. (3 hrs) Mill on casing from 1,962' to 1,963' (1.5 hrs)

POOH (1.5 hrs)

Rig and run downhole camera, Casing looks very good. (2.5 hrs)

RIH with round nose mill. (1.5 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Milled on casing from 1,962 to 1'963', Dropped out of colapsed casing. (1 hrs)

POOH (1.5 hrs)

Rig and run downhole camera, Casing cut looks good. (2.5 hrs)

RIH wit watermelon mill to 1,960' (2 hrs)

Ream through bad spot in casing from 1,960' to 1965', Reamed through 20 times. (1 hrs)

POOH. (1 hrs)

Mud Data: None

Surveys: None

**Daily Costs:** \$72,575

Well Costs: \$6,703,411

Drilling Days: 112 Completion Days:

**08-Dec-02** Current Depth: 6375 Hole Drilled: 0 Ave ROP:

**Current Ops:** Attempting to test collapsed casing w/ Halliburton RTTS packer.

**Operations Summary:** 

POOH lay down milling tools. (1 hrs)

Rig and run downhole camera, Mills made good clean cut from 1,960' to 1,965'. (3 hrs)

RIH with bit to shoe at 5,077',POOH lay down jars. (4.5 hrs)

Make up Haliburton RTTS packer RIH to 2,350', Set packer Attemt to test casing, Test no good, Move packer to 1,742', Packer would not hold pressure, POOH lay down circ. sub RIH to 800', Test packer, Held 2,500 psi. RIH to 2,350' Attempted to test at 3 diffrent depyhs, Wouldn't hold, Pull packer to 1'668 Packer held 2'500 psi, Run packer back to 2'133' Attemp to test casing. (15.5 hrs)

Mud Data:

Mud Data: None Surveys: None

**Daily Costs:** \$59,575

Well Costs: \$6,762,986

Drilling Days: 113 Completion Days:

**09-Dec-02** Current Depth: 6375 Hole Drilled: 0 Ave ROP:

Current Ops: Attempting to test collapsed casing w/Haliburton RTTS packer.

**Operations Summary:** 

Cont. attempting to test repaired spot in 11.75" casing, Casing will not test. Unset packer POOH

,Lay down RTTS packer. (1.5 hrs)

Monitor well (Slip and cut 100' drilling line.) (5.5 hrs)

Make up new rotating rubber, pick up jars. RIH to 6,124', tag up. POOH (5 hrs)

Monitor well with steel blind rams closed. (12 hrs)

Mud Data: None
Surveys: None

**Daily Costs:** \$59,575

Well Costs: \$6,822,561

Ave ROP:

Drilling Days: Completion Days:

10-Dec-02 Current Depth: 6375 Hole Drilled: 0

Current Ops: Monitor well, Waiting on micro-cement.

**Operations Summary:** 

Monitor well with steel blind rams closed, Waiting on micro-cement. (24 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$59,575

Well Costs: \$6,882,136

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Drilling Days: 114

**Completion Days:** 

11-Dec-02

Current Depth: 6375

Hole Drilled: 0

Ave ROP:

Current Ops: Monitor well, Squeezing micro-cement away.

**Operations Summary:** 

Monitor well, Pumoing water from 0600 hrs to 0930 hrs. (6.5 bbls min.) (9.5 hrs)

Rig up and run P/T survey at 2,000', 1,900', and 1,800'. Temp at 2,000' was 90 deg. (1 hrs) Make up Halliburton cast iron bridge plug, RIH set plug at 1,987', Fill hole with water. (4.5 hrs) Test Haliburton surface lines to 3,500 psi, Mixed and pumped 8 bbls, 48 c/f, 28 sks. of howco 50/50 Micro-Matrix cement/Micro Poz. with 60% BWOB ( Micro sand ) ,1% Halad 322, Yield 1.68

at 12.4 ppg, Displaced with 33 bbls water. (2 hrs)

Squeeze cement w/ 2,500 psi Pumped away .60 bbls. (2 hrs) Woc holding 2,000 psi pressure on casing. (5 hrs)

Mud Data: None

Surveys: None

**Daily Costs:** \$81,575

Well Costs: \$6,963,711

Drilling Days: 115

**Completion Days:** 

12-Dec-02

**Current Depth:** 

Hole Drilled:

Ave ROP:

Current Ops: Milled on 10 5/8" bridge plug. Ran in hole to 6,125'. Started out of hole.

**Operations Summary:** 

Waited on cement . Monitored well with pipe rams closed. Holding 2,000 psi pressure on

casing. (6 hrs)

Pulled out of hole. Laid down bridge plug setting tool. Made up bottom hole assemby, with 10

5/8" used bit. Ran in hole and tagged cement at 1,924'. (11 hrs)

Continued to wait on cement. (1 hrs)

Cleaned out cement from 1,960' to 1,975'. (0.5 hrs)

Tested casing to 2,500 psi. Test witnessed and verbally approved by Eric Tanaka Engineering

inspector, DLNR. (2.5 hrs)

Cleaned out cement from 1,975' to 1,987', top of cast iron bridge plug. (0.5 hrs)

Circulated hole clean at 1,987'. (0.5 hrs)

Pulled out of hole and laid down bit. Made up 10 5/8" Baker mill. Ran in hole to 1,987'. (2 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$81,575

Well Costs: \$7,045,286

Drilling Days: 116

**Completion Days:** 

13-Dec-02

Current Depth: 6386

Hole Drilled:

Ave ROP:

Current Ops: Continued to rig up lubricator to run temp./press. survey.

**Operations Summary:** 

Continued to mill on 10 5/8" cast iron bridge plug. (3 hrs)
Ran in hole to 6,125'. Tagged up 20,00 lb with mill. (2 hrs)

Pulled out of hole from 6,125' and laid down mill. (3.5 hrs)

Reamed from 6,125 ' to 6,373', original T.D.. (7 hrs)

Wiped hole up to 5,077'. Ran in hole to 6,386', new T.D. (1 hrs)

Made up bit on bottom hole assembly ran in holeto 6,125'. (4 hrs)

Pulled out of hole with reaming assembly. (2 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Rigged down rotating head. rigged up lubricator to run temp./press. survey. (1.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$81,575 **Well Costs:** \$7,126,861

Drilling Days: 117 Completion Days:

14-Dec-02 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Reamed and washed from 6165' to 6386'. Pulled out of hole to 4000'. Monitor

well while pumping water at 515 gal per min..

**Operations Summary:** 

Continued to rig down rotating bowl. Installed crossover flange for PGV slick line lubricator.

Rigged up slick line lubricator. (4 hrs)

Ran wireline with temp/press tool and tagged up at 6108'. Ran survey from 6108'up. Pulled out

of hole with tool. rigged down. lubricator. (4.5 hrs)

Rigged down luricator flange. Rigged rotating head back up. (3.5 hrs)

Made up 10 5/8" bottom hole assembly with bit and ran in hole, tagged bridge at 6144'. (3.5 hrs)

Cleaned out bridge from 6144' to 6180'. (1 hrs)

Washed hole from 6180' to 6386'. Tagged nothing in hole after bridge. (1 hrs)

Pull out of hole to 4000'. (0.5 hrs)

Pumped 765 gal. per min of water down the hole. total water pumped was 137000 gal. (4.5 hrs)

Ran in hole and tagged bridge at 6151'. (1 hrs) Started reaming bridge at 6151' to 6165'. (0.5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$81,575 **Well Costs:** \$7,208,436

Drilling Days: 118 Completion Days:

15-Dec-02 Current Depth: 6386 Hole Drilled: Ave ROP:

Current Ops: Ran in hole and tagged fill at 6164'. Reamed from 6164' to 6418'. Hole was very

tight and hard to ream. Pulled out of hole to 4200'.

**Operations Summary:** 

Contined to ream from 6165' to 6214'. (1.5 hrs)

Washed from 6214' to 6386'. (0.5 hrs)

Pulled out of hole with reaming assembly to 4200'. (1 hrs)

Monitored well while pumping 515 GPM of water. (3.5 hrs)

Ran in hole with reaming assembly and tagged up at 6136'. (1 hrs)

Reamed from 6136' to 6153'. (0.5 hrs) Ran in hole from 6153' to 6386'. (0.5 hrs)

Pull out of hole to 4200'. (0.5 hrs)

Monitored well, no water was pumped. (3.5 hrs)

Ran in hole to 6386'. No bridge was tagged. (0.5 hrs)

Drilled 10 5/8" hole from 6386' to 6418'. (0.5 hrs)

Worked tight hole and circulated at 6418'. (1 hrs)

Pulled out of hole to 4200'. (1 hrs)

Monitored well, no water was pumped. (2.5 hrs) Ran in hole and tagged bridge at 6164'. (1 hrs)

Reamed and worked tight hole from 6164' to 6418'. Had to back ream up out of hole. (2 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Pulled out of hole to 4200. (1 hrs)

Monitored well, no water was pumped. (2 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$81,575 **Well Costs:** \$7,290,011

Drilling Days: 119 Completion Days:

16-Dec-02 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Spotted cement plug at 6091'. Pulled out of hole. Made up bottom hole

assembly, ran in hole and tagged top of cement at 6119'.

**Operations Summary:** 

Monitored well, no water was pumped. (0.5 hrs) Ran in hole and tagged bridge at 6164' (0.5 hrs)

Reamed and circulated tight hole from 6164' to 6418' . (3.5 hrs)

Pulled out of hole to 3920'. (1 hrs)

Monitored well. No water was pumped. (3.5 hrs) Ran in hole and tagged fill at 6120'. (1 hrs)

Reamed tight hole from 6120' to 6153'. (2.5 hrs)

Pulled out of hole to 3920'. (1 hrs)

Monitored well, no water was pumped. (3.5 hrs)

Ran in hole and tagged fill at 6120'. (0.5 hrs)

Pulled out of hole and stood bottom hole assembly back in derrick. (3 hrs)

Ran in hole with open ended drill pipe to 6110'. (2 hrs)

Mixed and pumped 50 bbls of 50# per bbls of LCM pill and displaced to top of bridge. (1 hrs)

Rigged up Halliburton to pump cement plug. (0.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$81,575 Well Costs: \$7,371,586

Drilling Days: 120 Completion Days:

17-Dec-02 Current Depth: 6418 Hole Drilled: Ave ROP:

Current Ops: Ran in hole with open ended drill pipe and spotted cement plug #2. Pulled out

of hole.

**Operations Summary:** 

Mixed and spotted cement plug at 6091' of 51 sacks of Hawaiian cement with 1to1 perlite, 30% SSA-1, .10% Microlite, .25% Halad 322, .5%UCS mixed at 12.4# per gal. Tolal of 22 barrels of

slurry, Displaced with 70 barrels of water. (1 hrs)
Pulled out of hole with open ended drill pipe. (1.5 hrs)

Made up bit and bottom hole assembly and ran in hole and tagged plug at 6119'. (3 hrs)

Drilled and cleaned out cement from 6119' to 6228'. (2.5 hrs)

Worked tight hole and 6338'. (1 hrs) Reamed from 6145' to 6343' (1 hrs)

Back reamed from 6343' up to 6300'. (1.5 hrs)

Pulled out of hole to 3920'. (1 hrs)

Monitor well, no water was pumped. (1.5 hrs) Ran in hole and tagged fill at 6119'. (1 hrs)

Reamed from 6119' to 6290'. Worked out of very tight hole. (3.5 hrs)

#### Puna Geothermal Venture

Ave ROP:

Well ID: KS-05 Well Name: Production Well KS-05

Pulled out of hole to 3920'. (1 hrs)

Monitored well, no water was pumped. (1.5 hrs)

Ran in hole and tagged fill at 6106'. (0.5 hrs)

Pullled out of hole and stood back bottom hole assembly. (2 hrs)

Started running in hole with open ended drill pipe. (0.5 hrs) Mud Data:

Surveys: None

Daily Costs: \$81,575 Well Costs: \$7,453,161

Drilling Days: 121

**Completion Days:** 

18-Dec-02 **Current Depth:** 

**Hole Drilled:** Ave ROP:

Current Ops: Ran in hole with open ended drill pipe and spotted cement plug #3.

**Operations Summary:** 

Ran in hole with open ended drill pipe to 6093'. (2 hrs)

Spotted cement plug #2 at 6093'. Mixed and pumped 121 sacks of Hawiian cement with 1to1 perlite, 30% SSA-1, .10% Microlite, .25% Halad-322 and .5% UCS Mixed at 12.4 lbs per gal.

54 barrel slurry. Displaced with 70 barrels of water. (1.5 hrs)

Pulled out of hole with open ended drill pipe. (2 hrs)

Ran in hole with bottom hole assembly and tagged up at 6118'. (2.5 hrs)

Pulled out of hole with bottom hole assembly. (2 hrs) Repaired rig. (Changed out brake blocks) (13 hrs) Ran in hole with open ended drill pipe. (1 hrs)

None Mud Data: Surveys: None

Daily Costs: \$81,575 Well Costs: \$7,534,736

Drilling Days: 122

**Completion Days:** 

19-Dec-02 6418 Current Depth:

Current Ops: Wait on Cement.

**Operations Summary:** 

Run in hole with open ended 5" drill pipe to 5,077' (0.5 hrs)

Mix 50 bbls LCM @ 50#/bbl. (0.5 hrs)

Cont run in hole to 6,033'. Tag up on bridge. (1 hrs)

Pumped 50 bbls LCM pill and left on bottom at 6,033'. Pull up to 5,943'. Spot 54 bbl cement plug at 5,943'. Plug #3: Mixed and pumped 500', 127 sks, 54 bbs, 307 c/f of Hawaiian cement+1:1 Perlite+30% SSA-1+.10%microlite+.25% Halad 322+.5% UCS+2% Gel @ 12.4ppg, 2.41 Yield, 8.17 gal/sk water. Displaced with 70.5 bbls water. CIP @ 02:55 Hrs. (1 hrs)

**Hole Drilled:** 

Pull out of hole. Make up rotary BHA and run in hole to 4,900'. (3 hrs)

Adust rig brakes. (1 hrs)

Cont run in hole to 5,891' tag up on cement. (2.5 hrs)

Clean out cement from 5,891' to 5,909'. Very green cement. (0.5 hrs) Circ hole clean at 5,909'. Will lay another plug on top of this plug. (1 hrs)

Pull out of hole and stand back DC's. Run in hole with open ended 5" drill pipe to 5,900'. Circ 15 min. (4.5 hrs)

Spot cement plug #4 at 5,909'. Mixed and pumped 300', 184 c/f, 33 bbls, 76 sks Hawaiian cement+1:1 Perlite+30%SSA-1+.10%Microlite+.25% Halad-332+.5% UCS+2% Gel @ 12.4 ppg. 2.41 Yield, 8.17 gal/sk water. Displace with 99 bbls water. CIP @ 16:30 hrs. (1 hrs)

#### Puna Geothermal Venture

Well ID: KS-05 Well Name: Production Well KS-05

> Pull out of hole. Make up rotary BHA and run in hole to 4,025'. Circ with 100% retruns. (4 hrs) Cont run in hole to TOC @ 5,730'. Cement very soft. Can circ cement out with out rotating drill

string. (1.5 hrs)

Wait on cement at 4,785'. Circ with good returns. (2 hrs)

Mud Data: Surveys: None

Daily Costs: \$56,500 Well Costs: \$7,591,236

Drilling Days: 123

**Completion Days:** 

20-Dec-02

**Current Depth:** 

**Hole Drilled:** 

Ave ROP:

Current Ops:

Ran in hole from shoe and tagged cement at 6386'. Pulled up to shoe at 4472'.

Monitored well. Ran in hole to 6386'.

**Operations Summary:** 

Waited on cement. (1 hrs)

Ran in hole with 10 5/8" bit and bottom hole assembly and tagged cement 5778'. (0.5 hrs)

Cleaned out soft cement from 5778' to 5802'. (0.5 hrs)

Circulated and waited on cement at 5802'. Cleaned out soft cement from 5802' to 5833'.

Continued to clean out cement to 5843'. (7 hrs)

Pulled up and waited on cement. (2.5 hrs)

Ran in hole to 5843'. (0.5 hrs)

Cleaned out cement from 5843' to 6386' (9 hrs)

Pulled out of hole to shoe. (0.5 hrs)

Monitored well. (2.5 hrs)

Mud Data: None

Surveys: None

Well Costs: \$7,647,736

**Daily Costs:** \$56,500 Drilling Days: 124

Completion Days:

21-Dec-02

Current Depth: 6418

**Hole Drilled:** 

Ave ROP:

Current Ops: Ran temp/press survey.

**Operations Summary:** 

Ran in hole and tagged top of fill at 6386'. Pulled out of the hole to the shoe. (1 hrs)

Monitored well. (2 hrs)

Ran in hole and tagged fill at 6386'. Pullled out of hole to run pipe. (4 hrs)

Rigged up Bill's power Tongs and ran 36 joints (1460') of 8 5/8" 36# ABHDL thread (flush joint) T-95 liner. Ran blank liner from 4925' to 6365' and perforated liner from 6365' to 6385'. Rigged down casers. (5 hrs)

Ran in hole witth 1460' of 8 5/8" liner on 5" drill pipe and hung with Schumberger double slip

hanger at 4925'. Bottom of liner at 6385'. (2.5 hrs)

Pulled out of hole and laid down setting tool. Ran in hole rabbiting drill pipe , laid down 24 joints of drill pipe with cement in them. Ran in hole with 5" drill pipe to 6379'. (8.5 hrs)

Rigged up Welaco to run press/temp survey. (1 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500 Well Costs: \$7,704,236

**Drilling Days:** 125

Completion Days:

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

22-Dec-02 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Nippled down blowout preventers.

**Operations Summary:** 

Ran Welaco press/temp survey through drill pipe. Run #1Tagged up at 6235'. Pulled tool out of

hole and retrieved data. Made run #2, tool also stopped at 6235'. (6 hrs)

With press/temp tool at 6235 preformed injection test. Pumped :463 GPM for 15 min. 897 GPM for 15 min., 1030 GPM for 15 min. Sat on bottom for 2 hours. Pulled wireline with press/temp

tool out of hole and retrieved data. (1 hrs)

Ran press/temp log #3 to 6235' for temp. build up. Pulled out of hole with tool and recovered

data. Rigged down lubricator. (8 hrs)

Pulled out of hole with drill pipe, found last four joints of drill pipe cemented up. (3 hrs)

Rigged lubricator back up. Made press/temp survey run #4, tool quite working at 6329', hole was

to hot. (5 hrs)

Nippled down blowout preventer. (1 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,500 **Well Costs:** \$7,760,736

Drilling Days: 126 Completion Days:

23-Dec-02 Current Depth: 6418 Hole Drilled: Ave ROP:

**Current Ops:** Continued to pressure up with nitrogen.

**Operations Summary:** 

Nippled down and set out 13 5/8" blowout preventers. (7 hrs)

Rigged up to test KS-5. Nippled up flow tee and throttle valve. Nipple up blooie line to muffler.

(12 hrs)

Depressed wellbore with Nitrogen. At report time had 280 psi pressure. (5 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,500 **Well Costs:** \$7,817,236

Drilling Days: 127 Completion Days:

24-Dec-02 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Monitored well.

**Operations Summary:** 

Pressure up well bore with Nitrogen to 584'. (11 hrs) Held safety meeting with all personnel on flow test. (1 hrs)

Opened KS-5 to muffler. Bled nitrogen cap off well. Well did not flow. Shut well back in. (1 hrs)

Rigged up slick line lubricator and ran Welaco press/temp survey to 6414'. (6 hrs)

Vented KS-4 into KS-5 to heat up wellbore. (5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500 Well Costs: \$7,873,736

Drilling Days: 128 Completion Days:

25-Dec-02 Current Depth: 6418 Hole Drilled: Ave ROP:

Current Ops: Monitored well.

Operations Summary:

#### **Puna Geothermal Venture**

\$7,930,236

Well ID: KS-05 Well Name: Production Well KS-05

Monitored well. Vented KS-4 into KS-5. stopped venting into KS-5 at 1600 hours (24 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500 Well Costs:

Drilling Days: 129 **Completion Days:** 

26-Dec-02 **Current Depth:** 

**Hole Drilled:** Ave ROP:

Current Ops: Rigged up and ran press/temp surveys.

**Operations Summary:** Monitored well. (19 hrs)

Rigged up PGV's slick line and run Halliburton-Pruett press/temp survey. While closing lubricator valve, slick line operator did not have tools in lubricator and cut slick line and dropped tools in

well bore. (4 hrs) Monitored well. (1 hrs) Mud Data: None Surveys: None

Well Costs: \$7,986,736 Daily Costs: \$56,500

**Completion Days:** Drilling Days: 130

27-Dec-02 Current Depth: 6418 Hole Drilled: Ave ROP:

Current Ops: Monitored well

**Operations Summary:** 

Made up repaired slick line tool. Run#1= ran 2 MRT's to 6365. Both MRT broke. Run #2=ran 3 MRT's to 6365', two MRT broke, one was good but was broken while being read. Run #4= ran

one MRTto 5900', good run, temp was 608 degrees. (19.5 hrs)

Monitored well (4.5 hrs) Mud Data: None Surveys: None

Well Costs: Daily Costs: \$56,500 \$8,043,236

Drilling Days: 131 **Completion Days:** 

28-Dec-02 **Current Depth: Hole Drilled:** Ave ROP:

Current Ops: Monitored shut in well.

**Operations Summary:** Monitored shut in well. (6 hrs)

Ran Halliburton-Pruett press/temp survey. Run #2 Temp. 635 degrees at 6365'. (4 hrs)

Monitored shut in well. (7 hrs)

Ran Haliburton-Pruett press/temp survey. Run#3 Temp. 633 degrees at 6370'. (3 hrs)

Monitored shut in well. (4 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500 Well Costs: \$8,099,736

**Completion Days:** Drilling Days: 132

29-Dec-02 Current Depth: 6418 Hole Drilled: Ave ROP:

Current Ops: Monitored shut in well.

**Operations Summary:** 

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Monitored shut in well. (7 hrs)

Ran Halliburton-Pruett press/temp survey. Run #4 Temp. 636 degrees at 6370'. (3 hrs)

Monitored shut in well. (14 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,500 **Well Costs:** \$8,156,236

Drilling Days: 133 Completion Days:

30-Dec-02 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Monitored shut in well.

Operations Summary:
Monitored shut in well. (7 hrs)

Ran Halliburton-Pruett press/temp survey. Run #5 Temp. 610 degrees at 6370 (3 hrs)

Monitored shut in well. Pumped 385 psi air cap on well with Water Resources air compressor.

(14 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,500 **Well Costs:** \$8,212,736

Drilling Days: 134 Completion Days:

31-Dec-02 Current Depth: 6418 Hole Drilled: Ave ROP:

Current Ops: Monitored shut in well.

Operations Summary:
Monitored shut in well. (11 hrs)

Ran Halliburton-Pruitt survey Run #6 temp. 618 degrees at 6200'. (4 hrs)

Monitored shut in well maintaining a 350 psi air cap. (9 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500 Well Costs: \$8,269,236

Drilling Days: 135 Completion Days:

01-Jan-03 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Compressed well bore with Nitrogen to 1340 psi.

**Operations Summary:** 

Monitored shut in well. (Waiting on Nitrogen) (15 hrs)

Rigged up BOC liquid 3000 gal Nitrogen tank. Compressed well bore with Nitrogen. (9 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,500 **Well Costs:** \$8,325,736

Drilling Days: 136 Completion Days:

02-Jan-03 Current Depth: 6418 Hole Drilled: Ave ROP:

Current Ops: Monitoered shut in well.

**Operations Summary:** 

Compressed well bore with Nitrogen to 1340 psi. (16 hrs)

Monitored well. (8 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

> Mud Data: None Surveys: None

**Daily Costs:** \$56,500

Well Costs: \$8,382,236

**Drilling Days:** 

**Completion Days:** 

03-Jan-03

Current Depth: 6418

Hole Drilled: 0

Ave ROP:

Current Ops: Monitored shut in well while hotventing into KS-4.

**Operations Summary:** 

Monitored shut in well. (10.5 hrs)

Flow tested KS-5 (4 hrs)

Monitored well. Hot vent KS-5 into KS-4 to maintain well head temp. and press.. Ran Halliburton-

Pruett press/temp to 6375', temp. was 617' (9.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500 Well Costs: \$8,438,736

Drilling Days: 138

**Completion Days:** 

04-Jan-03

**Current Depth:** 

Hole Drilled:

Ave ROP:

**Current Ops:** Monitored well. Hot vented KS-5 into KS-4 to maintain well head temp. and

press..

Operations Summary:

Monitored well. Hot vented KS-5 to KS-4 to maintain well head temp. and press. (10.5 hrs)

Flow tested KS-5. Max temp. 507 degrees. Max press 831 psi.. (4 hrs)

Monitored well. Hot vented KS-5 into KS-4 to maintain well head temp, and pressure. Hot vent temp, 406 degrees. Well head pressure, 469 psi. Ran Halliburton-Pruett press/temp survey #9

to 6385'. Max temp 618 degrees. Note: Max well head growth 20". (9.5 hrs)

Mud Data: None Surveys: None

Daily Costs:

\$56,500

6418

Well Costs:

\$8,495,236

Drilling Days: 139

**Completion Days:** 

05-Jan-03

Current Depth:

Hole Drilled:

Ave ROP:

Current Ops: Monitored well while hot venting it to KS-4.

**Operations Summary:** 

Monitored well. Hot vented KS-5 into KS-4 to maintain well head temp. and press.. Well head press. was 512 psi and temp. was 414 degrees at 0500 hours. Ran Halliburton Pruett

press/temp survey #10 to 6385'. Max temp. was 612 degreees at 6200'. (24 hrs)

Mud Data: None Surveys: None

**Daily Costs:** 

\$56,500

Well Costs:

\$8,551,736

**Drilling Days:** 

**Completion Days:** 

06-Jan-03

Current Depth:

Ave ROP:

Current Ops: Monitored well. Hot vented well in to KS-4.

**Operations Summary:** 

Monitored well. Hot vented KS-5 into KS-4 to maintain well head temp. and press. (8.5 hrs)

Flow tested well. Reduced flow rate due to wind conditions. (4 hrs)

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

> Monitored well. Vented KS-5 into KS-4 to maintain well head temp. and press. Well head press. was 542 and temp. was 421 degrees at 0500 hours (11.5 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500 Well Costs: \$8,608,236

Drilling Days: 141

**Completion Days:** 

07-Jan-03

Current Depth: 6418

Hole Drilled:

Ave ROP:

Current Ops: Monitored well and hot vented into KS-4.

**Operations Summary:** 

Monitored well. Vented KS-5 into KS-4 to maintain well head press, and temp. (8 hrs)

Flow tested well, reduced flow due to wind conditions. (4 hrs)

Monitored well. Hot vented KS-5 into KS-4 to maintain well head press, and temp.. Rigged up and ran Halliburton-Pruett press/temp survey. Bottom hole temp, was 618 degrees at 6385'. Hot vented well head press, was 421 degrees and press, was 542 psi, at 0500 hours. Well head

growth was 22.5" during flow test. (12 hrs)

\$56,500

Mud Data: None

Surveys: None

Well Costs:

\$8,664,736

Drilling Days: 142

**Completion Days:** 

08-Jan-03

**Current Depth:** 

Daily Costs:

Hole Drilled:

Ave ROP:

Current Ops: Killed and cool well.

**Operations Summary:** 

Monitored well. Vented KS-5 into KS-4 to maintain well head press, and temp. Continued to run Halliburton-Pruett press/temp survey. Max temp. was 625 degrees at 6100'. Max. press. was 1955 psi at 6385'. (7 hrs)

Shut well in. Let well statically kill itself. Run Halliburton-Pruett press/temp survey #11. Bottom hole temp. was 634 degrees at 6370'. Press. at 6385' was 1983'. (17 hrs)

Mud Data: Surveys: None

Daily Costs: \$56,500 Well Costs:

\$8,721,236

Drilling Days: 143

**Completion Days:** 

09-Jan-03

Current Depth: 6418

Hole Drilled:

Ave ROP:

Current Ops: Nippled up blowout preventers.

Operations Summary:

Pumping one barrel a minute killed and cooled well. (8 hrs)

Ran Halliburton-Pruett press/temp survey #12 to 6313'. Stopped pumping for 10 min. to let tool

become static. (1 hrs)

Performed injection flow test. Injected 400 GPM of water for 30 min. Injected 1100 GPMtor 30

min. Let survey tool set at 6313'. (4.5 hrs)

Pull press/temp survey out of hole and collected data. Monitored well. (1.5 hrs)

Ran Halliburton/Pruett press/temp survey #13 with well static. Rigged down lubricator and

wireline unit. (5.5 hrs)

Nippled down flow tee and flow equipment. (2.5 hrs)

Set 13 5/8" blowout preventers back on. (1 hrs)

Mud Data:

#### **Puna Geothermal Venture**

Ave ROP:

Well ID: KS-05 Well Name: Production Well KS-05

Surveys: None

**Daily Costs:** \$56,500 **Well Costs:** \$8,777,736

Drilling Days: 144 Completion Days:

10-Jan-03 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Ran in hole to 2258' with watermeon mill. Pulled out of hole and laid down mill.

Made up RTTS and ran in hole and set packer at 2256'. Tested casing to 2000

psi.

**Operations Summary:** 

Nippled up 13 5/8" blowout prevented and function tested. (15 hrs) Made up Halliburton RTTS and ran in hole to 600' and set. (0.5 hrs)

Tested blowout preventers. Hydrill to 1000 psi, upper and lower pipe rams to 2000 psi. Test

witnessed by Eric Tanaka DLNR. (4 hrs)

Pulled out of hole and laid down RTTS packer. (0.5 hrs) Rigged up and ran down hole camera to 1980'. (4 hrs)

Mud Data: None Surveys: None

**Daily Costs:** \$56,500

Well Costs: \$8,834,236

Drilling Days: 145

**Completion Days:** 

11-Jan-03 Current Depth: 6418 Hole Drilled:

Current Ops: Laid down drill pipe.

**Operations Summary:** 

Made up watermelon mill and ran in hole to 2258', no problem. (1.5 hrs)

Pulled out of hole and laid down watermelon mill. (1 hrs)

Ran in hole with RTTS packer and set packer at 2256'. (1.5 hrs)

Tested casing to 2000 psi. (2 hrs)

Ran in the hole to and set packer at 1780'. Tested casing to 1800 psi. (1 hrs)

Ran in hole and set packer at 2349'. Tested casing to 1300 psi. witnessed by and approved by

Eric Tanaka DLNR. (3.5 hrs)

Pulled out of hole and laid down RTTS packer. (1 hrs)

Rigged up casing crew. Ran 4 joints of 8 5/8" casing with liner hanger. Ran in hole and hung

liner at 1882'. Bottom of liner at 2058'. (5.5 hrs)

Laid down drill pipe. (7 hrs)

Mud Data: None Surveys: None

Daily Costs: \$56,500

Well Costs: \$8,890,736

Drilling Days: 146 Completion Days:

12-Jan-03 Current Depth: Hole Drilled: Ave ROP:

Current Ops: Rig released from KS-5

**Operations Summary:** 

Laid down drill pipe and bottom hole assemby. Laid out kelly. (4 hrs)

Rigged down lay down machine. (1 hrs) Nippled down blowout preventers. (6 hrs) Rigged down for rig move. (13 hrs)

Mud Data: None

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

Surveys: None

Daily Costs: \$56,500

**Drilling Days: 147** 

Well Costs: \$8,947,236

**Completion Days:** 

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# Richmond Energy Services, Inc. 5221 CENTRAL AVENUE, SUITE 201 RICHMOND, CALIFORNIA 94804-5829

TELEPHONE: (510) 527-9876 FAX: (510) 527-8164 E-MAIL: mw@geothermex.com

2. Casing Report

### **Casing Report**

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 1

Run Date/Time: 20-Aug-02 21:30

Well Section: SURF String Type: FULL

**String Top MD:** 0 ft **String Top TVD:** ft 88 ft Casing Shoe MD: 88 ft **Casing Shoe TVD:** 30.000 in **String Nominal OD:** String Nominal ID: in in Bit Diameter: in Avg. Open Hole Diam.:

Centralizers: No: 0 Manufacturer: Type:

Depths:

Hanger: Type: Manufacturer:

**Comments:** 

Transferred from Casing Tally Detail on 07-Nov-02 00:21

Joints Item Length O.D. I.D. Weight Grade Conne 2 JOINT 88.00 30.000 29.000 WELD

Joints: 2 Length: 88.00

Printed: 16:26 28-Apr-03 End of Report

# **Casing Schematic**

# **Puna Geothermal Venture** Well Name: Production Well KS-05

Well ID: KS-05

String Nominal OD: 30 Type: FULL Depths relative to Original RKB Elevation at 27 above Ground Level String Schematic from 0 to 88 Casing Top at 0, Bottom at 88, String Length 88 Total Depth 6418, Open Hole from 88 to 6418 JOINT No 1, 30 OD x 29 ID Conn. WELD Top 0.00 Bottom 44.00 Ground Level JOINT No 2, 30 OD x 29 ID Conn. WELD Top 44.00 Bottom 88.00

# **Casing Tally Run Report Summary**

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

OD: 30.000 Type: FULL Top: 0 Btm: 88 Joints: Run: 2 Excluded: 0 Length: Run Joints 88.00 Other Items: Cut Off: 0.00 Total Length: 88.00

Run# Jnt# Len. Bottom Run# Jnt# Len. Bottom Run# Jnt# Len. Bottom Run# Jnt# Len. Bottom

1 2 44.00 88.00 2 1 44.00 44.00

Printed: 16:28 28-Apr-03 Page 1 of 1

**Puna Geothermal Venture** 

Well ID: KS-05

Well Name: Production Well KS-05

Page 1

String Nominal OD: 30.000

) in

No. Length O.D. Weight Grade Connection Comments

**Exclude Total** 

1 44.00 30.000

WELD

2 44.00 30.000

WELD

88.00

Joints: Used: 2

Excluded: 0

Total: 2

Length Used: 88.00

Printed: 16:27 28-Apr-03

End of Report

# **Casing Report**

### **Puna Geothermal Venture**

Well ID: KS-05		Page 1			
Run Date/Time:	10-Oct	:-02 0:30	)		
Well Section:		SURF		String Type: FU	ILL
String Top MD:		0	ft	String Top TVD:	ft
Casing Shoe MD:		900	ft	Casing Shoe TVD:	ft
String Nominal OD:		22.000	in	String Nominal ID:	in
Bit Diameter:			in	Avg. Open Hole Diam.:	in
Centralizers: No: Depths:	0	Manufa	cturer:	Туре:	
Hanger: Type:				Manufacturer:	
Comments:					
Transferred from Cas	ing Tally	y Detail oi	n 30-Nov	-02 03:48	

— String Component Details –

Joints Item O.D. I.D. Weight Grade **Connection Torque** Length 2 JOINT 900.00 22.000 21.000 Ε **WELD** 900.00

2 Length: Joints:

End of Report Printed: 16:40 28-Apr-03

# **Casing Schematic**

# **Puna Geothermal Venture**

Well Name: Production Well KS-05

Well ID: KS-05

String Nominal OD: 22 Type: FULL

Depths relative to Original RKB Elevation at 27 above Ground Level String Schematic from 0 to 900 Total Depth 6418, Open Hole from 900 to 6418 Casing Top at 0, Bottom at 900, String Length 900 JOINT No 1, 22 OD x 21 ID Ground Level Grade E, Conn. WELD Top 0.00 Bottom 500.00 JOINT No 2, 22 OD x 21 ID Grade E, Conn. WELD Top 500.00 Bottom 900.00

**Puna Geothermal Venture** 

Well ID: KS-05 Well Name: Production Well KS-05 Page 1

String Nominal OD: 22.000 in

No. Length O.D. Weight Grade Connection Comments Exclude Total

1 500.00 22.000 E WELD

2 400.00 22.000 E WELD 900.00

Joints: Used: 2 Excluded: 0 Total: 2 Length Used: 900.00

Printed: 16:36 28-Apr-03 End of Report

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 1

String Nominal OD: 22.000 Type: FULL

Top Depth: 0 Bottom: 900 Cut Off Length: 0.00

Comments: Casing string run 10-05-02

Good Joints: 2 Excluded Joints: 0 Total Joints: 2

Total Length Good Joints: 900.00 Other Items: Total Length: 900.00

**Run Joint** 

No. No Item Length Top Bottom Description Comments Cnt Scr

1 2 JOINT 400.00 500.00 900.00 22 x 21, E WELD 2 1 JOINT 500.00 0.00 500.00 22 x 21, E WELD

Printed: 16:38 28-Apr-03 End of Report

# **Casing Report**

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 1

Run Date/Time: 12-Oct-02 9:00

Well Section: INT1 String Type: FULL

0 ft **String Top MD:** 0 ft **String Top TVD:** 5230 ft **Casing Shoe MD:** 5200 ft **Casing Shoe TVD: String Nominal OD:** 16.000 in String Nominal ID: 15.250 in 14.750 in 17.500 in Avg. Open Hole Diam.: Bit Diameter:

Centralizers: No: 0 Manufacturer: Type:

Depths:

Hanger: Type: Manufacturer:

Comments:

Waiting on data

Printed: 16:50 28-Apr-03 End of Report

# **Casing Report**

Joints: 127 Length: 5102.92

# **Puna Geothermal Venture**

Well ID: KS-05	Well Name: Production Well KS-05				
Run Date/Time:	11-Nov-02 3:25				
Well Section:		String Typ	e: FULL		
String Top MD:	-25 f	t String Top TV	D: ft		
Casing Shoe MD:	5078 f	t Casing Shoe TV	D: ft		
String Nominal OD:	11.750 ir	n String Nominal II	D: in		
Bit Diameter:	ii	n Avg. Open Hole Diam	n.: in		
Centralizers: No: Depths:	0 Manufact				
Hanger: Type:		Manufacture	er:		
Comments:					
Transferred from Cas	ing Tally Detail on 3	30-Dec-02 03:25			
	Strin	ng Component Details ———			
Joints Item	Length O.I	D. I.D. Weight Grade	Connection Torque		
127 JOINT	5102.92 11.75	50 10.820 65.00 C-95			

Printed: 16:52 28-Apr-03 End of Report

# **Casing Schematic**

Well ID: KS-05

String Nominal OD: 11.75 Type: FULL

Depths relative to Original RKB Elevation at 27 above Ground Level Casing Top at -25.09063, Bottom at 5077.831, String Length 5102.92

Ground Level

#### **Puna Geothermal Venture**

Well Name: Production Well KS-05

String Schematic from -25.09063 to 5077.831

Total Depth 6418, Open Hole from 5077.831 to 6418

Open Hole Diameter 20.

**************************************

# **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

String Nominal OD: 11.750 in

No.	Length O.D. Weight	Grade Connection	Comments	Exclude Total
1	3.00 11.750 65	C-95	Float shoe	
2	36.00 11.750 65	C-95		
3	43.52 11.750 65	C-95		
4	3.00 11.750 65	C-95	Float sub	
5	44.10 11.750 65	C-95		129.62
6	1.20 11.750 65	C-95	Landing collar	
7	42.31 11.750 65	C-95		
8	42.37 11.750 65	C-95		
9	41.41 11.750 65	C-95		
244	40.53 11.750 65	C-95		167.82
245	42.19 11.750 65	C-95		
246	42.58 11.750 65	C-95		
247	39.53 11.750 65	C-95		
248	41.44 11.750 65	C-95		
249	38.80 11.750 65	C-95		204.54
250	42.65 11.750 65	C-95		
251	41.36 11.750 65	C-95		
252	42.10 11.750 65	C-95		
253	41.04 11.750 65	C-95		
254	42.16 11.750 65	C-95		209.31
255	42.92 11.750 65	C-95		
256	41.60 11.750 65	C-95		
257	42.12 11.750 65	C-95		
258	40.24 11.750 65	C-95		
259	42.10 11.750 65	C-95		208.98
260	41.38 11.750 65	C-95		
261	52.25 11.750 65	C-95		
262	41.74 11.750 65	C-95		
263	42.17 11.750 65	C-95		
264	41.18 11.750 65	C-95		218.72
265		C-95		
266		C-95		
267		C-95		
268		C-95		
269	41.84 11.750 65	C-95		207.90

# **Puna Geothermal Venture**

Well ID: KS-05

Well Name: Production Well KS-05

Page 2

String Nominal OD: 11.750

	Januaria O.D. W		0	0	Freehold Takal
No.	Length O.D. We	eignt Grade —————	Connection	Comments	Exclude Total
270	40.17 11.750 65	C-95			
271	42.40 11.750 65	C-95			
272	41.10 11.750 65	C-95			
273	41.58 11.750 65	C-95			
274	40.83 11.750 65	C-95			206.08
275	42.12 11.750 65	C-95			
276	41.77 11.750 65				
277					
278					
279					204.66
213	30.70 11.730 03	0-33			204.00
280	38.35 11.750 65	C-95			
281	41.12 11.750 65	C-95			
282	42.20 11.750 65	C-95			
283	41.19 11.750 65	C-95			
284	41.23 11.750 65	C-95			204.09
285					
286	39.83 11.750 65				
287					
288					
289	41.86 11.750 65	C-95			207.18
290	41.10 11.750 65	C-95			
291	41.74 11.750 65				
292	40.09 11.750 65				
293	42.60 11.750 65				
294	41.38 11.750 65				206.91
•					
295	37.56 11.750 65	C-95			
296	41.45 11.750 65	C-95			
297	41.44 11.750 65	C-95			
298	43.38 11.750 65				
299	41.15 11.750 65	C-95			204.98
300	40.10 11.750 65				
301	36.12 11.750 65				
302	40.74 11.750 65				
303					
304	40.17 11.750 65	C-95			195.36

# **Puna Geothermal Venture**

Page 3

Well ID: KS-05 Well Name: Production Well KS-05

String Nominal OD: 11.750

No.	Length	O.D.	Weight	Grade	Connection	Comments	Exclude Total
305	41.11	11.750	65	C-95			
306		11.750		C-95			
307		11.750		C-95			
308	41.87	11.750	65	C-95			
309	42.24	11.750	65	C-95			205.53
310	41.90	11.750	65	C-95			
311	40.95	11.750	65	C-95			
312	42.30	11.750	65	C-95			
313		11.750		C-95		Annular casing packer	
314	41.40	11.750	65	C-95			205.77
315				C-95			
316		11.750		C-95			
317		11.750		C-95			
318	41.38			C-95			
319	38.39	11.750	65	C-95			205.06
220	44.70	44 750	C.E.	0.05			
320	41.70			C-95			
321 322		11.750 11.750		C-95 C-95			
323		11.750		C-95			
324		11.750		C-95			205.01
324	71.00	11.750	00	0-33			200.01
325	42.71	11.750	65	C-95			
326	39.90			C-95			
327	41.07			C-95			
328		11.750		C-95			
329	42.25	11.750	65	C-95			202.34
330	40.81	11.750	65	C-95			
331	41.68	11.750	65	C-95			
332	36.33	11.750	65	C-95			
333	41.70	11.750	65	C-95			
334	40.84	11.750	65	C-95			201.36
335	41.43			C-95			
336	36.34			C-95			
337	40.08			C-95			
338	42.08			C-95			
339	41.93	11.750	65	C-95			201.86

#### **Casing Tally Joint List Puna Geothermal Venture** Well ID: KS-05 Page 4 Well Name: Production Well KS-05 String Nominal OD: 11.750 **Exclude Total** No. Length O.D. Weight **Grade Connection Comments** 340 40.98 11.750 65 C-95 341 40.63 11.750 65 C-95 342 41.21 11.750 65 C-95 343 40.53 11.750 65 C-95 344 41.33 11.750 65 C-95 204.68 345 41.82 11.750 65 C-95 346 42.33 11.750 65 C-95 347 42.43 11.750 65 C-95 348 41.48 11.750 65 C-95 209.56 349 41.50 11.750 65 C-95 350 41.40 11.750 65 C-95 351 42.00 11.750 65 C-95 352 39.00 11.750 65 C-95 353 41.73 11.750 65 C-95 354 41.63 11.750 65 C-95 205.76 355 42.85 11.750 65 C-95 356 39.87 11.750 65 C-95 357 41.40 11.750 65 C-95 358 42.35 11.750 65 C-95 42.37 11.750 65 208.84 359 C-95 360 36.00 11.750 65 C-95 361 35.00 11.750 65 C-95 362 41.20 11.750 65 C-95 Х 39.30 11.750 65 C-95 363 Х 364 41.80 11.750 65 C-95 193.30 365 41.74 11.750 65 C-95 X 366 40.67 11.750 65 C-95 Х 367 40.34 11.750 65 C-95 X 35.00 11.750 65 C-95 368 X 196.65 369 38.90 11.750 65 C-95 X Length Used: 5102.92 Joints: Used: 127 Excluded: 8 Total: 135

Printed: 16:54 28-Apr-03

End of Report

### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 1

String Nominal OD: 11.750 Type: FULL

Top Depth: -25 Bottom: 5078 Cut Off Length: 0.00

Good Joints: 127 Excluded Joints: 8 Total Joints: 135

Total Length Good Joints: 5102.92 Other Items: Total Length: 5102.92

	Join		1	T	Dattaus	Description	O a warman ta	0-4 0
No.	No	ltem	Length	Тор	Bottom	Description	Comments	Cnt Scr
1	1	JOINT	3.00	5074.83	5077.83	11.75 x 10.82, 65 C-95	Float shoe	
2	2	JOINT	36.00	5038.83	5074.83	11.75 x 10.82, 65 C-95		
3	3	JOINT	43.52	4995.31	5038.83	11.75 x 10.82, 65 C-95		
4	4	JOINT	3.00	4992.31	4995.31	11.75 x 10.82, 65 C-95	Float sub	
5	5	JOINT	44.10	4948.21	4992.31	11.75 x 10.82, 65 C-95		
6	6	JOINT	1.20	4947.01		11.75 x 10.82, 65 C-95	Landing coller	
7	7	JOINT	42.31	4904.70	4947.01	11.75 x 10.82, 65 C-95		
8	8	JOINT	42.37	4862.33	4904.70	11.75 x 10.82, 65 C-95		
9	9	JOINT	41.41	4820.92		11.75 x 10.82, 65 C-95		
10	244	JOINT	40.53	4780.39	4820.92	11.75 x 10.82, 65 C-95		
		JOINT	42.19	4738.20		11.75 x 10.82, 65 C-95		
		JOINT	42.58	4695.62		11.75 x 10.82, 65 C-95		
		JOINT	39.53	4656.09		11.75 x 10.82, 65 C-95		
		JOINT	41.44	4614.65		11.75 x 10.82, 65 C-95		
15	249	JOINT	38.80	4575.85	4614.65	11.75 x 10.82, 65 C-95		
		JOINT	42.65	4533.20		11.75 x 10.82, 65 C-95		
		JOINT	41.36	4491.84		11.75 x 10.82, 65 C-95		
		JOINT	42.10	4449.74		11.75 x 10.82, 65 C-95		
		JOINT	41.04	4408.70		11.75 x 10.82, 65 C-95		
20	254	JOINT	42.16	4366.54	4408.70	11.75 x 10.82, 65 C-95		
		JOINT	42.92	4323.62		11.75 x 10.82, 65 C-95		
		JOINT	41.60	4282.02		11.75 x 10.82, 65 C-95		
		JOINT	42.12	4239.90		11.75 x 10.82, 65 C-95		
		JOINT	40.24	4199.66		11.75 x 10.82, 65 C-95		
25	259	JOINT	42.10	4157.56	4199.66	11.75 x 10.82, 65 C-95		
	000	IOINT	44.00	144046	445750	44.75 40.00 .05 0.05		
		JOINT	41.38	4116.18		11.75 x 10.82, 65 C-95		
		JOINT	52.25	4063.93		11.75 x 10.82, 65 C-95		
		JOINT	41.74	4022.19		11.75 x 10.82, 65 C-95		
		JOINT	42.17	3980.02		11.75 x 10.82, 65 C-95		
30	264	JOINT	41.18	3938.84	3980.02	11.75 x 10.82, 65 C-95		

# **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 2

	Joint Details - (Cont)								
Run	Joir								
No.	No	Item	Length	Тор	Bottom	Description	Comments	Cnt Scr	
31	265	JOINT	41.70	3897.14		11.75 x 10.82, 65 C-95			
32	266	JOINT	41.70	3855.44	3897.14	11.75 x 10.82, 65 C-95			
33	267	JOINT	40.55	3814.89	3855.44	11.75 x 10.82, 65 C-95			
34	268	JOINT	42.11	3772.78	3814.89	11.75 x 10.82, 65 C-95			
35	269	JOINT	41.84	3730.94	3772.78	11.75 x 10.82, 65 C-95			
36	270	JOINT	40.17	3690.77	3730 94	11.75 x 10.82, 65 C-95			
		JOINT	42.40	3648.37		11.75 x 10.82, 65 C-95			
		JOINT	41.10	3607.27		11.75 x 10.82, 65 C-95			
		JOINT	41.58	3565.69		11.75 x 10.82, 65 C-95			
		JOINT	40.83	3524.86		11.75 x 10.82, 65 C-95			
10		001111	10.00	0021.00	0000.00	11.70 x 10.02, 00 0 00			
41	275	JOINT	42.12	3482.74	3524.86	11.75 x 10.82, 65 C-95			
42	276	JOINT	41.77	3440.97	3482.74	11.75 x 10.82, 65 C-95			
43	277	JOINT	40.93	3400.04	3440.97	11.75 x 10.82, 65 C-95			
44	278	JOINT		3358.98		11.75 x 10.82, 65 C-95			
45	279	JOINT		3320.20		11.75 x 10.82, 65 C-95			
						,			
46	280	JOINT	38.35	3281.85	3320.20	11.75 x 10.82, 65 C-95			
47	281	JOINT	41.12	3240.73	3281.85	11.75 x 10.82, 65 C-95			
48	282	JOINT	42.20	3198.53	3240.73	11.75 x 10.82, 65 C-95			
49	283	JOINT	41.19	3157.34	3198.53	11.75 x 10.82, 65 C-95			
50	284	JOINT	41.23	3116.11	3157.34	11.75 x 10.82, 65 C-95			
		JOINT		3073.72		11.75 x 10.82, 65 C-95			
		JOINT	39.83	3033.89		11.75 x 10.82, 65 C-95			
		JOINT	41.00	2992.89		11.75 x 10.82, 65 C-95			
		JOINT		2950.79		11.75 x 10.82, 65 C-95			
55	289	JOINT	41.86	2908.93	2950.79	11.75 x 10.82, 65 C-95			
50		LOUNT	44.40	0007.00		44.75 40.00 05.0.05			
		JOINT		2867.83		11.75 x 10.82, 65 C-95			
		JOINT	41.74	2826.09		11.75 x 10.82, 65 C-95			
		JOINT	40.09	2786.00		11.75 x 10.82, 65 C-95			
		JOINT	42.60	2743.40		11.75 x 10.82, 65 C-95			
60	294	JOINT	41.38	2702.02	2/43.40	11.75 x 10.82, 65 C-95			
61	295	JOINT	37.56	2664.46	2702.02	11.75 x 10.82, 65 C-95			
		JOINT	41.45	2623.01		11.75 x 10.82, 65 C-95			
		JOINT	41.44	2581.57		11.75 x 10.82, 65 C-95			
		JOINT	43.38	2538.19		11.75 x 10.82, 65 C-95			
		JOINT	41.15	2497.04		11.75 x 10.82, 65 C-95			
-						,			

### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 3

	Joint Details - (Cont)									
Run	Joir	ıt								
No.	No	Item	Length	Тор	Bottom	Description	Comments Cnt Scr			
66	300	JOINT	40.10	2456.94	2497.04	11.75 x 10.82, 65 C-95				
67	301	JOINT	36.12	2420.82	2456.94	11.75 x 10.82, 65 C-95				
68	302	JOINT	40.74	2380.08	2420.82	11.75 x 10.82, 65 C-95				
69	303	JOINT	38.23	2341.85	2380.08	11.75 x 10.82, 65 C-95				
70	304	JOINT	40.17	2301.68	2341.85	11.75 x 10.82, 65 C-95				
71	305	JOINT	41.11	2260.57	2301 68	11.75 x 10.82, 65 C-95				
		JOINT		2218.72		11.75 x 10.82, 65 C-95				
		JOINT		2180.26		11.75 x 10.82, 65 C-95				
		JOINT		2138.39		11.75 x 10.82, 65 C-95				
		JOINT	42.24	2096.15		11.75 x 10.82, 65 C-95				
						, , , , , , , , , , , , , , , , , , ,				
76	310	JOINT	41.90	2054.25	2096.15	11.75 x 10.82, 65 C-95				
		JOINT		2013.30		11.75 x 10.82, 65 C-95				
		JOINT		1971.00		11.75 x 10.82, 65 C-95				
79	313	JOINT		1931.78		11.75 x 10.82, 65 C-95	Annular casing packe			
		JOINT	41.40	1890.38		11.75 x 10.82, 65 C-95	<b>.</b>			
						,				
81	315	JOINT	42.30	1848.08	1890.38	11.75 x 10.82, 65 C-95				
82	316	JOINT	40.59	1807.49	1848.08	11.75 x 10.82, 65 C-95				
83	317	JOINT	42.40	1765.09	1807.49	11.75 x 10.82, 65 C-95				
84	318	JOINT	41.38	1723.71	1765.09	11.75 x 10.82, 65 C-95				
85	319	JOINT	38.39	1685.32	1723.71	11.75 x 10.82, 65 C-95				
86	320	JOINT	41.70	1643.62	1685.32	11.75 x 10.82, 65 C-95				
87	321	JOINT	41.68	1601.94	1643.62	11.75 x 10.82, 65 C-95				
88	322	JOINT	39.03	1562.91	1601.94	11.75 x 10.82, 65 C-95				
89	323	JOINT	41.00	1521.91	1562.91	11.75 x 10.82, 65 C-95				
90	324	JOINT	41.60	1480.31	1521.91	11.75 x 10.82, 65 C-95				
			40.74		4400.04	44.75 40.00 05.0.05				
		JOINT	42.71	1437.60		11.75 x 10.82, 65 C-95				
		JOINT	39.90	1397.70		11.75 x 10.82, 65 C-95				
		JOINT		1356.63		11.75 x 10.82, 65 C-95				
		JOINT		1320.22		11.75 x 10.82, 65 C-95				
95	329	JOINT	42.25	1277.97	1320.22	11.75 x 10.82, 65 C-95				
96	330	JOINT	40.81	1237.16	1277.97	11.75 x 10.82, 65 C-95				
		JOINT		1195.48		11.75 x 10.82, 65 C-95				
		JOINT		1159.15		11.75 x 10.82, 65 C-95				
		JOINT		1117.45		11.75 x 10.82, 65 C-95				
100	334	JOINT		1076.61		11.75 x 10.82, 65 C-95				

## Casing Tally Run Report

### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 4

					Jo	oint Details - (Cont) —		
Run	Join	it						
No.	No	ltem	Length	Тор	<b>Bottom</b>	Description	Comments	Cnt Scr
101	335	JOINT	41.43	1035.18	1076.61	11.75 x 10.82, 65 C-95		
102	336	JOINT	36.34	998.84	1035.18	11.75 x 10.82, 65 C-95		
103	337	JOINT	40.08	958.76	998.84	11.75 x 10.82, 65 C-95		
104	338	JOINT	42.08	916.68	958.76	11.75 x 10.82, 65 C-95		
105	339	JOINT	41.93	874.75	916.68	11.75 x 10.82, 65 C-95		
106	340	JOINT	40.98	833.77	874.75	11.75 x 10.82, 65 C-95		
107	341	JOINT	40.63	793.14	833.77	11.75 x 10.82, 65 C-95		
108	342	JOINT	41.21	751.93	793.14	11.75 x 10.82, 65 C-95		
109	343	JOINT	40.53	711.40	751.93	11.75 x 10.82, 65 C-95		
110	344	JOINT	41.33	670.07	711.40	11.75 x 10.82, 65 C-95		
111	345	JOINT	41.82	628.25	670.07	11.75 x 10.82, 65 C-95		
112	346	JOINT	42.33	585.92	628.25	11.75 x 10.82, 65 C-95		
113	347	JOINT	42.43	543.49	585.92	11.75 x 10.82, 65 C-95		
114	348	JOINT	41.48	502.01	543.49	11.75 x 10.82, 65 C-95		
115	349	JOINT	41.50	460.51	502.01	11.75 x 10.82, 65 C-95		
116	350	JOINT	41.40	419.11	460.51	11.75 x 10.82, 65 C-95		
117	351	JOINT	42.00	377.11	419.11	11.75 x 10.82, 65 C-95		
118	352	JOINT	39.00	338.11	377.11	11.75 x 10.82, 65 C-95		
119	353	JOINT	41.73	296.38	338.11	11.75 x 10.82, 65 C-95		
120	354	JOINT	41.63	254.75	296.38	11.75 x 10.82, 65 C-95		
121	355	JOINT	42.85	211.90	254.75	11.75 x 10.82, 65 C-95		
122	356	JOINT	39.87	172.03	211.90	11.75 x 10.82, 65 C-95		
123	357	JOINT	41.40	130.63	172.03	11.75 x 10.82, 65 C-95		
124	358	JOINT	42.35	88.28	130.63	11.75 x 10.82, 65 C-95		
125	359	JOINT	42.37	45.91	88.28	11.75 x 10.82, 65 C-95		
126	360	JOINT	36.00	9.91	45.91	11.75 x 10.82, 65 C-95		
127	361	JOINT	35.00	-25.09	9.91	11.75 x 10.82, 65 C-95		
Exc	luded	Joints:						
		JOINT	41.20			11.75 x 10.82, 65 C-95		
129	363	JOINT	39.30			11.75 x 10.82, 65 C-95		
130	364	JOINT	41.80			11.75 x 10.82, 65 C-95		
131	365	JOINT	41.74			11.75 x 10.82, 65 C-95		
132	366	JOINT	40.67			11.75 x 10.82, 65 C-95		
133	367	JOINT	40.34			11.75 x 10.82, 65 C-95		
134	368	JOINT	35.00			11.75 x 10.82, 65 C-95		

## Casing Tally Run Report

### **Puna Geothermal Venture**

Well ID: KS-05	Well Name: Production Well KS-05				Page 5	
Run Joint			Jo	oint Details - (Cont)		
No. No Item	Length 38.90	Тор	Bottom	<b>Description</b> 11.75 x 10.82, 65 C-95	Comments	Cnt Scr

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End of Report

### **Casing Report**

#### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05 Page 1

Run Date/Time: 22-Nov-02 6:00

Well Section: PROD String Type: LINER

5000 ft **String Top TVD: String Top MD:** 4950 ft Casing Shoe MD: 7200 ft **Casing Shoe TVD:** 7230 ft **String Nominal OD:** 8.626 in **String Nominal ID:** 7.750 in 6.250 in Bit Diameter: 8.500 in Avg. Open Hole Diam.:

Centralizers: No: 0 Manufacturer: Type:

Depths:

Hanger: Type: Double Slip Manufacturer: BAKER

Comments:

Waiting on data

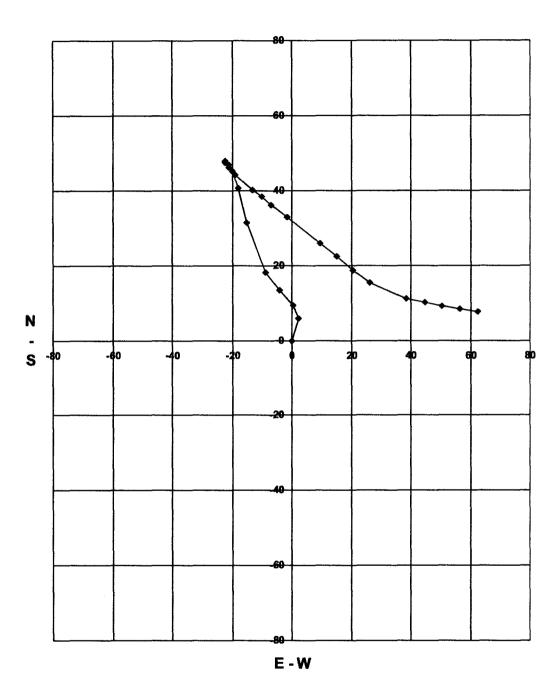
Printed: 17:05 28-Apr-03 End of Report

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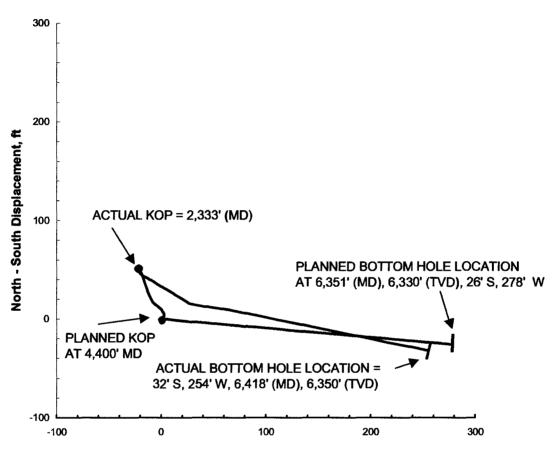
3. Well Plan View

Well ID: KS-05

Well Name: Production Well KS-05



## PUNA GEOTHERMAL VENTURE WELL KS-5 - DIRECTIONAL PLAN



East - West Displacement, ft

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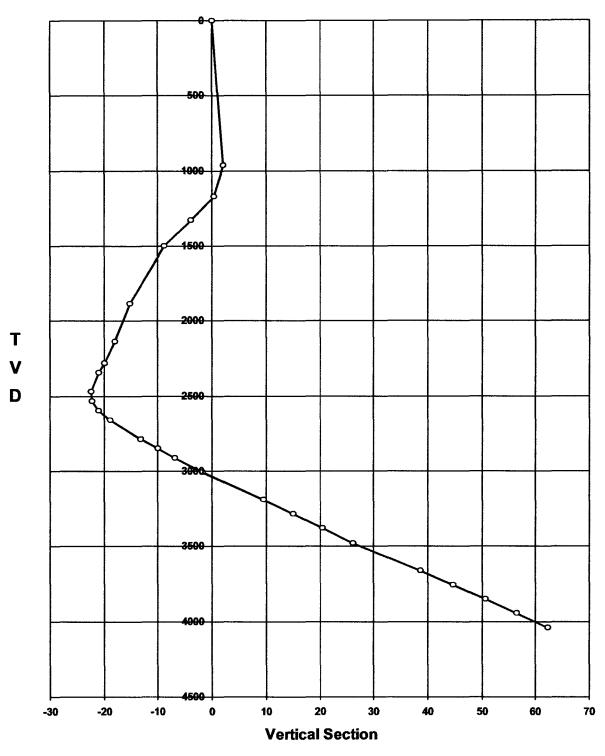
4. Well Elevation View

### **Well Elevation View**

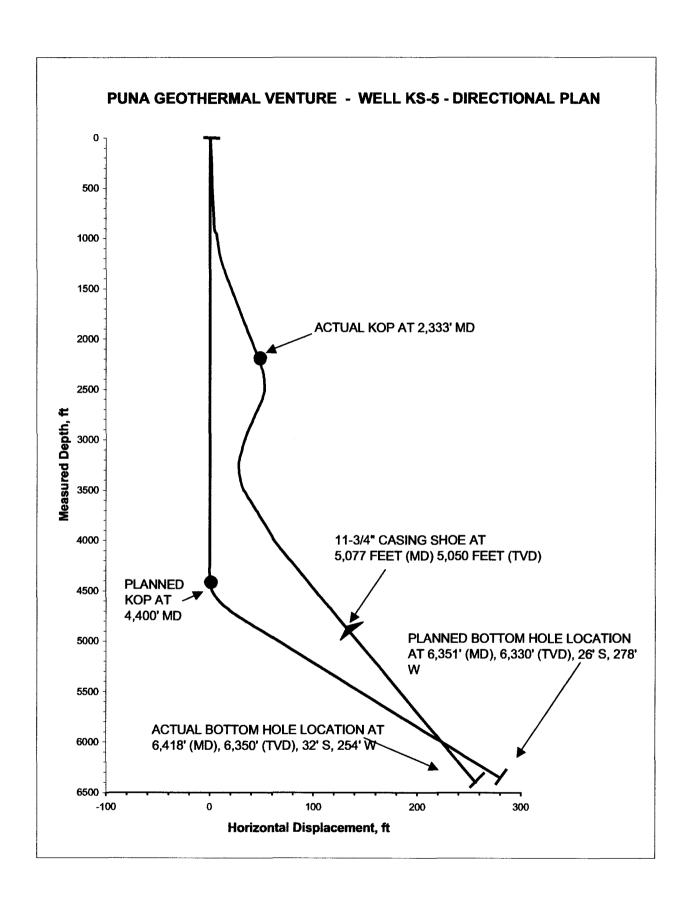
Well ID: KS-05

### **Puna Geothermal Venture**

Well Name: Production Well KS-05
Plane of Vertical Section: 0.0 degrees



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5. Operations Time Analysis

## **Operations Time Analysis**

### **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Production Well KS-05

	Total Hrs	% of Total
Drill		
Drilling Ahead w/ Connections	368.75	10.5
Reaming/Underreaming	157.00	4.5
Circulate/Condition Mud	140.25	4.0
Directional Work	65.50	1.9
Well Repairs	60.00	1.7
Drilling - Rotating	44.25	1.3
Opening Hole	27.00	8.0
Running Survey Tools	15.25	0.4
Pipe and Tubing Handling	14.50	0.4
Washing Down	13.75	0.4
Milling	13.50	0.4
Drilling - Sliding	7.00	0.2
Mud Mixing	5.50	0.2
Magna Flux Pipe	1.00	0.0
Total for Drill:	933.25	26.7
Evaluate		
Testing Operations, Flow, DST etc	564.00	16.1
Wireline Logging	60.50	1.7
Leak Off Test	6.75	0.2
Well Evaluation	6.00	0.2
Total for Evaluate:	637.25	18.2
Problem Time		
Fishing Operations	282.00	8.1
Waiting on Equipment	112.50	3.2
Rig Repairs	100.50	2.9
Stuck Pipe Operations	74.00	2.1
Waiting on Orders	27.50	0.8
Well Kill Operations	8.00	0.2
Losing Circ./Pumping LCM	3.50	0.1
Service Company Repairs	3.50	0.1
Total for Problem Time:	611.50	17.5
Ггір		
Tripping Out	268.50	7.7
Tripping in	162.75	4.6
BHA Operations	109.88	3.1
Wiper Trip	4.00	0.1
	545.13	15.6

## **Operations Time Analysis**

## **Puna Geothermal Venture**

Well ID: KS-05 Well Name: Pro	duction Well	KS-05 	Page 2
	Total Hrs	% of Total	
Waiting On Cement	142.00	<b>4</b> .1	
Secondary Cement Operations	57.00	1.6	
Drilling Cement/Shoe	23.00	0.7	
Primary Cement Operations	11.50	0.3	
Cement Plug Operations	7.50	0.2	
Total for Cementing:	241.00	6.9	
Misc Other			
Welding and Fabrication Operations	116.50	3.3	
Other Activity	39.50	1.1	
Stand by	25.50	0.7	
Rig Service	15.75	0.4	
Safety Meeting	6.50	0.2	
Rig Move	6.00	0.2	
Cut and Slip Drill Line	4.00	0.1	
Total for Misc Other:	213.75	6.1	
BOP Ops			
Other BOP Operations	88.50	2.5	
BOP Nipple Up	74.00	2.1	
BOP Testing	25.00	0.7	
BOP Nipple Down	22.00	0.6	
Total for BOP Ops:	209.50	6.0	
Mobilize/Demob			
Rigging Down	38.00	1.1	
Rigging Up	15.00	0.4	
Total for Mobilize/Demob:	53.00	1.5	
Casing			
Running Casing	50.50	1.4	
Total for Casing:	50.50	1.4	
Total for :	6.00	0,2	
		0.2	
Total Elapsed Time for Well:	3500.88 hrs.	.=	
Total Non-Productive Time for Well:	617.00 hrs.	17.6%	
Total Productive Time for Well:	2883.88 hrs.	82.4%	

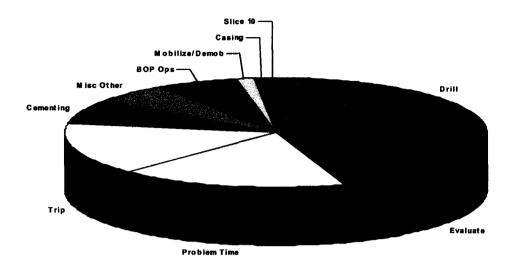
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### **Operations Time Graph**

### **Puna Geothermal Venture**

Well ID: KS-05

Analysis by Operations Group

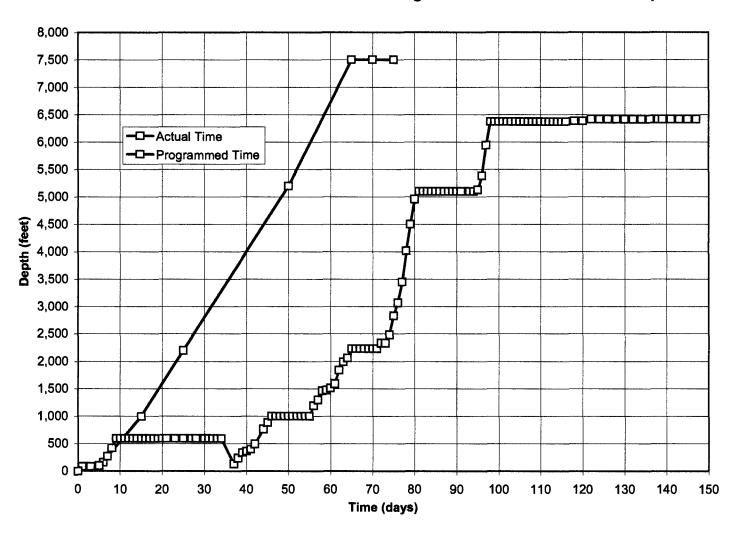


Description		i ime - nrs	76	
Drill		933.25	26.66%	
Evaluate		637.25	18.20%	
Problem Time		611.50	17.47%	
Trip		545.13	15.57%	
Cementing		241.00	6.88%	
Misc Other		213.75	6.11%	
BOP Ops		209.50	5.98%	
Mobilize/Demob		53.00	1.51%	
Casing		50.50	1.44%	***************************************
Slice 10 (unaccounted	d)	6.00	0.17%	
	Total Time:	3,500.88 hrs.		

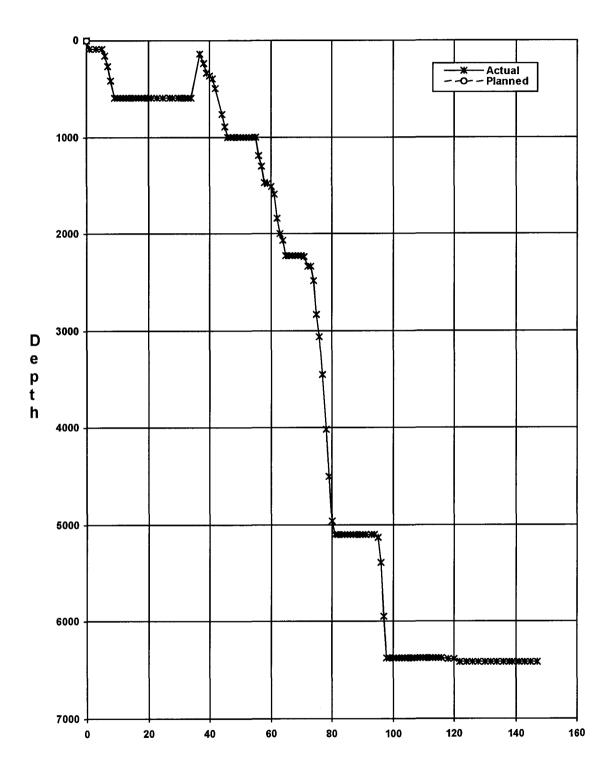
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6. Days Vs. Depth Graph

Puna Geothermal Venture - Well KS-5: Programmed and Actual Time Vs. Depth



Well Name: Production Well KS-05



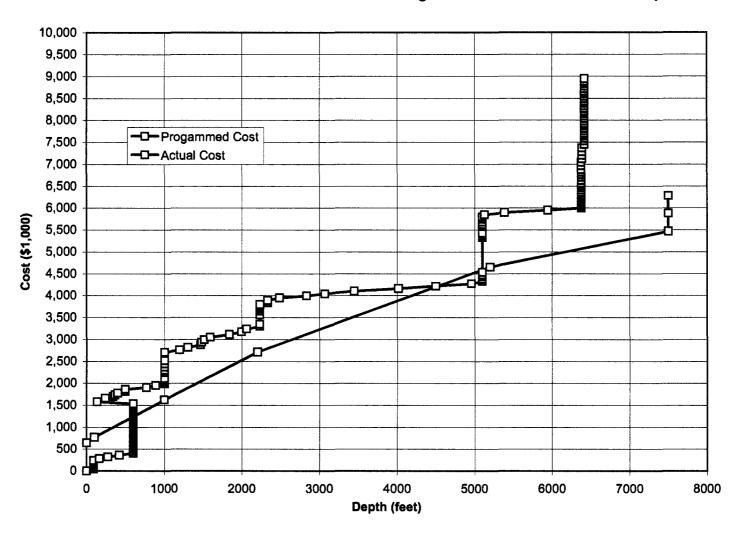
**Days On Location** 

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7. Cost Vs. Depth Graph

### Puna Geothermal Venture - Well KS-5: Programmed and Actual Cost Vs. Depth

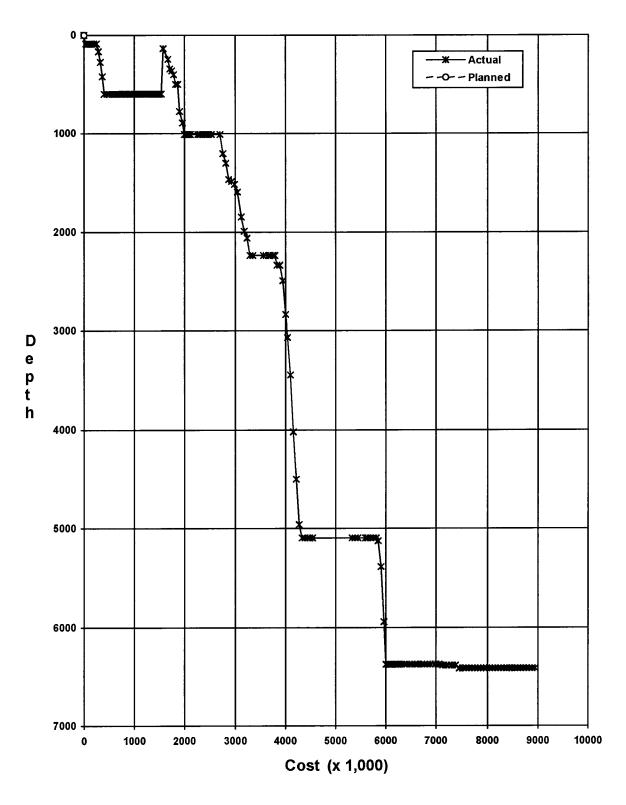


### **Cost Vs Depth Graph**

Well ID: KS-05

### **Puna Geothermal Venture**

Well Name: Production Well KS-05



Printed: 19:17 05-May-03

TELEPHONE: (510) 527-9876 FAX: (510) 527-8164 E-MAIL: mw@geothermex.com

8. Directional Survey Data

### **Directional Survey Report**

Well ID: KS-05

Well Bore: Original Well Bore

### **Puna Geothermal Venture**

Well Name: Production Well KS-05

Plane of Vertical Section: 0.0 degrees

Survey	Meas.				Coord	inates		Vertical	Dog Leg
Туре	Depth	Inc.	Azimuth	TVD	N-S	E-W	Closure	Section	Severity
** Tieln	0.0	0.00	0.0	0.0		<del>_</del> -	<del></del>	0.0	
MSS	965.0	0.75	20.0	965.0	N 5.9	E 2.2	6.3	5.9	0.078
MSS	1171.0	1.75	315.0	1170.9	N 9.4	E 0.4	9.4	9.4	0.770
MWD	1329.0	2.50	310.0	1328.8	N 13.3	W 3.9	13.9	13.3	0.489
MWD	1502.0	2.00	320.0	1501.7	N 18.1	W 8.8	20.1	18.1	0.366
MWD	1886.0	2.50	345.0	1885.4	N 31.3	W 15.3	34.8	31.3	0.284
MWD	2137.0	2.00	343.0	2136.2	N 40.8	W 18.0	44.6	40.8	0.202
MWD	2283.0	1.90	329.0	2282.1	N 45.3	W 19.9	49.5	45.3	0.333
MWD	2347.0	1.50	320.0	2346.1	N 46.8	W 21.0	51.3	46.8	0.750
MWD	2473.0	0.30	241.9	2472.1	N 48.0	W 22.4	52.9	48.0	1.165
MWD	2537.0	1.00	147.1	2536.1	N 47.4	W 22.2	52.4	47.4	1.668
MWD	2598.0	2.30	135.5	2597.0	N 46.1	W 21.1	50.7	46.1	2.190
MWD	2661.0	2.90	129.2	2660.0	N 44.2	W 19.0	48.1	44.2	1.054
MWD	2787.0	3.40	119.9	2785.8	N 40.3	W 13.2	42.4	40.3	0.566
MWD	2851.0	3.30	123.6	2849.7	N 38.3	W 10.1	39.6	38.3	0.372
MWD	2914.0	3.60	122.4	2912.6	N 36.3	W 6.9	36.9	36.3	0.490
MWD	3005.0	4.10	122.4	3003.4	N 33.0	W 1.7	33.0	33.0	0.549
MWD	3193.0	4.00	122.6	3190.9	N 25.9	<b>E</b> 9.5	27.5	25.9	0.054
MWD	3288.0	3.90	123.0	3285.7	N 22.3	E 15.0	26.9	22.3	0.109
MWD	3383.0	4.00	124.3	3380.4	N 18.7	E 20.4	27.7	18.7	0.141
MWD	3479.0	4.00	117.0	3476.2	N 15.3	E 26.2	30.3	15.3	0.530
MWD	3668.0	4.00	100.5	3664.8	N 11.1	E 38.5	40.1	11.1	0.607
MWD	3761.0	3.70	99.1	3757.5	N 10.0	E 44.7	45.8	10.0	0.338
MWD	3853.0	3.70	97.9	3849.4	N 9.1	E 50.5	51.4	9.1	0.084
MWD	3947.0	3.60	97.9	3943.2	N 8.3	E 56.5	57.1	8.3	0.106
MWD	4042.0	3.40	93.5	4038.0	N 7.7	E 62.2	62.7	7.7	0.352
EST.	6400.0	3.40		6350.0	S 32.0	E 254.0	256.0		

Printed: 14:10 25-Apr-03

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9. TECTON Lithology Log



Santa Rosa, CA 707-571-1700

COMPANY

PUNA GEOTHERMAL VENTURE

WELL

KAPOHO STATE #5 ST

FIELD

Kapoho

COUNTY/STATE Hawaii

WELL HEAD COORDINATES

9360.93' E 8289.03' N 643.92' AMSL KB

**ELEVATION** 

616.75'+27.17'KB = 643.92'KB el

SPUD DATE

9/23/02

TD DATE

12/15/02

TOTAL DEPTH 64181

TRUE VERTICAL DEPTH 6405'

260' E. 37' S TD LOCATION

CONTRACTOR/RIG

PGV Rig Ikai Imena #1

COMPANY REPRESENTATIVE Ream, Atkinson, Sheehan

#### LOG INTERVAL

9/23/02 1/12/03 DATE LOGGED 851 6418' DEPTH LOGGED ΤÖ 851 64181 MUD DRILLING TO AIR DRILLING NA NA TO 1:600 LOG SCALE UNIT NO. 334

LOGGING GEOLOGISTS

Mike McLaughlin Roy Ismay

Dick Dunlap

	HOLE		CASING			
36	то	85	30	AT	85	
26	TO	1005	22	AT	900	
20	TO	2232	16	AT	2208	
14.75	TO	5100	11.75	AT	5077	
10.625	то	6418	8.625	AT	6385	

#### **ABBREVIATIONS**

NB New Bit RRB Re-run Bit CB Core Bit WOB Weight On Bit

PP Pump Pressure

BHT Bottom Hole Temp Carbide Test NR No Returns LAT Logged After Trip

SPN Strokes per Minute CFM Cubic Feet per Min **BUT** Bottoms Up Temp RPM Revolutions per Min

#### **SYMBOLS**

Wireline Log

Casing Shoe

Steam/Water Entry

low Test

→ Deviation Survey

Cored Interval No Recovery

#### LITHOLOGY

V V V V V V	Vesicular	Basal
----------------	-----------	-------

Porphyritic Basalt

Highly Altered

Aphanitic Basalt

**∨∆∨∆∨**Δ ∨∆**∨**Δ**∨**Δ **°**Δ**∨**Δ**°**Δ Black Aphanitic Basalt

Hyaloclastite

Limestone

Clay

Scoria

### REMARKS

KB=27.17' 8.625" Hanger @ 4925'

Flow Test on 11/29/02, 1/3/03, 1/4/03 1/6/03, 1/7/03

8.625" Scab Liner Top of Hanger @ 1882' Shoe @ 2058'

#### SECONDARY MINERALS

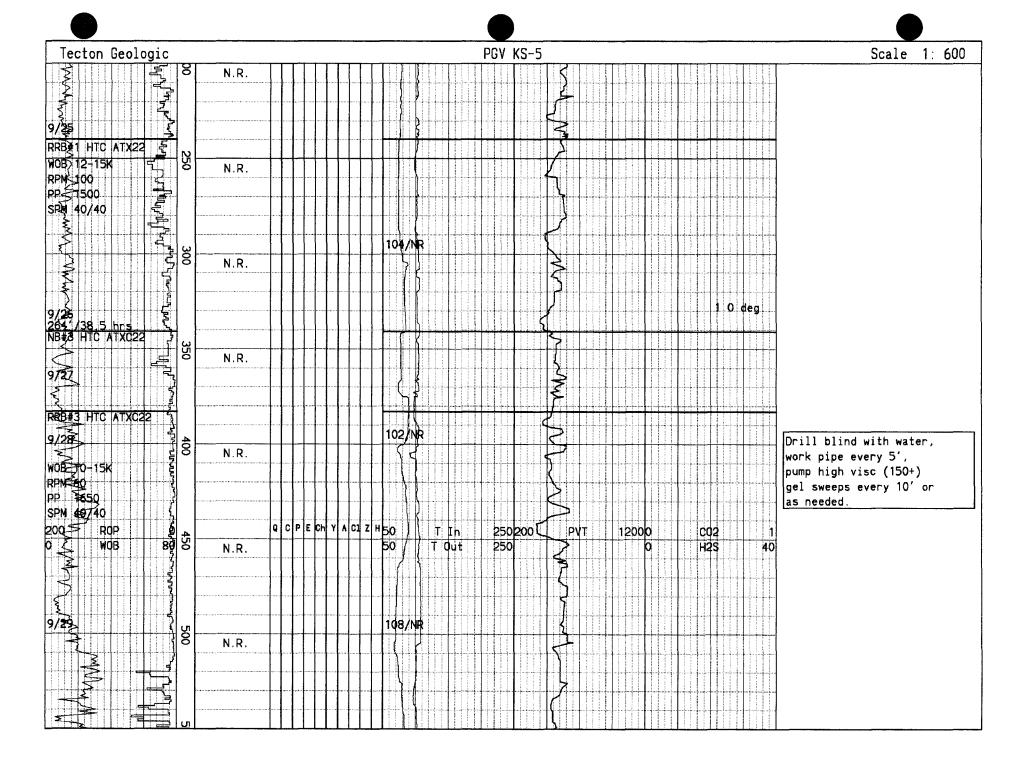
= Quartz = Calcite = Pyrite Epidote Ch = Chlorite = Pyrrhotite = Anhydrite Cl = Clay

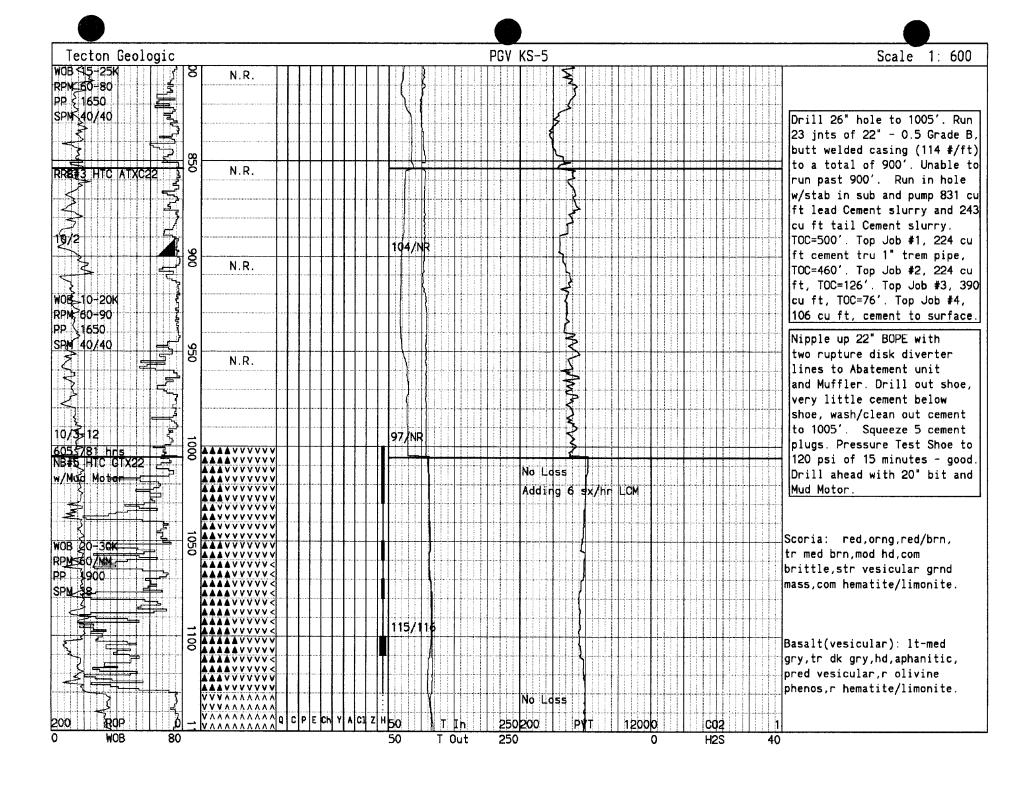
Rare << 1% Trace < 1%

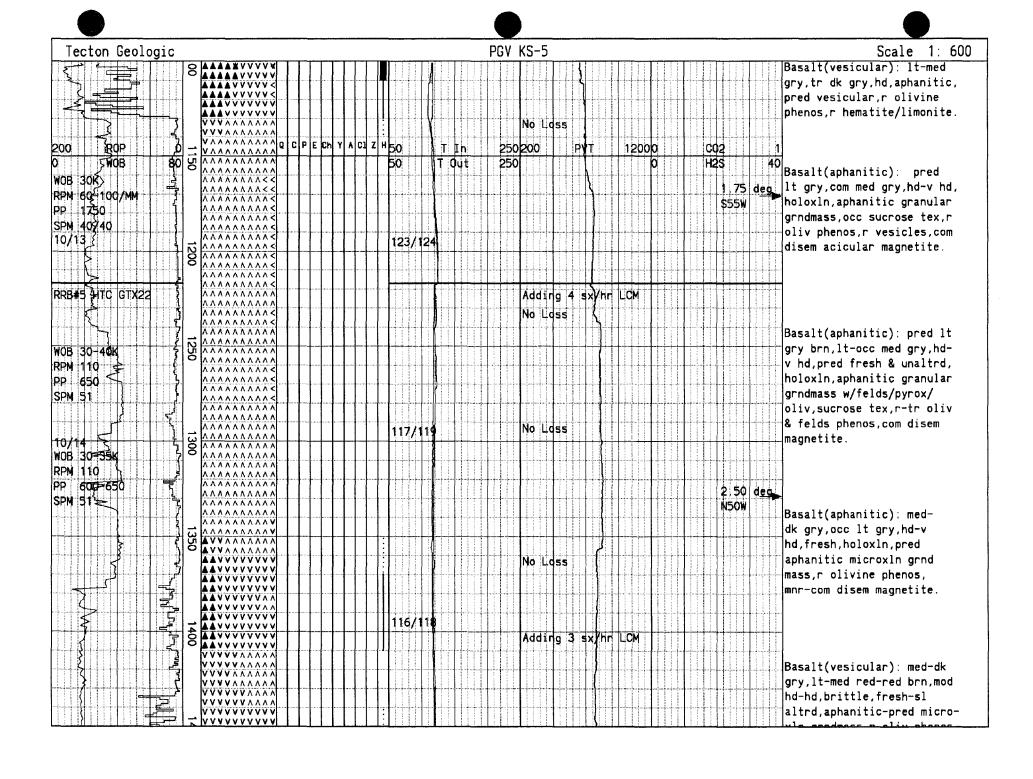
Minor 1% to 4% Common 4% to 7% 7% to 10% Abundant

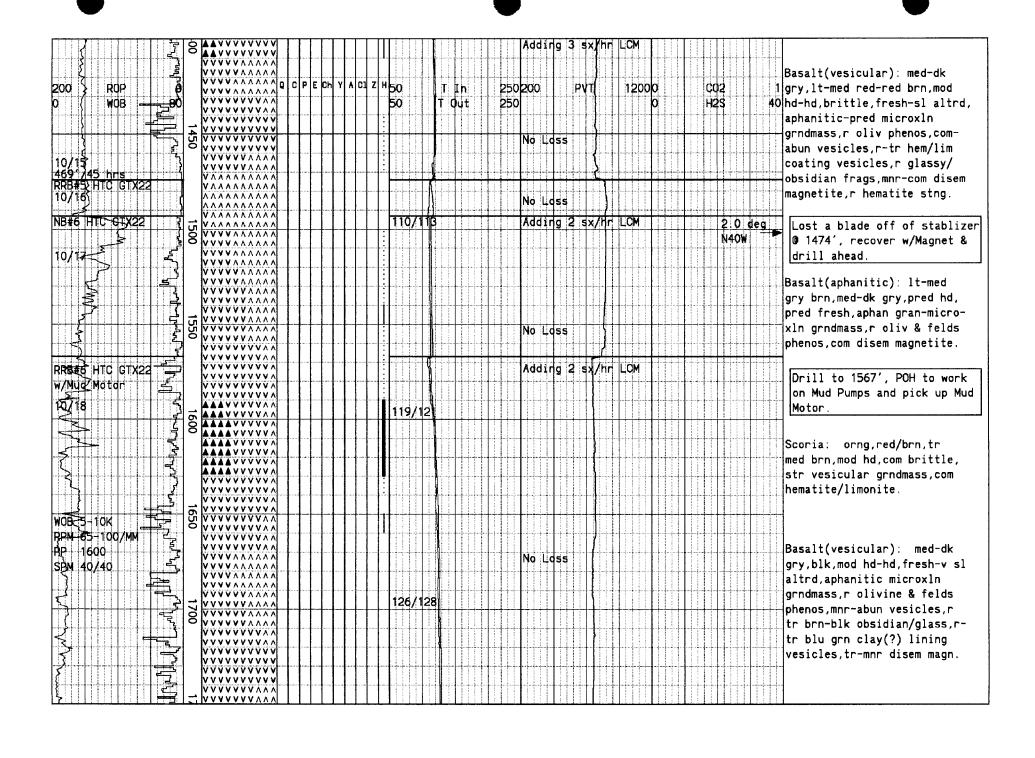
> 10%

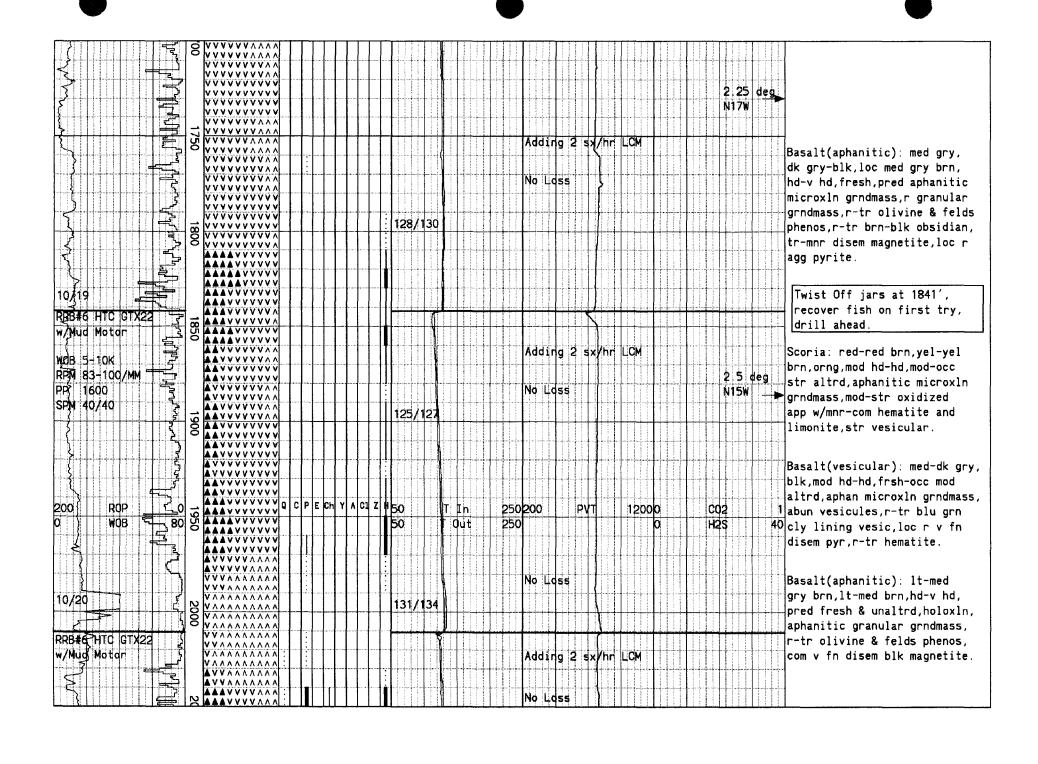
Z = Zeolite

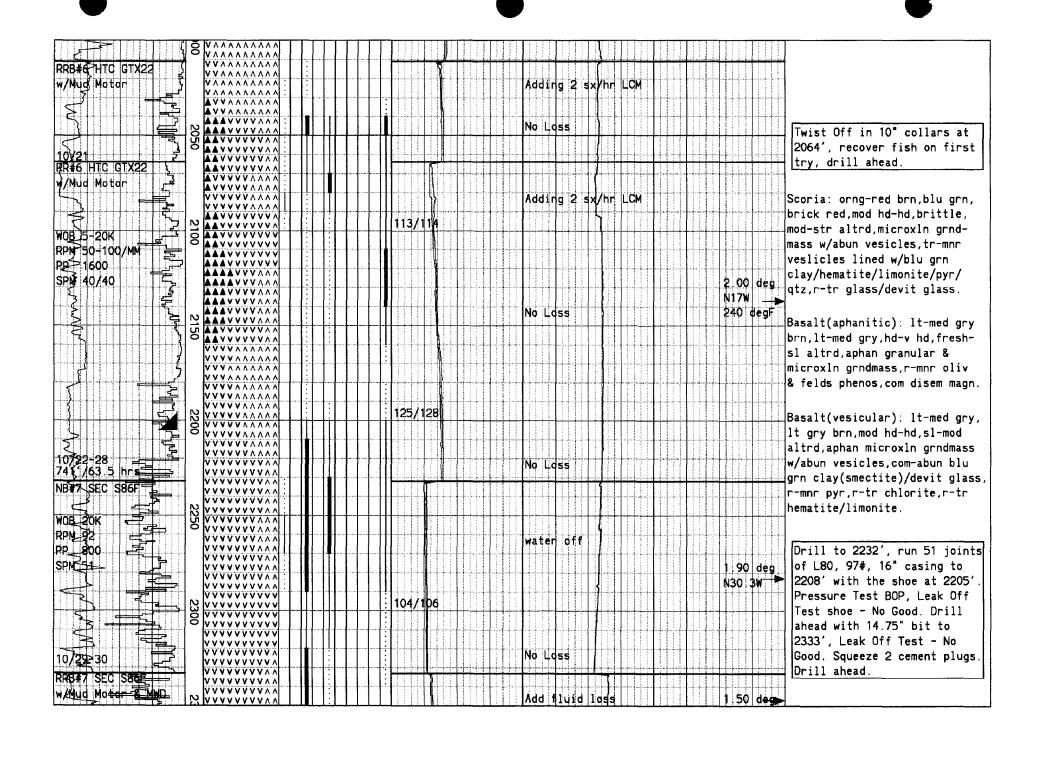


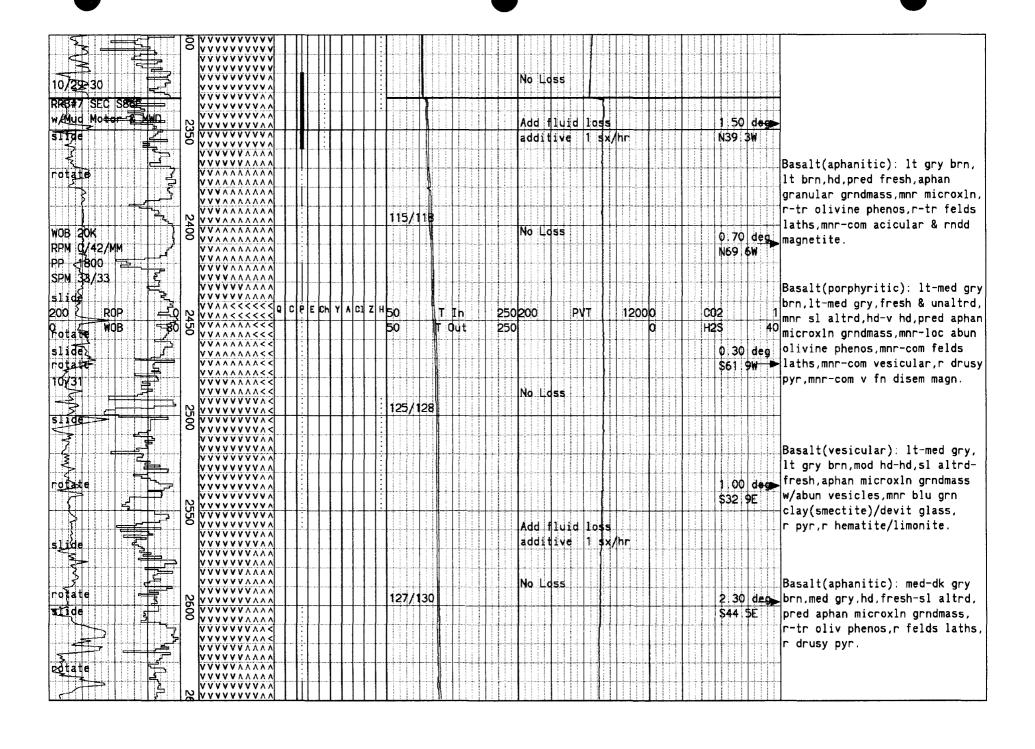


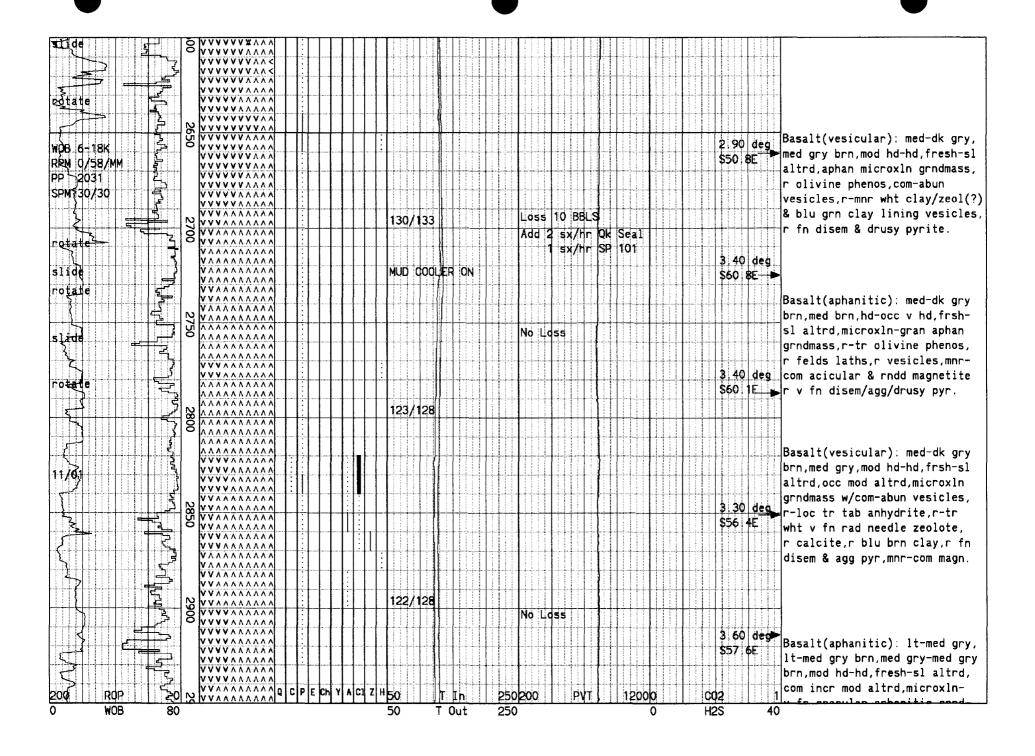


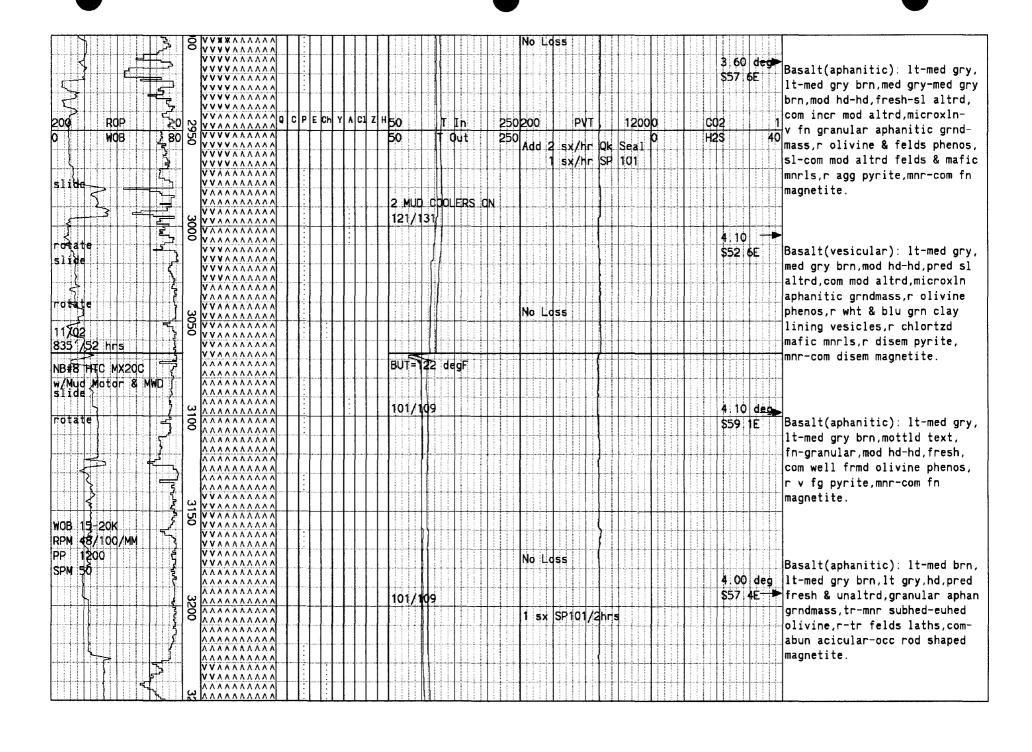


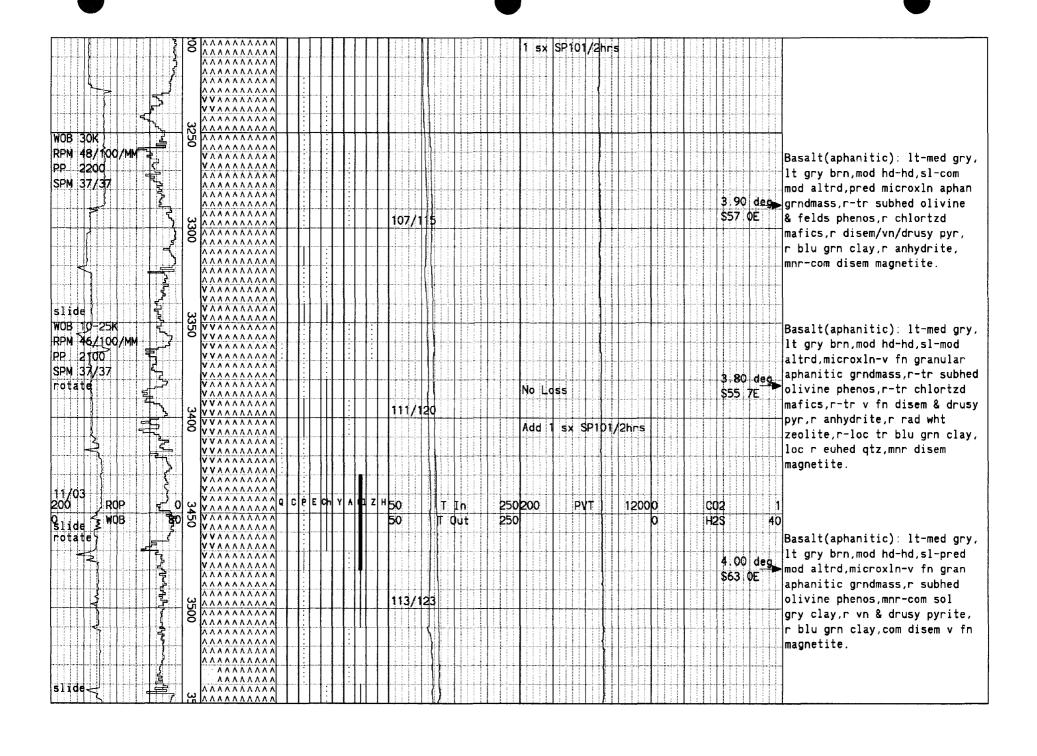


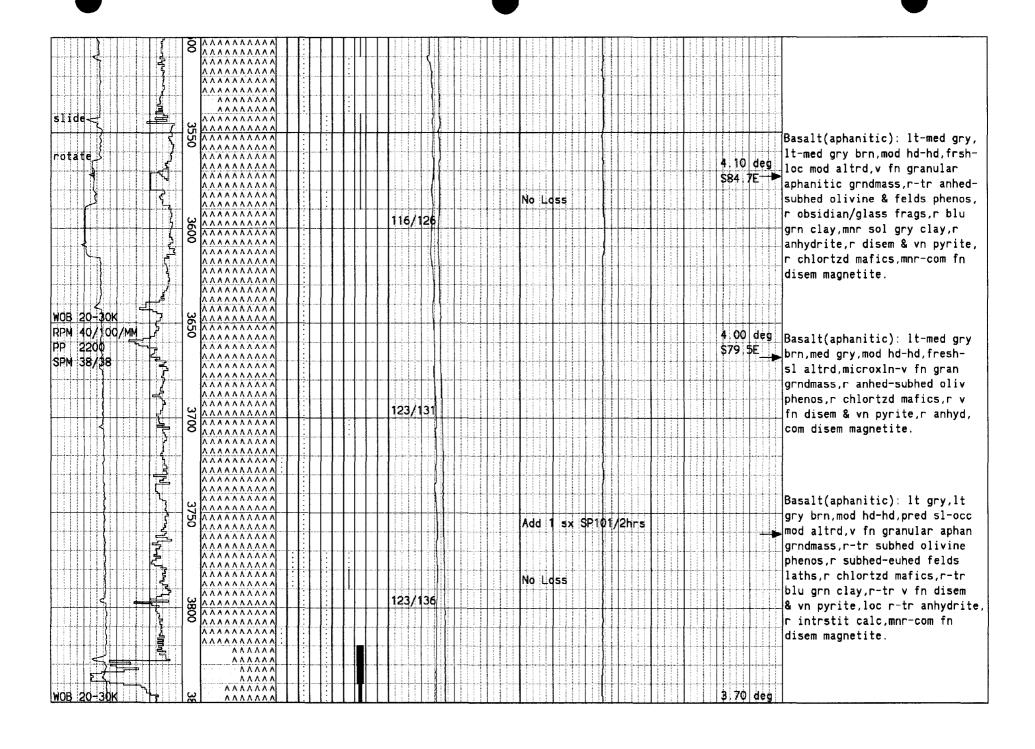


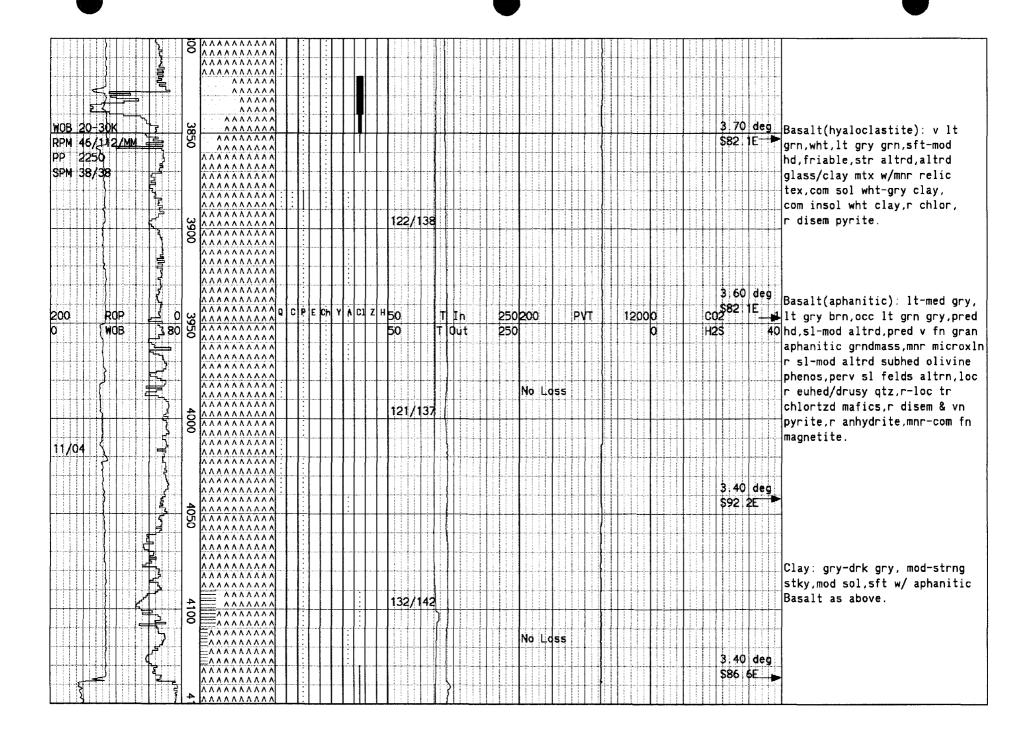


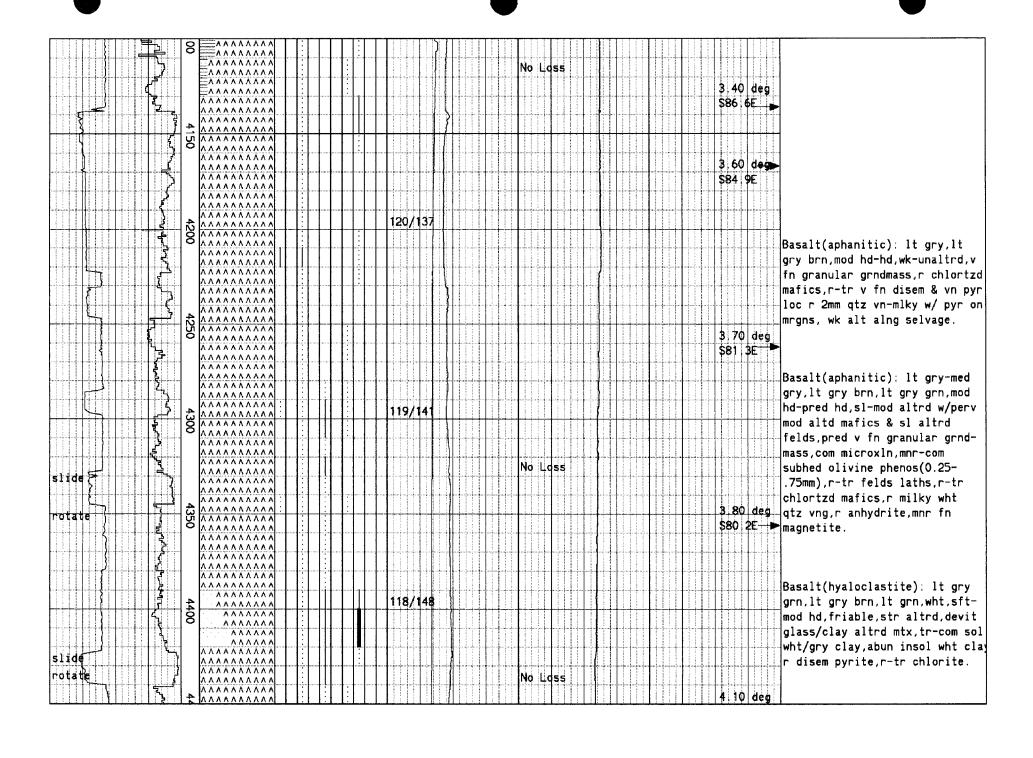


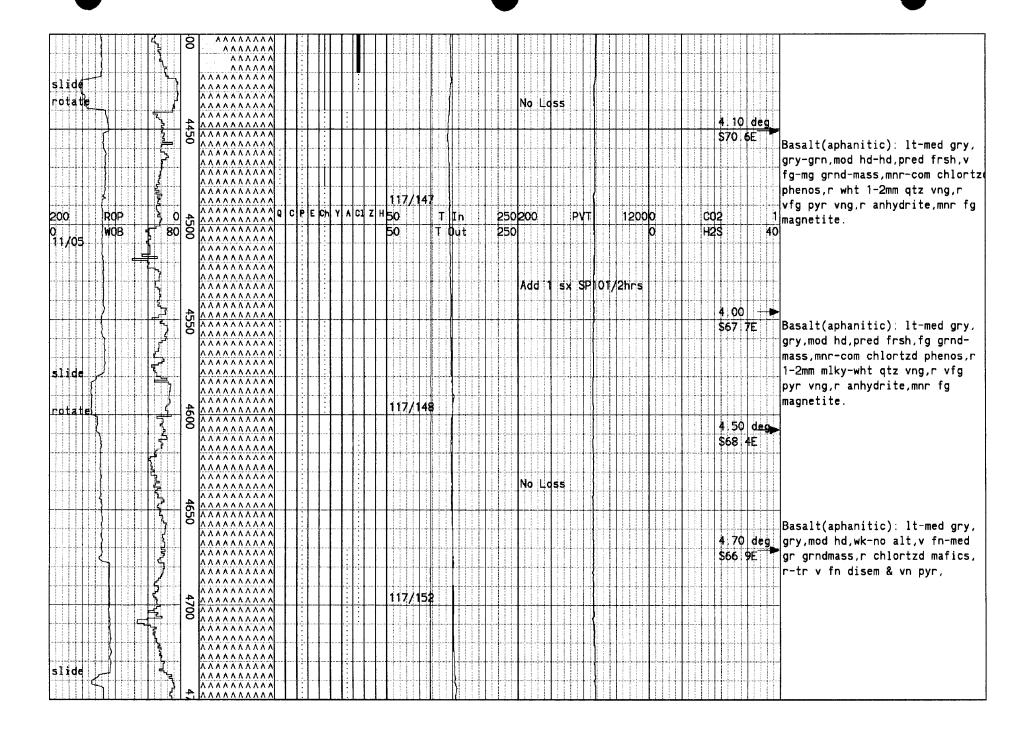


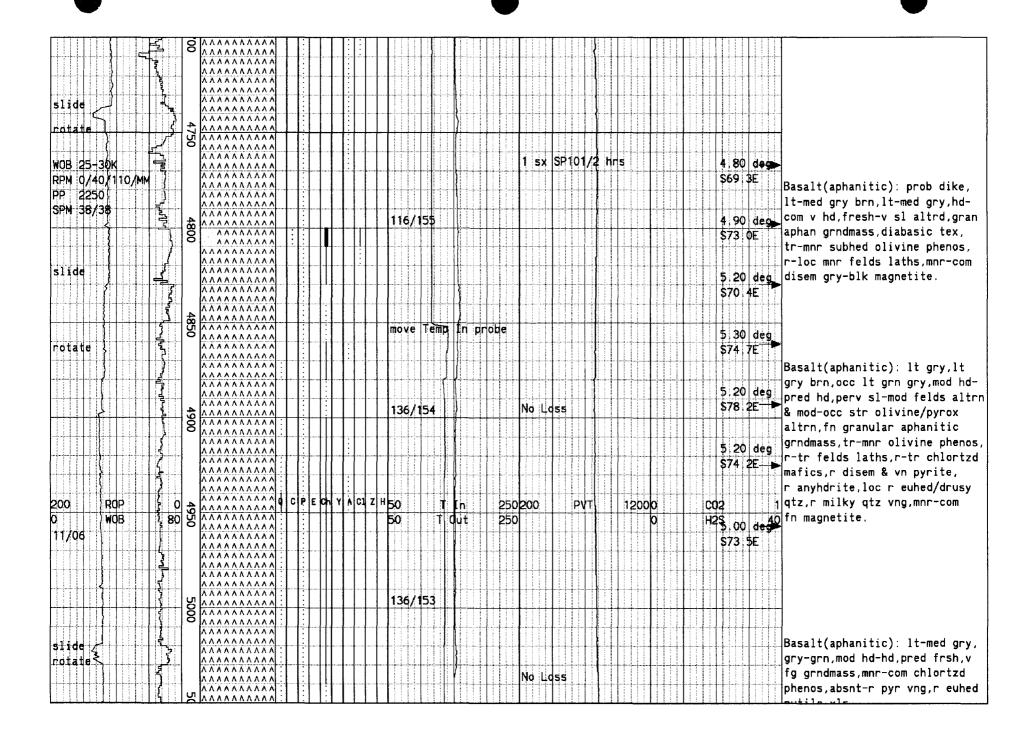


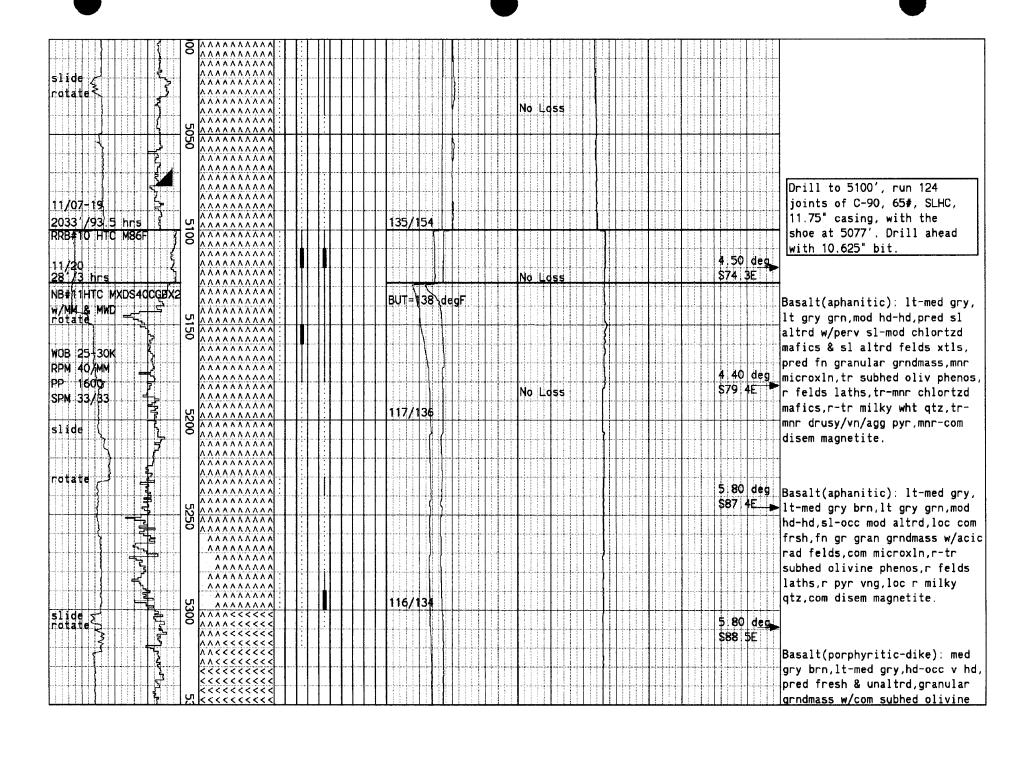


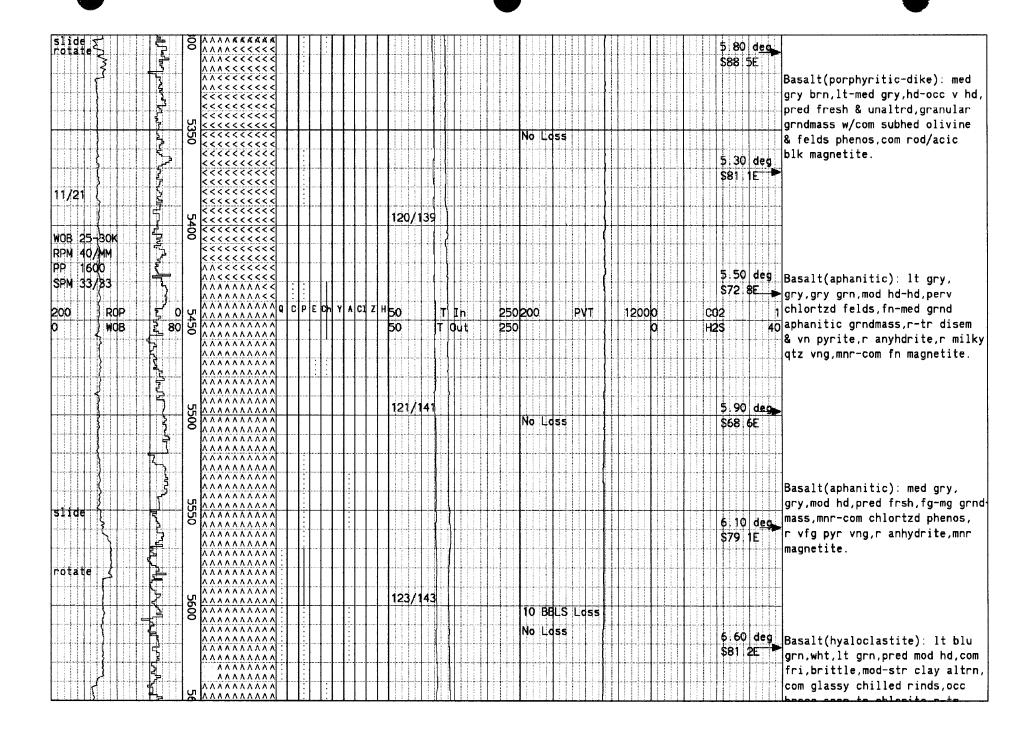


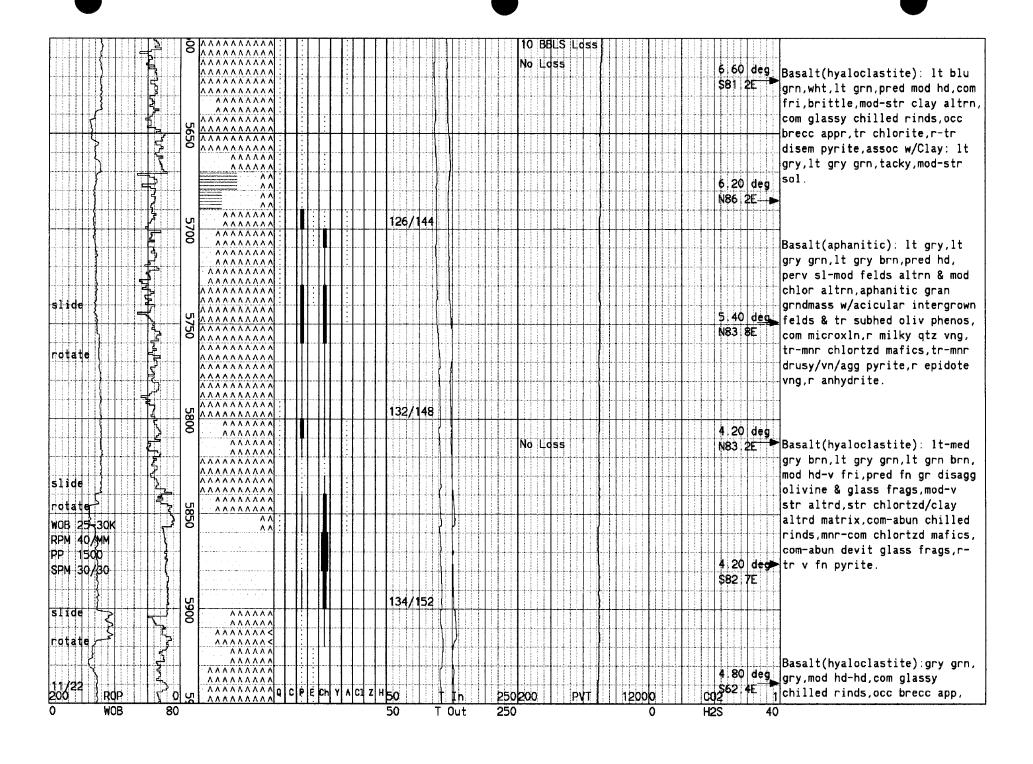


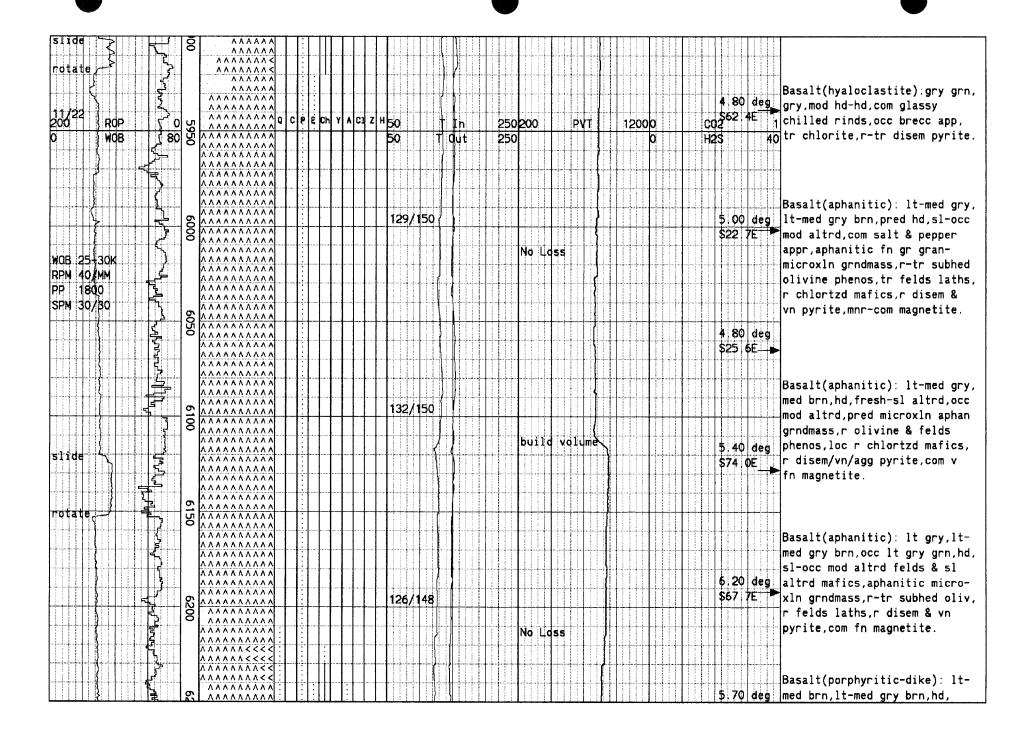


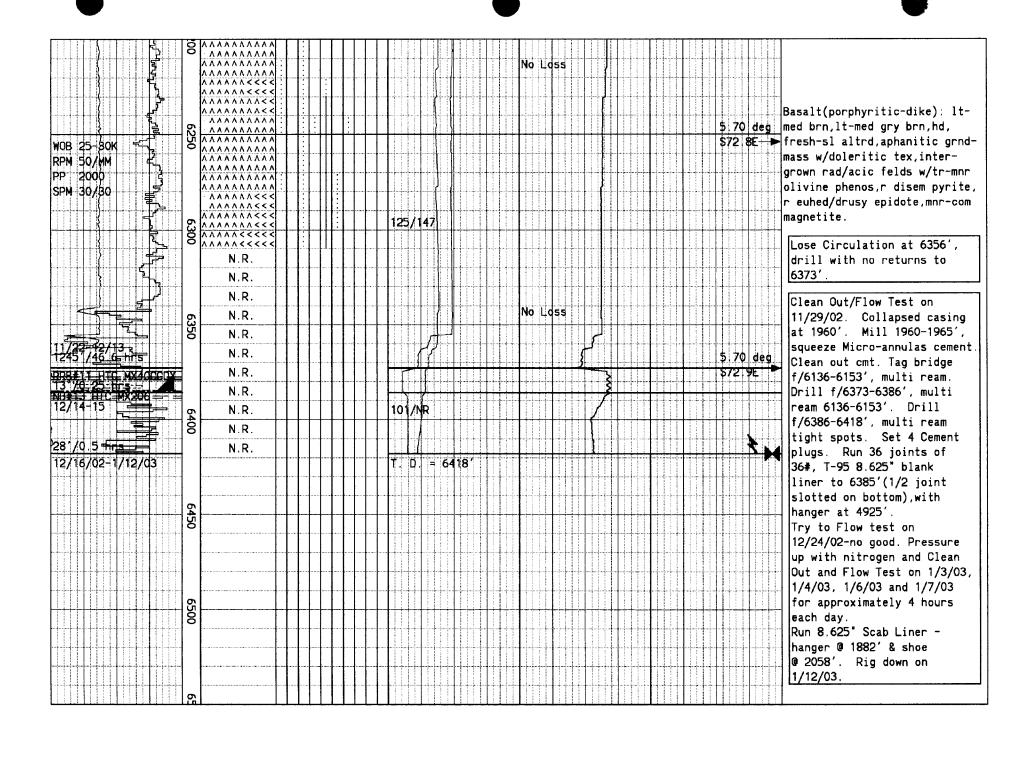












# Richmond Energy Services, Inc. 5221 CENTRAL AVENUE, SUITE 201 RICHMOND, CALIFORNIA 94804-5829

TELEPHONE: (510) 527-9876 FAX: (510) 527-8164 E-MAIL: mw@geothermex.com

10. Cementing Proposal



# Puna Geothermal - Venture Cons PO Box 30 Pahoa, Hawaii 96778

KS # 5 Puna Rift Field Hawaii County, Hawaii United States of America

# 11 3/4" Multi-Stage Production Casing Geothermal Cementing Recommendation

Prepared for. Bill Livesay & Rob Eckert

October 16, 2002

Version: 1

Submitted by: Marc Brennen & Bob Valentine Halliburton Energy Services 1990 Hays Lane Woodland, California 95776 530 666-0233

HALLIBURTON

# Halliburton appreciates the opportunity to present this proposal and looks forward to being of service to you.

#### Foreword

Bill & Rob.

Enclosed is our revised recommended procedure for cementing the 11 3/4" 2 stage casing string in the KS # 5 steam production well near Pahoa, Hawaii. The information in this proposal includes well data, calculations, materials requirements, and cost estimates. This proposal is based on information supplied from our previous discussions, ongoing cement lab testing and previous successful cementing services in the area.

More specifically, this recommendation is revised with Halliburton's Latex 2000 system in the lead slurry of Stage #1. This will help provide protection in the slurry sheath from suspected low pH zones in the open hole annulus. The Latex 2000 additive concentrations are estimated and will require more detailed testing from our Cement Engineering Laboratory in Duncan, Oklahoma. Final additive concentrations will be adjusted to the results determined in the lab.

Halliburton Energy Services recognizes the importance of meeting society's needs for health, safety, and protection of the environment. It is our intention to proactively work with employees, customers, the public, governments, and others to use natural resources in an environmentally sound manner while protecting the health, safety, and environmental processes while supplying high quality products and services to our customers.

We appreciate the opportunity to present this proposal for your consideration and we look forward to being of service to you. Our Services for your well will be coordinated through the Service Center listed below. If you require any additional information or additional designs, please feel free to contact myself or our field representative listed below.

Prepared and Submitted by:	
	Marc Brennen
	Senior Technical Professional
Prepared and Submitted by:	
•	Bob Valentine
	Geothermal Service Leader

SERVICE CENTER: SERVICE COORDINATOR: OPER. ENGINEER: PHONE NUMBER: WOODLAND, CALIFORNIA DALE CRAWFORD MARC BRENNEN O. 530 666-0233 C. 530 219-3650

#### Job Information

# KS 5 Production Casing (Stage 1)

KS 5

Well Intervals:

11 3/4" Production Casing

Outer Diameter Inner Diameter Linear Weight Casing Grade 0 - 5200 ft (MD)

11.750 in 10.682 in 65 lbm/ft C-90

16" Intermediate Casing

Outer Diameter Inner Diameter Linear Weight Casing Grade 0 - 2200 ft (MD)

16.000 in 14.841 in 97 lbm/ft L-80

14 3/4" Open Hole

Inner Diameter Job Excess 2200 - 5200 ft (MD)

14.750 in 100 %

Mud Type Mud Weight BHST BHCT Water Based 8.40 lbm/gal 500 degF 300 degF

#### Calculations

# KS 5 Production Casing (Stage 1)

Spacer:

2200.00 ft \* 0.4483 ft<sup>3</sup>/ft \* 0 % = 986.24 ft<sup>3</sup> Total Spacer = 1684.38 ft<sup>3</sup>

 $= 300.00 \, bb1$ 

Cement: (2464.00 ft fill)

2464.00 ft \* 0.4336 ft<sup>3</sup>/ft \* 100 % = 2136.81 ft<sup>3</sup> Total Lead Cement = 2136.81 ft<sup>3</sup> = 380.58 bbl

= 803 sks

Cement: (536.00 ft fill)

 $536.00 \text{ ft} * 0.4336 \text{ ft}^3/\text{ft} * 100 \%$  =  $464.82 \text{ ft}^3$  =  $464.82 \text{ ft}^3$  =  $464.82 \text{ ft}^3$ 

= 82.79 bbl

Shoe Joint Volume: (42.00 ft fill)

Tail plus shoe joint

Sacks of Cement

 $42.00 \text{ ft} * 0.6223 \text{ ft}^3/\text{ft}$  = 26.14 ft<sup>3</sup>

= 4.66 bbl= 490.96 ft<sup>3</sup> = 87.44 bbl

Total Tail = 300 sks

Total Pipe Capacity:

 $5200.00 \text{ ft} * 0.6223 \text{ ft}^3/\text{ft}$  =  $3236.20 \text{ ft}^3$ 

= 576.39 bbl

Displacement Volume to Shoe Joint:

Capacity of Pipe - Shoe Joint = 576.39 bbl - 4.66 bbl

= 571.74 bbl

#### Job Recommendation

#### KS 5 **Production Casing (Stage 1)**

Fluid Instructions

Fluid 1: Water Spacer

FRESH WATER AHEAD Fluid Density: 8.34 lbm/gal

Fluid Volume: 300 bbl

Fluid 2: Lead Cement

Tiulu 2. Load Col	HOIIL		
Premium Hi-Tem	p Westcoast	Fluid Weight	12.50 lbm/gai
94 lbm/sk	Premium Hi-Temp Westcoast (Cement-api	) Slurry Yield:	2.66 ft <sup>3</sup> /sk
30 %	SSA-I (Additive Material)	Total Mixing Fluid:	12.66 Gal/sk
10 %	Silicalite (Additive Material)	Top of Fluid:	2200 ft
10 lbm/sk	Spherelite (Light Weight Additive)	Calculated Fill:	2464 ft
0.75 %	Halad(R)-9 (Low Fluid Loss Control)	Volume:	380.56 bbl
0.25 %	FWCA (Free Water Control)	Calculated Sacks:	803.26 sks
0.5 %	Universal Cement Systems (Conditioning A	Aid)Proposed Sacks:	810 sks
0.5 %	HR-5 (Retarder)	· •	
1.5 Gal/sk	Latex 2000 (Special Additive)		
0.3 Gal/sk	Stabilizer 434B (Stabilizer)		
0.5 Gal/ek	D-AIR 30001 (Deformer)		

#### Fluid 3: Tail Cement

Premium Hi-Tem	np Westcoast	Fluid Weight	15.50 lbm/gal
94 lbm/sk	Premium Hi-Temp Westcoast (Cement-ap	i) Slurry Yield:	1.64 ft <sup>3</sup> /sk
35 %	SSA-1 (Additive Material)	Total Mixing Fluid:	6.75 Gal/sk
5 %	Silicalite (Additive Material)	Top of Fluid:	4664 ft
0.75 %	Halad(R)-322 (Low Fluid Loss Control)	Calculated Fill:	536 ft
0.5 %	Halad(R)-9 (Low Fluid Loss Control)	Volume:	87.47 bbl
0.5 %	Universal Cement Systems (Conditioning	Aid)Calculated Sacks:	300 sks
0.4 %	HR-5 (Retarder)	Proposed Sacks:	300 sks

Fluid 4: Water Spacer

DRILLING MUD Fluid Density: 8.34 lbm/gal

Fluid Volume: 571.74 bbl

# Job Procedure

# KS 5 Production Casing (Stage 1)

# **Detailed Pumping Schedule**

Fluid #	Fluid Type	Fluid Name	Surface Density lbm/gal	Estimated Avg Rate bbl/min	Downhole Volume
1	SPACER	FRESH WATER AHEAD	8.3	10.0	300 bbl
2	LEAD	HAWAII TYPE I-II CEMENT + 30% SSA-1 + 10% SILICALITE + 10 LB/SK SPHERELITE + .75% HALAD-9 + .25% FWCA + .5% UCS + .5% HR-5 + 1.5 GAL/SK LATEX 2000 + .3 GAL/SK STABILIZER 434B + .5% D- AIR 3000L	12.5	6.0	810 sks
3	TAIL	HAWAII TYPE I-II CEMENT + 35% SSA-1 + 5% SILICALITE + .75% HALAD-322 + .5% HALAD-9 + .5% UCS + .4% HR-5	15.5	6.0	300 sks
4	DISPLACE	DRILLING MUD	8.3	7.0	571.74 bbl

# Cost Estimate

# KS 5 Production Casing (Stage 1)

SAP Quote #0

Mtrl Nbr	Description	Qty	<u>U/M</u>	Unit Price	Gross Amt	Net Amt
7523	PSL-CMT CEMENT PRODUCTION CASING-BOM	1	JOB	0.00	0.00	0.00
16091	PUMPING CHARGE DEPTH	5200	EA FT	4,054.00	4,054.00	4,054.00
16	MULTIPLE STAGE CEMENTING - 2ND STAGE Number of Units	1 1	STG	2.809.00	2.809.00	2,809.00
141	RCM II W/ADC./JOB.ZI NUMBER OF UNITS	1 1	ЮВ	1,106.00	1,106.00	1,106.00
130104	PORT. DATA ACQUIS. W/OPTICEM RT W/HES DAYS OR PARTIAL DAY(WHOLE NO.)	I 1	EA	1,416.00	1,416.00	1,416.00
143	100 BBL BLENDER (4 HOURS) HOURS OR FRACTION (MIN4)	1 1	EA	0.00	2,166.00	2,166.00
10	FOOD AND LODGING NUMBER OF PERSONNEL ON JOB	3 5	DAY	350.00	5,250.00	5,250.00
16113	CEMENT EQUIPMENT OPERATOR,/DAY,ZI DAYS OR PARTIAL DAY(WHOLE NO.)	2 3	EA	0.00	N/C	N/C
16112	TECH SUPPORT PERSONNEL, /HR,ZI HOURS	1 36	EA	0.00	N/C	N/C
9	TRAVEL EXPENSES ZI AIRFARE	5	EA	1,410.00	7,050.00	7,050.00
	STAGE 1	1				
101250222	PREMIUM - HI-TEMP CEMENT	1110	SK	24.05	26,695.50	26,695.50
100003691	SSA-1 - 200 MESH	32712	LB	0.34	11,122.08	11,122.08
100003722	SILICALITE	9024	LB	1.63	14,709.12	14,709.12
100003646	HALAD(R)-322	212	LB	10.50	2,226.00	2,226.00
100001617	HALAD(R)-9	713	LB	14.47	10,317.11	10,317.11
101226480	UNIVERSAL CEMENT SYSTEMS	522	LB	7.50	3,915.00	3,915.00
100005050	HR-5	494	LB	6.14	3,033.16	3,033.16
100012185	SPHERELITE	8100	LB	2.21	17,901.00	17,901.00
100003714	FWCA	191	LB	27.01	5,158.91	5,158.91
100003764	LATEX 2000	1215	GAL	35.19	42,755.85	42,755.85
100003765	STABILIZER 434B .	243	GAL	50.39	12,244.77	12,244.77
101200026	D-AIR 3000L	405	GAL	78.10	31,630.50	31,630.50
	PACKER CEMENT					
101250222	PREMIUM - HI-TEMP CEMENT	60	SK	24.05	1,443.00	1,443.00
100003691	SSA-1 - 200 MESH	1974	LB	0.34	671.16	671.16
100003722	SILICALITE	282	LB	1.63	459.66	459.66
100003646	HALAD(R)-322	42	LB	10.50	441.00	441.00
100001617	HALAD(R)-9	28	LB	14.47	405.16	405.16
101226480	UNIVERSAL CEMENT SYSTEMS	28	LB	7.50	210.00	210.00
100005050	HR-5	23	LB	6.14	141.22	141.22

Mtrl Nbr	Description	<u>Oty</u>	<u>U/M</u>	Unit Price	Gross Amt	Net Amt
	STAGE 2					
101250222	PREMIUM - HI-TEMP CEMENT	725	SK	24.05	17.436.25	17,436.25
100003691	SSA-1 - 200 MESH	23853	LB	0.34	8,110.02	8,110.02
100003722	SILICALITE	3408	LB	1.63	5,555.04	5,555.04
100003646	HALAD(R)-322	512	LB	10.50	5,376.00	5.376.00
101226480	UNIVERSAL CEMENT SYSTEMS	341	LB	7.50	2.557.50	2,557.50
3965	CEMENT AND ADDITIVES HANDLING / DISPOSAL NUMBER OF EACH	2457	CF	2.82	6,928.74	6,928.74
45	SPECIAL SHIPPING 25,180 LBS	1	EA	7,500.00	7,500.00	7.500.00
	11 3/4" LINER FLOATING EQUIPMENT					
45	11 3/4" X 14 3/4" CENTRALIZERS	28	EA	113.19	3,169.32	3,169.32
45	11 3/4" HINGED LIMIT CLAMP W/ SET SCREWS	28	EA	52.80	1,478.40	1,478.40
45	11 3/4" FLOAT COLLAR W/ SEAL LOCK HC THR	1	EA	4,728.95	4,728.95	4,728.95
45	11 3/4" SLIP JOINT, FLOAT SHOE	1	EA	1,227.04	1.227.04	1,227.04
	Total			USD		273,398.46
	Discount			USD		0.00
	Discounted Total			USD		273,398.46

## Job Information

# KS 5 Production Casing (Stage 2)

KS\_v1 5 & 6

Well Intervals:

11 3/4" Production Casing 0 - 2200 ft (MD)

Outer Diameter 11.750 in Inner Diameter 10.682 in Linear Weight 65 lbm/ft Casing Grade C-90

16" Intermediate Casing with 20% Excess 0 - 2200 ft (MD)

Outer Diameter 16.000 in Inner Diameter 14.841 in Linear Weight 97 lbm/ft Casing Grade L-80 Job Excess 20 %

# Calculations

# KS 5 Production Casing (Stage 2)

Spacer:	
Total Spacer	$= 561.46  \text{ft}^3$
	= 100.00 bbl
Cement: (2200.00 ft fill)	
Total Tail Cement	$= 0.00  \text{ft}^3$
	= 0.00  bbl
Sacks of Cement	= 725 sks
Shoe Joint Volume: (1.00 ft fill)	
$0.00 \text{ ft} * 0.0 \text{ ft}^3/\text{ft}$	$= 0.00  \text{ft}^3$
	= 0.00  bbl
Tail plus shoe joint	$= 0.00 \text{ ft}^3$
	= 0.00  bbl
Total Pipe Capacity:	
	= 0.00  bbl
Displacement Volume to Shoe Joint:	
Capacity of Pipe - Shoe Joint	= 0.00  bbl - 0.00  bbl
i v i i i i i i i i i i i i i i i i i i	= 0.00 bbl

#### Job Recommendation

#### KS 5 Production Casing (Stage 2)

Fluid Instructions
Fluid 1: Water Spacer

FRESH WATER AHEAD Fluid Density: 8.34 lbm/gal

Fluid Volume: 100 bbl

Fluid 2: Tail Cement

Premium Hi-Temp Westcoast Fluid Weight 15.50 lbm/gal 35 % SSA-1 (Additive Material) Slurry Yield: 1.63 ft<sup>3</sup>/sk

35 % SSA-1 (Additive Material) Slurry Yield: 1.63 ft<sup>3</sup>/sk
5 % Silicalite (Additive Material) Total Mixing Fluid: 6.80 Gal/sk

0.75 % Halad(R)-322 (Low Fluid Loss Control) Top of Fluid: 0 ft
0.5 % Universal Cement Systems (Conditioning Aid) Calculated Fill: 2200 ft

Volume: 210.90 bbl

Calculated Sacks: 724.67 sks

Proposed Sacks: 725 sks

Fluid 3: Water Spacer

DRILLING MUD Fluid Density: 8.34 lbm/gal

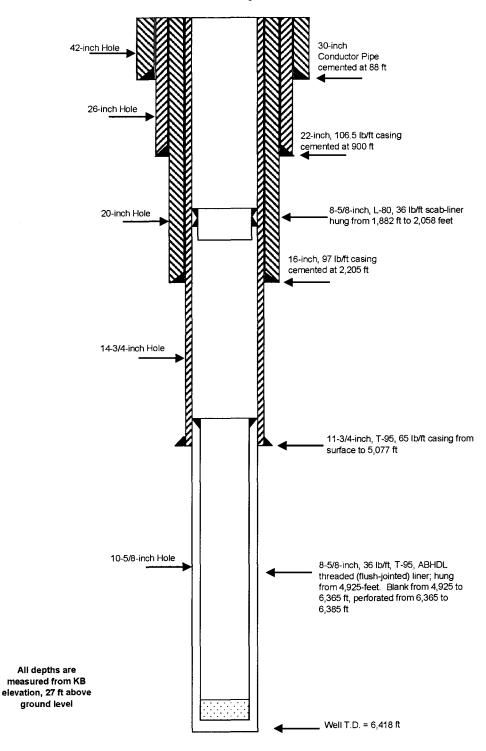
Fluid Volume: 243.75 bbl

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11. KS-5 – As-Built Diagram

# Puna Geothermal Venture Well KS-5 Schematic of Well Completion As Built



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12. Wellhead Stack Diagram

#### Puna Geothermal Venture - Resource Recovery Project Well KS-5 - Wellhead Stack Diagram

